

The print-out is not subject to the modification service.

Intended for internal and supplier use

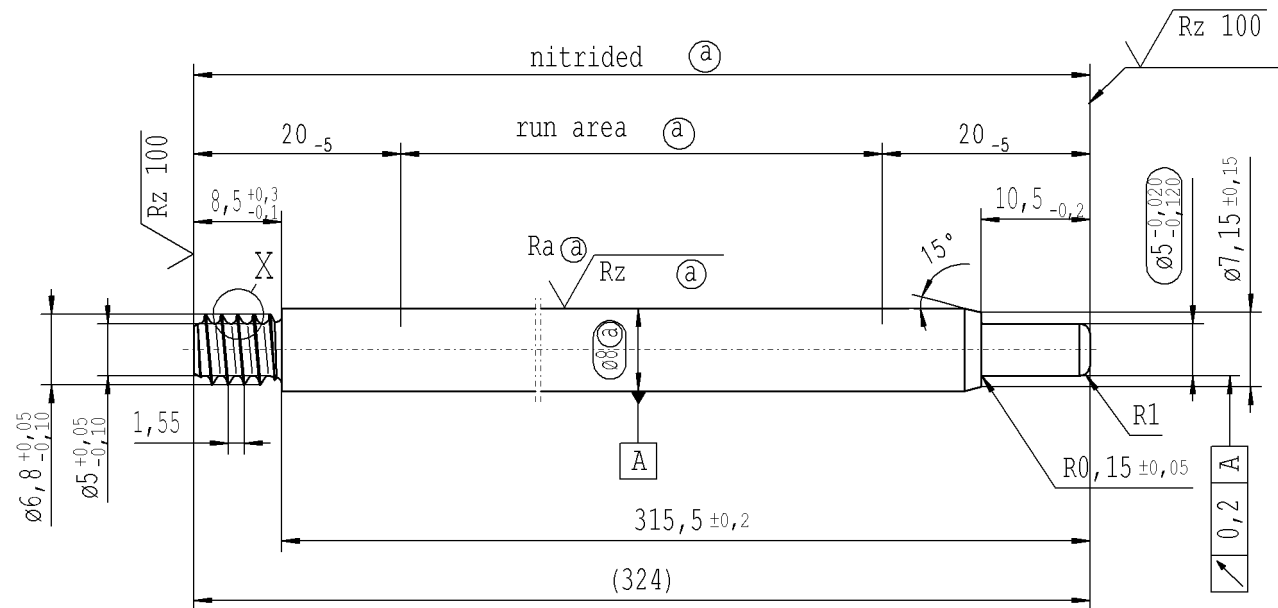
EN

B

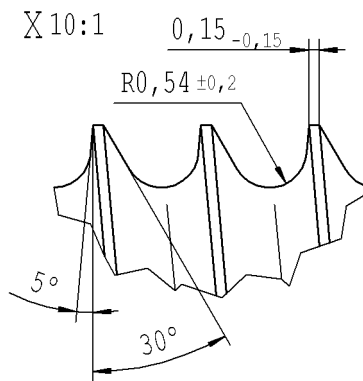
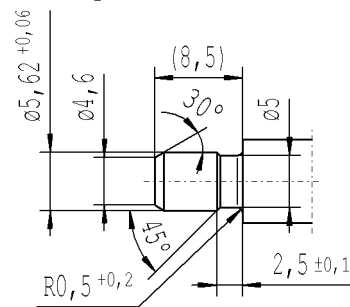
A

Ident. Doc.: L114

Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ)

└+0,2┘ └-0,2┘

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new		INITIAL RELEASE							
old		-							
Field		-							
Date/Name		28.03.2019 Höfer							
Chg. No.		677331							
Rev.		0							

RELEASE
for supplier

company Rifa

Dat. 28.03.2019 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
annealing

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Identification of important characteristics

Scale: 2:1

Dimensions without tolerances DIN ISO 2768-mK

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