

The print-out is not subject to the modification service.

Intended for internal and supplier use

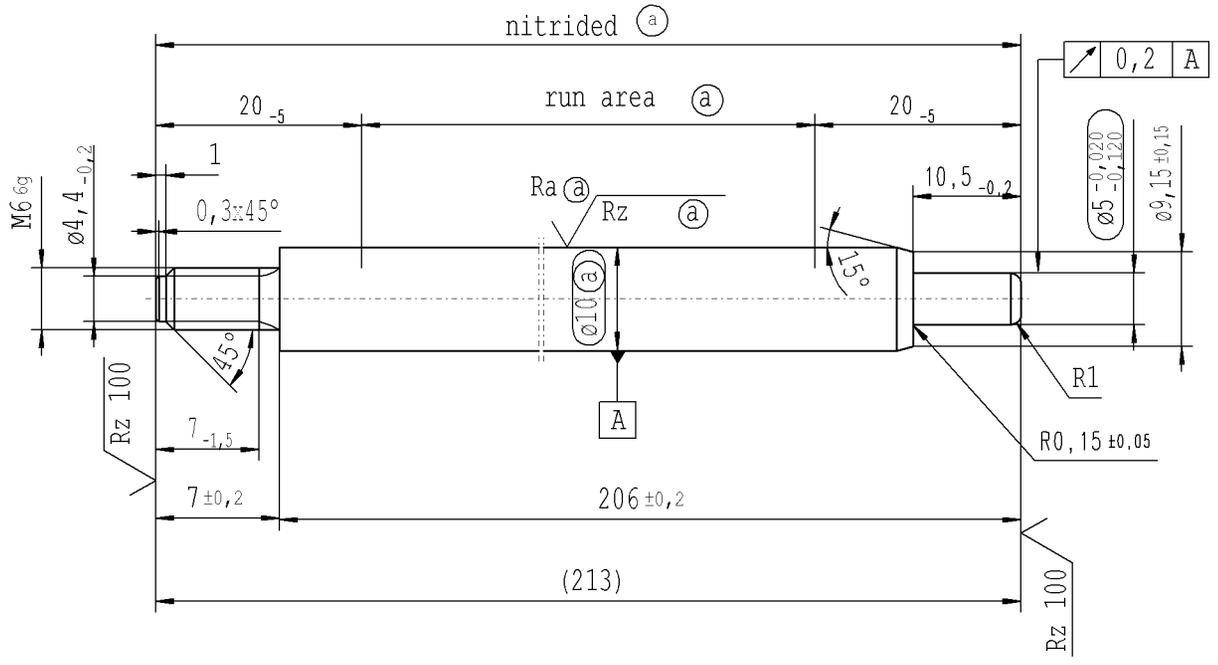
EN

B

A

Ident. Doc.: L12

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{ⓐ}$ $Rz\ \text{ⓐ}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Drawn by 02.05.2019 Jablonski	Date 02.05.2019	Name Jablonski
new	INITIAL RELEASE			<div style="border: 1px solid black; padding: 5px; text-align: center;"> RELEASE for supplier company <u>Zhang Shi</u> Dat. 02.05.2019 Schilz A. (date / signature) </div>				Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked 02.05.2019 Milles	Document No.: 10160325	
old	-							Surface finish DIN EN ISO 1302	Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Material No.: 199366		
Field	-			<div style="border: 1px solid black; padding: 5px; text-align: center;"> STABILUS </div>				PISTON ROD					
Date/Name	02.05.2019 Jablonski												
Chg. No.	678227												
Rev.	0												