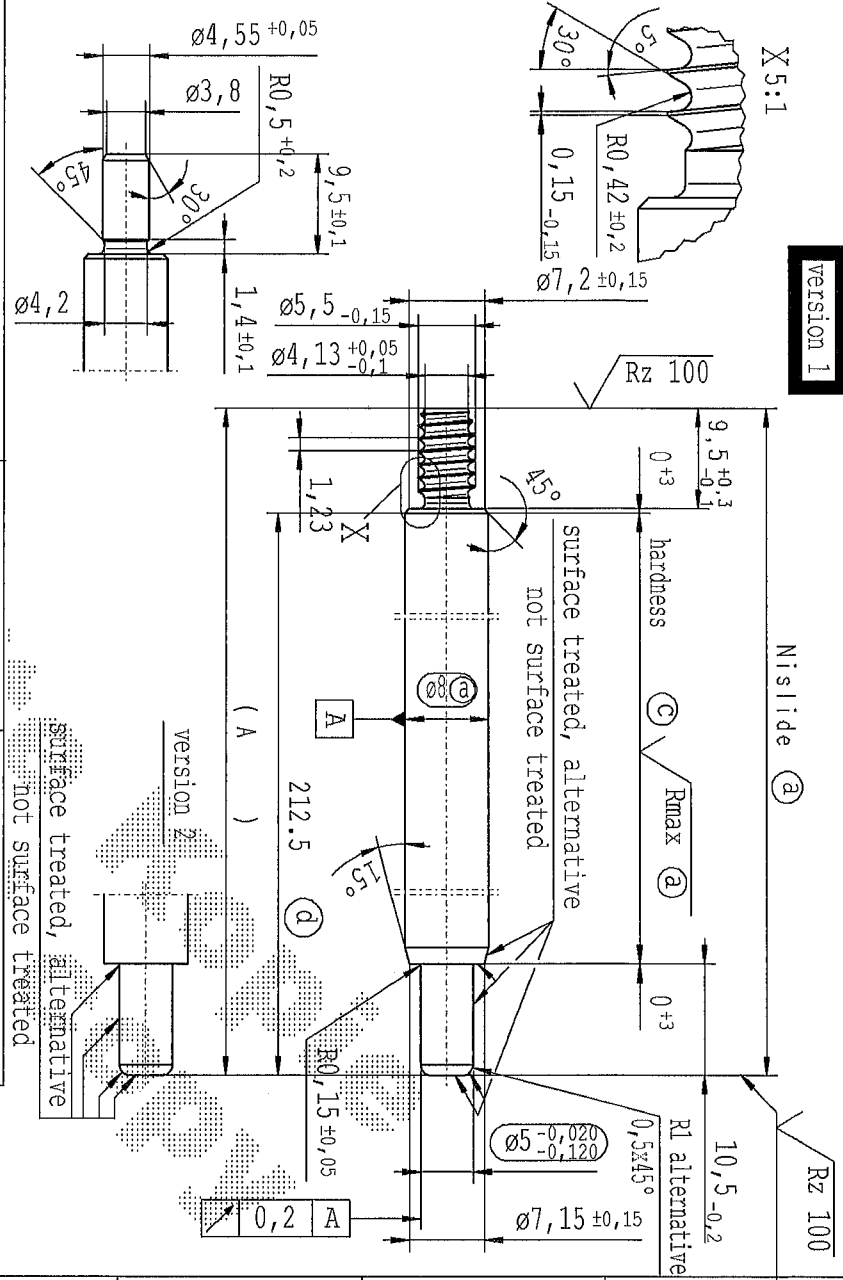


suppl. No.	material no.		A	E	F	F	5	4	3	2	1
	surface treatment processing acc. to STAB-Spec.	Tab. IV									
94	104708	104708	188.0	178.5	1	1					
95	105903	105903	204.0	194.5	1	1					
96	108771	108771	273.0	263.5	1	1					
97	114268	114268	157.0	147.5	1	1					
98	117136	117136	135.5	126.0	1	1					
99	117614	117614	156.5	147.0	1	1					
100	124067	124067	149.5	140.0	1	1					
101	127413	127413	208.0	198.5	1	1					
102	130998	130998	153.5	144.0	1	1					
103	198157	198157	189.0	179.5	1	1					
104	267706	267706	99.0	89.5	1	1					
105	516506	516506	111.0	101.5	1	1					
106	526544	526544	195.0	185.5	1	1					
107	868073	868073	213.0	203.5	1	1					
108	206527	206527	157.5	148.0	1	1					
109	207961	207961	267.5	258.0	1	1					
110	348015	348015	252.0	242.5	1	1					
111	350644	350644	241.0	231.5	1	1					
112	368330	368330	239.0	229.5	1	1					
113	383865	383865	200.5	191.0	1	1					
114	626689	626689	278.5	269.0	1	1					
115	292568	292568	132.0	122.5	1	1					
116	644615	644615	84.0	74.5	1	1					
117	712017	712017	375.0	365.5	1	1					
118	655136	655136	117.0	107.5	1	1					
119	722295	722295	120.0	110.5	1	1					
120	872148	872148	321.0	311.5	1	1					
121	554996	554996	222.0	212.5	1	1					
122	570053	570053	219.0	209.5	1	1					
A	123	313607	313607	299.5	290.0	1					



Production Stabilus
piston rod processing acc. to STAB-Spec. 10006248

Pay part china acc separate Supplier-
for Zhangshi product family: 2008/0032 approved lengths: 50-600 mm

tolerances:
+0.2 after turning
+0.3 after straightening
+0.3 after nistanding

Surface treatment:
Rz 100
Rmax
R1 alternative

Material: Zhangshi
Mat. no.: 310731
Edge tolerances acc. to DIN ISO 13715
Surface finish: Ra 1.6
Replaces: STABILUS PISTON ROD

Environmental protection acc. to STAB-Spec. 10005649

Identification of important characteristics: 2:1
Dimensions without tolerances: DIN ISO 2768-mK

Document No.: 10151066
Sheet 4 of 4

Date: 05.12.2007
Checked: 20.04.2017
Name: Hötter