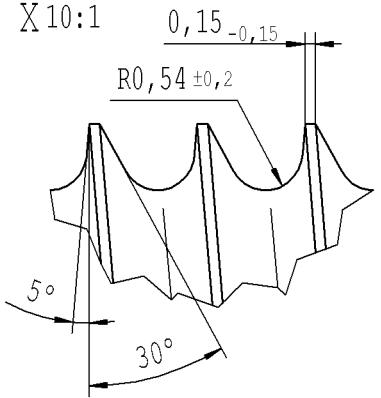
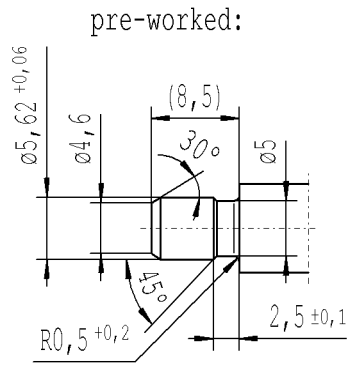
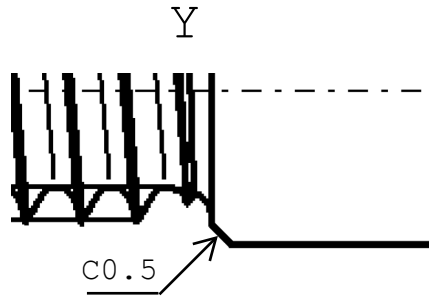
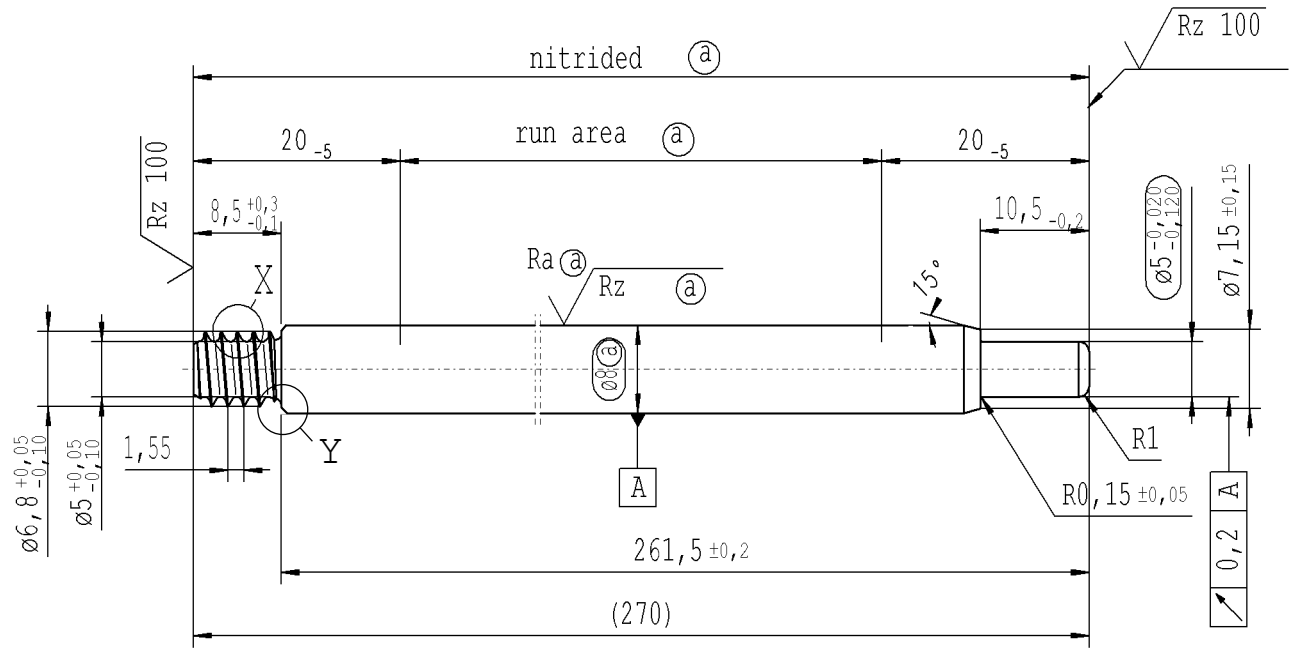


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: I102

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	position of angle 5° corrected / no technical change, no new first sample required						<p style="text-align: center;">RELEASE for supplier</p> <p>company _____</p> <p>Dat. 26.03.2019 Schilz A.</p> <p>(date / signature)</p>
old	wrong position of angle 5°						
Field	B-D/2-3						
Date/Name	26.03.2019 Hein						
Chg. No.	677154						
Rev.	1						

Material: 1.1193 S45C JISG 4051 annealing
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:
STABILUS

All dimensions are in mm	Identification of important characteristics	Drawn by 12.07.2016 H3fer	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked 26.03.2019 Klinkner		
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PISTON ROD		Material No.: 666837		