

The print-out is not subject to the modification service.

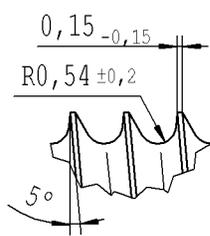
Intended for internal and supplier use

EN

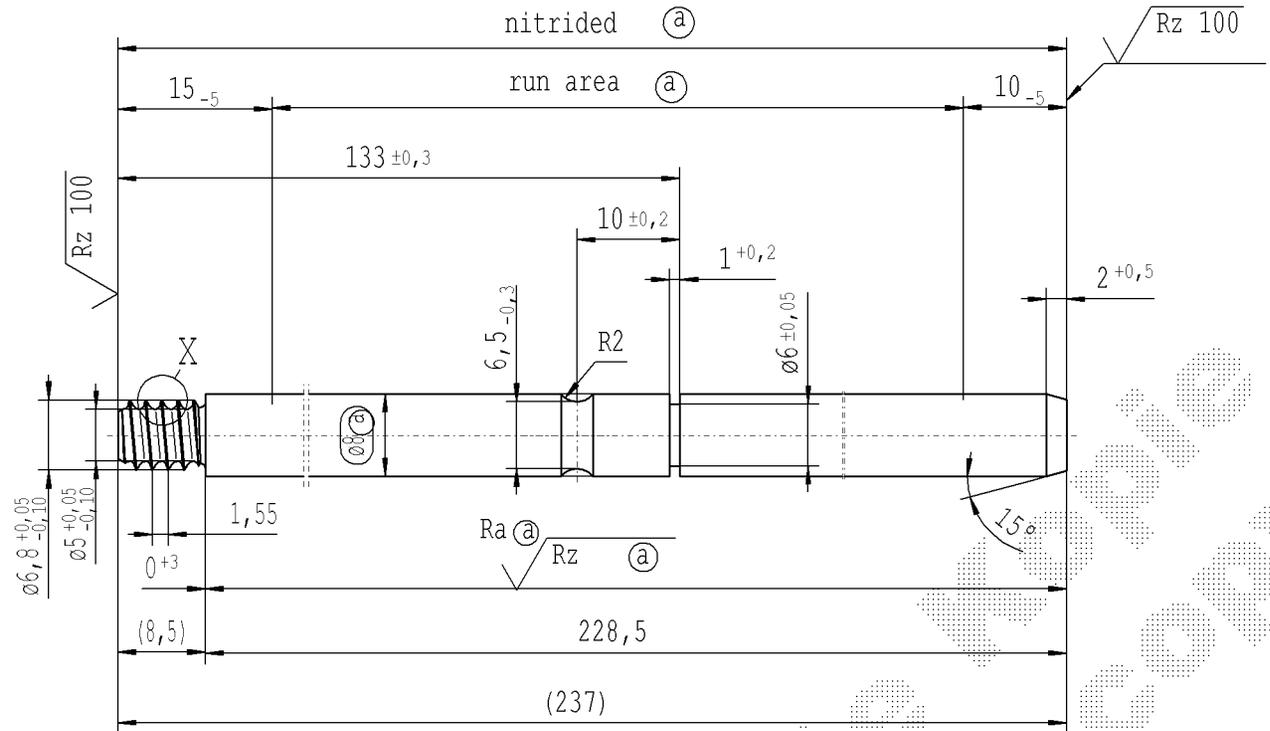
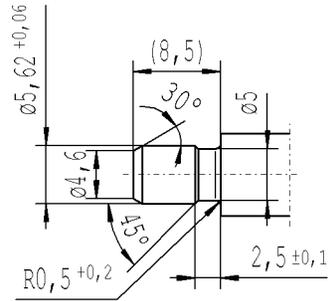
Ident. Doc.: L001

ⓐ piston rod processing per STAB-Spec. 10028959, table 1

X 5:1



pre-worked:



√ Rz 25 ( √ Rz 100 Ra ⓐ Rz ⓐ ) ↗ +0,2 ↘ -0,2

AIAG CQI-standards acc. to STAB-Spec. 10028959

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE			237	228,5	133
old	-			235	226,5	-
Field	-			C4	D4	E5
Date/Name	23.08.2018 Höfer			05.12.2018 Höfer		
Chg. No.	-			-		
Rev.	0			1		

CRD created document; handwritten changes not permitted

**RELEASE**  
for supplier

company **Zhang Shi**

Dat. 05.12.2018 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Registries:

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

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**PISTON ROD**

Drawn by	Date	Name
Checked	05.12.2018	Höfer
Checked	05.12.2018	Biris
Document No.:	<b>10249121</b>	
Material No.:	<b>606615</b>	