

The print-out is not subject to the modification service.

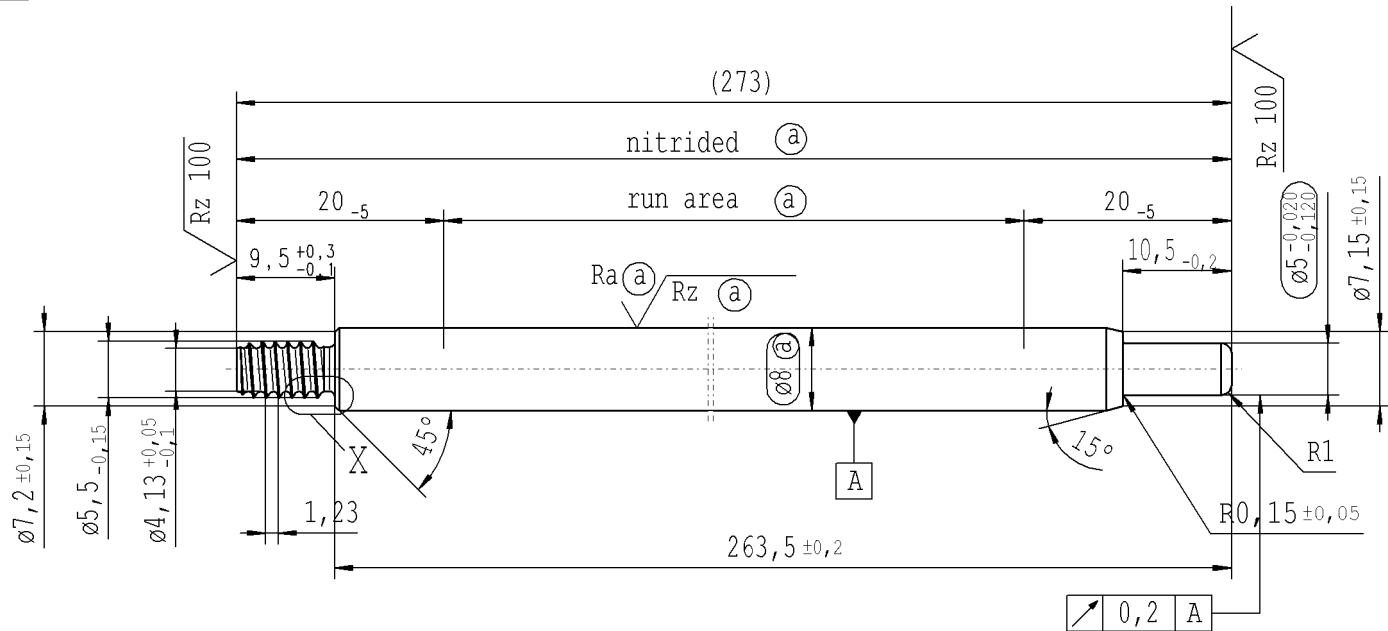
Intended for internal and supplier use

EN

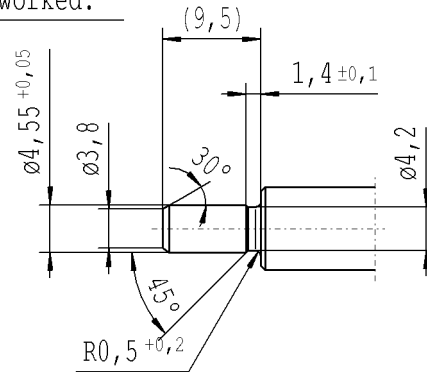
B

Ident. Doc.: I04

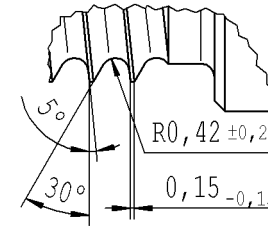
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ) ↗ +0,2 ↘ -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	EN:	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	28.03.2019 Höfer					
Chg. No.	677331					
Rev.	0					

CAD created document; handwritten changes not permitted

RELEASE
for supplier

company Rifa

Dat. 28.03.2019 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
annealing
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are
in mm
Scale: 2:1
(Original DIN A3)
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Identification of
important characteristics
Dimensions without tolerances
DIN ISO 2768-mK

Drawn by 28.03.2019 Höfer
Checked 28.03.2019 Milles

Document No.: 10243616

Material No.: 791846

PISTON ROD