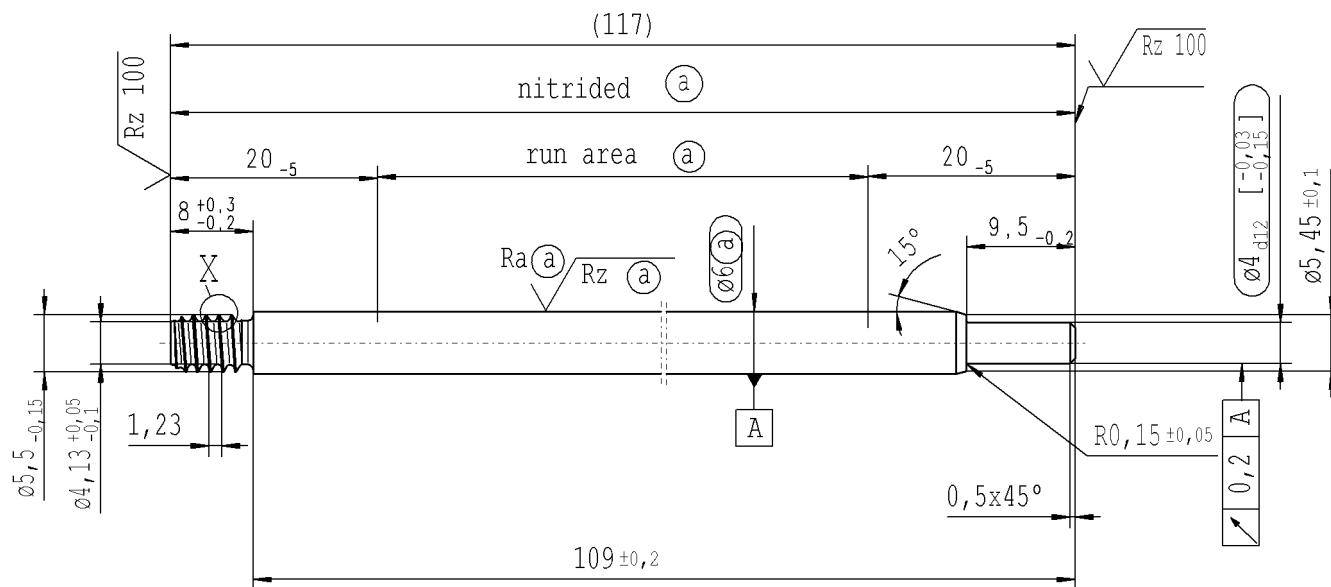
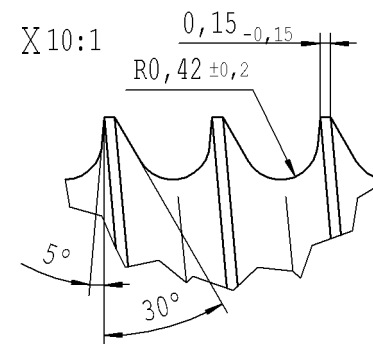
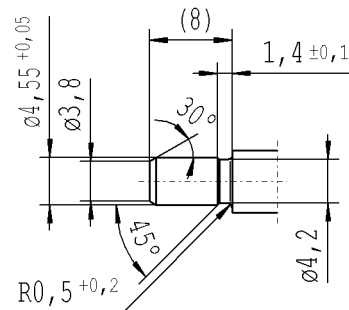


Ⓐ piston rod processing per  
STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$ )  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

| DE:       | EN:              | ES: | IT: | PR: | FR: | RO: | CAD created document; handwritten changes not permitted |  |  | Material:                             | All dimensions are in mm |  |  | Identification of important characteristics |  |  | Date       | Name   |
|-----------|------------------|-----|-----|-----|-----|-----|---------------------------------------------------------|--|--|---------------------------------------|--------------------------|--|--|---------------------------------------------|--|--|------------|--------|
| new       | INITIAL RELEASE  |     |     |     |     |     |                                                         |  |  | 1.1193                                |                          |  |  |                                             |  |  | 13.06.2019 | Höfer  |
| old       | -                |     |     |     |     |     |                                                         |  |  | S45C JISG 4051                        |                          |  |  |                                             |  |  | 13.06.2019 | Milles |
| Field     | -                |     |     |     |     |     |                                                         |  |  | Edge tolerances acc. to DIN ISO 13715 |                          |  |  |                                             |  |  |            |        |
| Date/Name | 13.06.2019 Höfer |     |     |     |     |     |                                                         |  |  | Surface finish DIN EN ISO 1302        |                          |  |  |                                             |  |  |            |        |
| Chg. No.  | 679508           |     |     |     |     |     |                                                         |  |  | Replaces:                             |                          |  |  |                                             |  |  |            |        |
| Rev.      | 0                |     |     |     |     |     |                                                         |  |  |                                       |                          |  |  |                                             |  |  |            |        |

RELEASE  
for supplier

company Zhang Shi

Dat. 13.06.2019 Schilz A.  
(date / signature)

Surface finish DIN EN ISO 1302

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PISTON ROD

Document No.: 10151336

Material No.: 650120