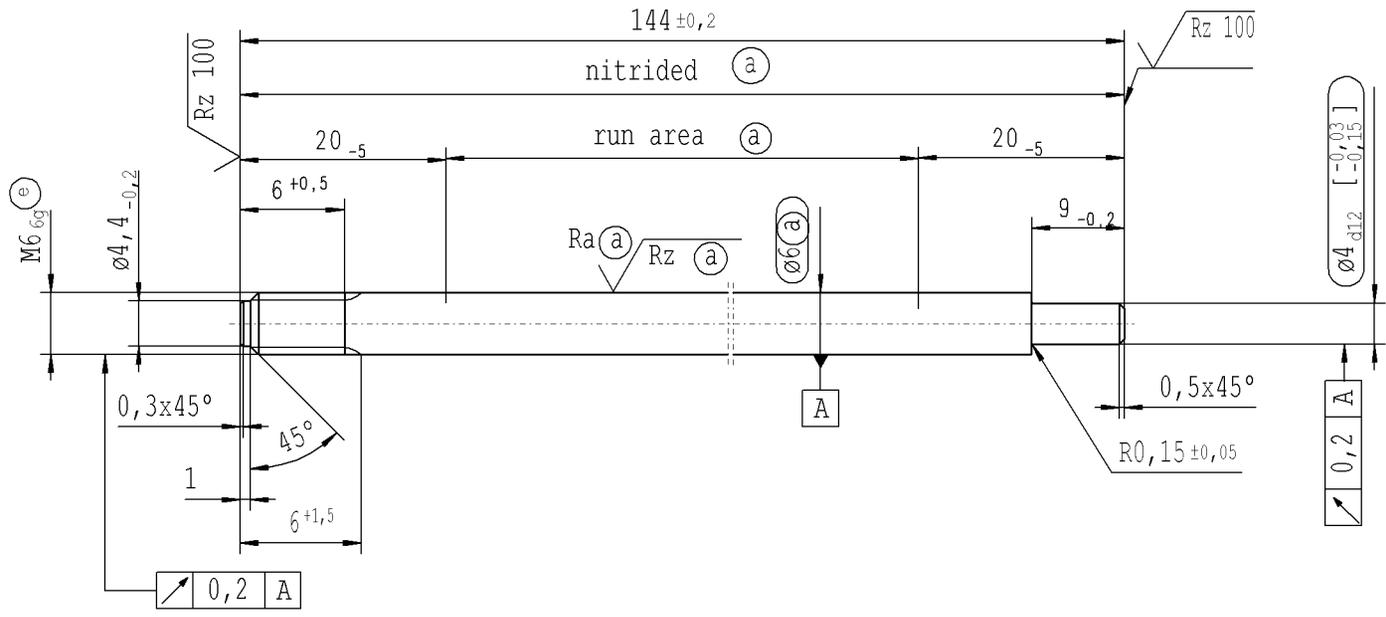


Ident. Doc.: L03

The print-out is not subject to the modification service.

Intended for internal and supplier use

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{ⓐ}$ $Rz\ \text{ⓐ}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Drawn by 12.04.2019 Jablonski	Date 12.04.2019	Name Jablonski
new	INITIAL RELEASE							Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked 12.04.2019 Miles		
old	-							Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Field	-							Replaces:	Document No.: 10249645				
Date/Name	12.04.2019 Jablonski								Material No.: 983763				
Chg. No.	677859								PISTON ROD				
Rev.	0								STABILUS				

RELEASE
 for supplier
 company Zhang Shi
 Dat. 12.04.2019 Schilz A.
 (date / signature)