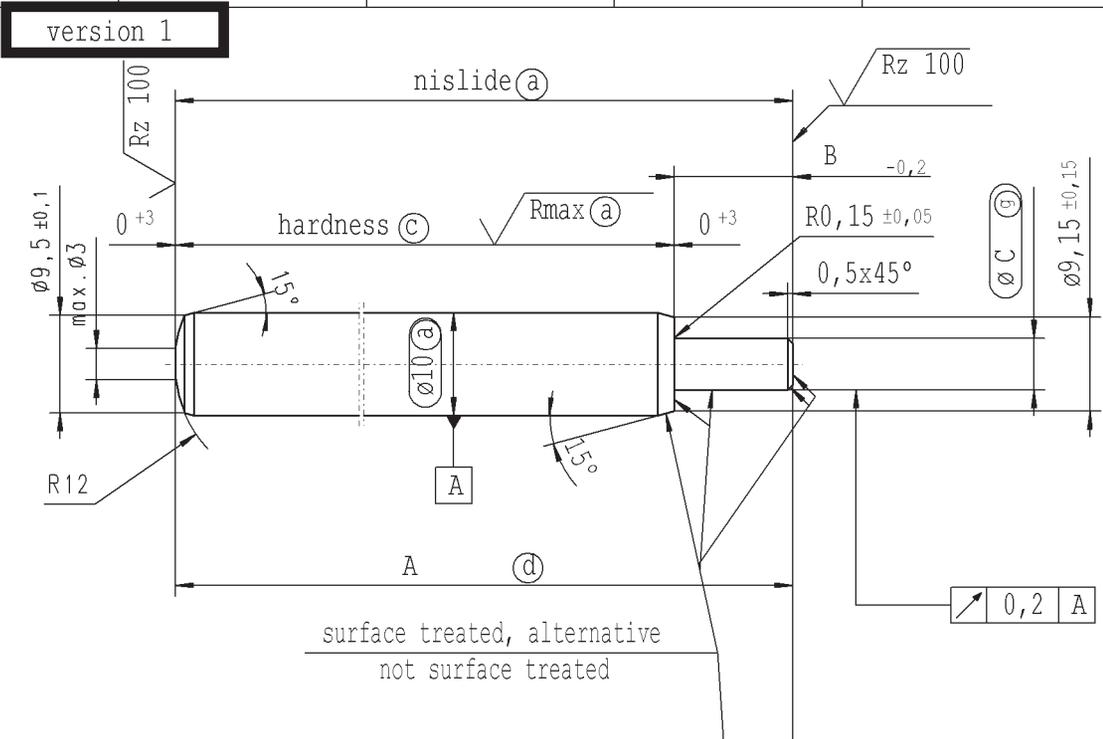


CONFIDENTIAL! Intended for internal use only

supp. No.	material no.		A	B	C	D
	surface treatment processing acc. to STAB-Spec.		overall length	stud length piston side	studø piston-side	version
	10006248 Nislide Tab X	10028959 Nislide Tab I	table X Nislide "a"			
1	6818VJ	6818VJ	128.5	10.5	5	1
2	9632VR	9632VR	289.0	10.5	5	1
3	572395	572395	291.0	10.5	5	1
XX	XXXXXX		363	10.5	5	1



- (a) piston rod processing per STAB-Spec. 10006248
- (c) RHT 0,4..0,7 mm before grinding ≥ 68 HRA (per DIN ISO 6508)
- (d) tolerance  $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$  after turning  
 $\pm 0,3$  after straightening  
 $\pm 0,3$  after chroming/nisliding
- (g) stud  $\begin{matrix} \varnothing 5^{-0,020} \\ -0,120 \\ \varnothing 8 \text{ d12} [-0,040] \\ -0,190 \end{matrix}$

Pay part China acc. separate Supplier drawing  
for Zhangshi product family: 2018/xxxx approved lengths: 50-600mm

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: Erfreil.datum: 28/11/2017 - 15:2

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: mat.no. 010715	All dimensions are in mm	Identification of important characteristics	Drawn by: 04.02.2005 Höfer
new	INITIAL RELEASE	surface treated ...						Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mk	Checked: 12.06.2006 Gorgen
old	-	-						Surface finish DIN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10028676
Field	-	-						Replaces:	STABILUS PISTON ROD		Material No.: NEW
Date/Name	04.02.05 Höfer	12.06.2006 Geisbüsch									
Chg. No.	-	550638									
Rev.	0	1									

