

The print-out is not subject to the modification service.

Intended for internal and supplier use

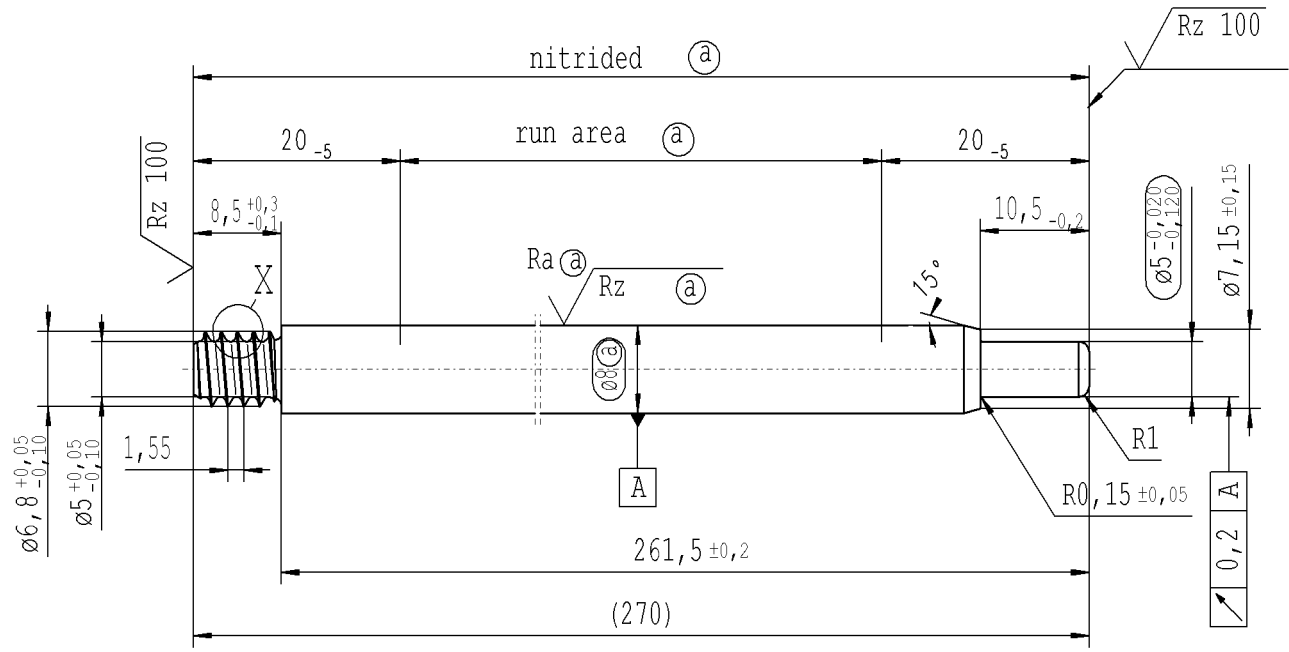
EN

B

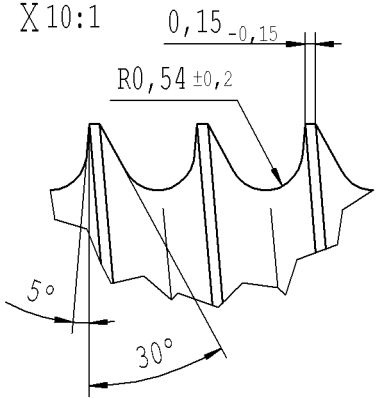
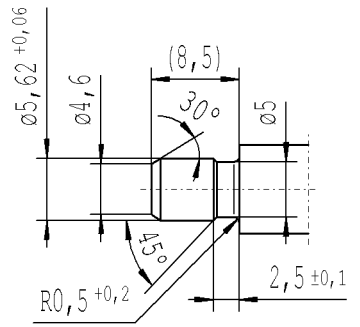
A

Ident. Doc.: I102

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{ⓐ}}$ $\sqrt{Rz\ \text{ⓐ}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	position of angle 5° corrected / no technical change, no new first sample required						
old	wrong position of angle 5°						
Field	B-D/2-3						
Date/Name	26.03.2019 Hein						
Chg. No.	677154						
Rev.	1						

Material: 1.1193
S45C JISG 4051
annealing

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

Drawn by	12.07.2016	Name	Höfer
Checked	26.03.2019		Klinkner
Document No.:	10242718		
Material No.:	666837		

RELEASE
for supplier

company _____

Dat. 26.03.2019 Schilz A.
(date / signature)