

The print-out is not subject to the modification service.

Intended for internal and supplier use

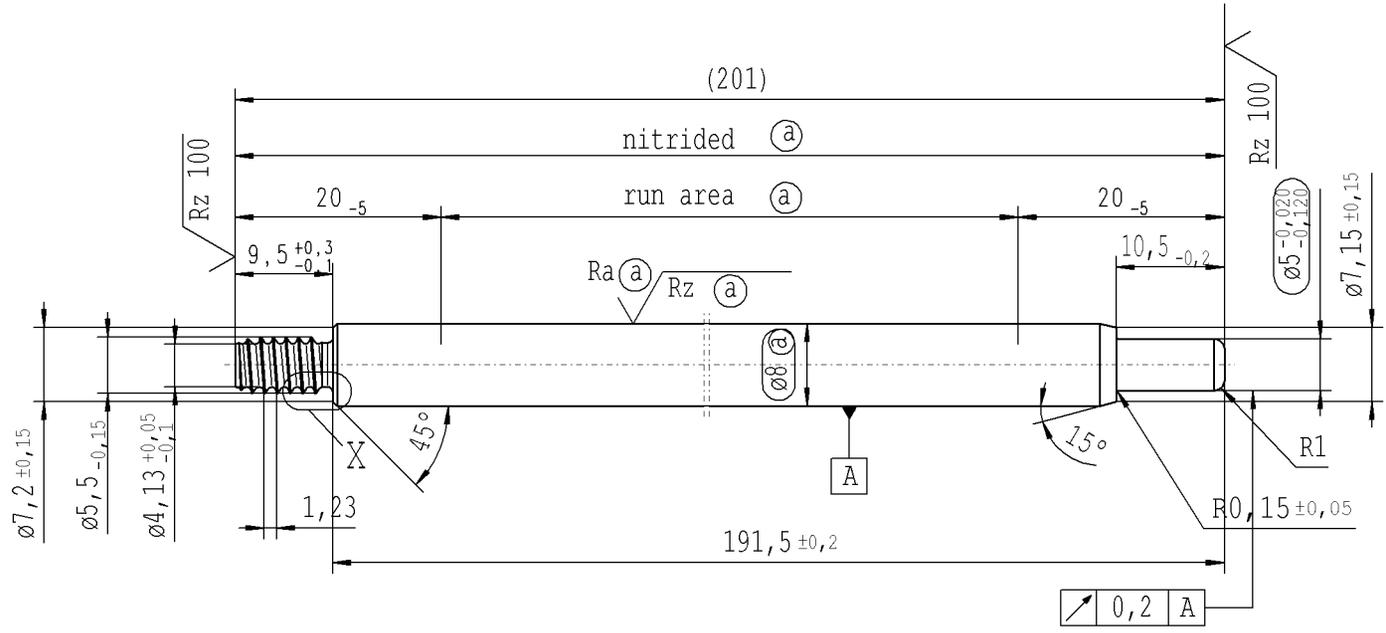
EN

B

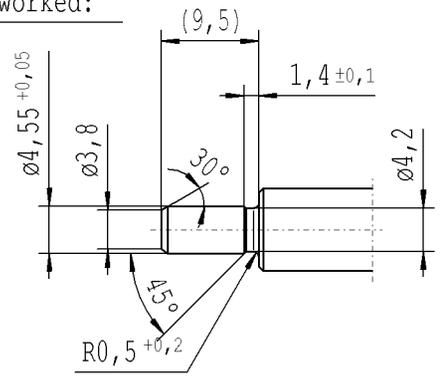
A

Ident. Doc.: L05

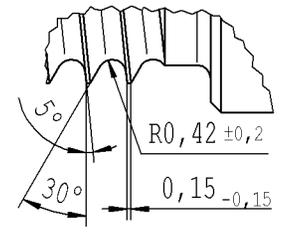
ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	28.03.2019 Höfer						
Chg. No.	677331						
Rev.	0						

RELEASE
 for supplier
 company Rifa
 Dat. 28.03.2019 Schilz A.
(date / signature)

Material: 1.1193
 S45C JISG 4051
 annealing
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces:

All dimensions are in mm
 Scale: (Original DIN A3) **2:1**
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Identification of important characteristics
 Dimensions without tolerances DIN ISO 2768-mK

Drawn by	Date	Name
Checked	28.03.2019	Höfer
		Milles

Document No.: **10243616**
 Material No.: **792324**

STABILUS

PISTON ROD