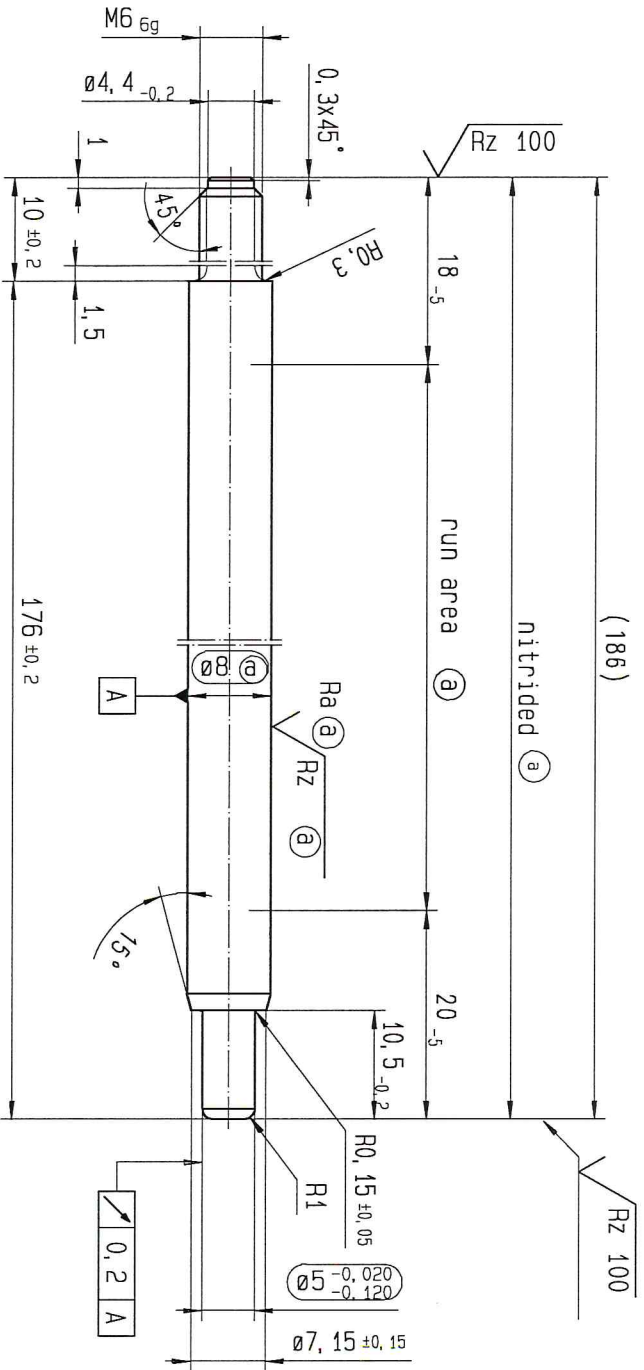


Ident. Doc.: L28

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$  Ra ⓐ) Rz ⓐ ( $\sqrt{+0,2}$   $\sqrt{-0,2}$ )

thread tolerances acc. to DIN ISO 965-3

**RELEASE**  
 for supplier  
 Company Zhang Shi  
 07.01.2016 SCHLIZ A.  
 (date / signature)

DE: X	EN: X	ES:	IT:	PR:	FR:	RD:	Material: 1.1193	Scale: 2:1	Document No.: 10154967
CAD created document; handwritten changes not permitted							Material: 545C JISG 4051	Scale: 2:1	Date: 07.01.2016
All dimensions are in mm							Surface finish: DIN EN ISO 1302	Scale: 2:1	Name: H. Meyer
Edge tolerances acc. to DIN ISO 13715							Replaces:	Scale: 2:1	Date: 07.01.2016
Identification of important characteristics							Replaces:	Scale: 2:1	Name: H. Meyer
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Field	Date/Name	Dwg. No.	Rev.	Material	Part Name	
old	-	631930	0	STABILUS	PISTON ROD	
new	INITIAL RELEASE					
DE: X	EN: X	ES:	IT:	PR:	FR:	RD:

Material No.: 203414  
 Date: 07.01.2016  
 Name: H. Meyer