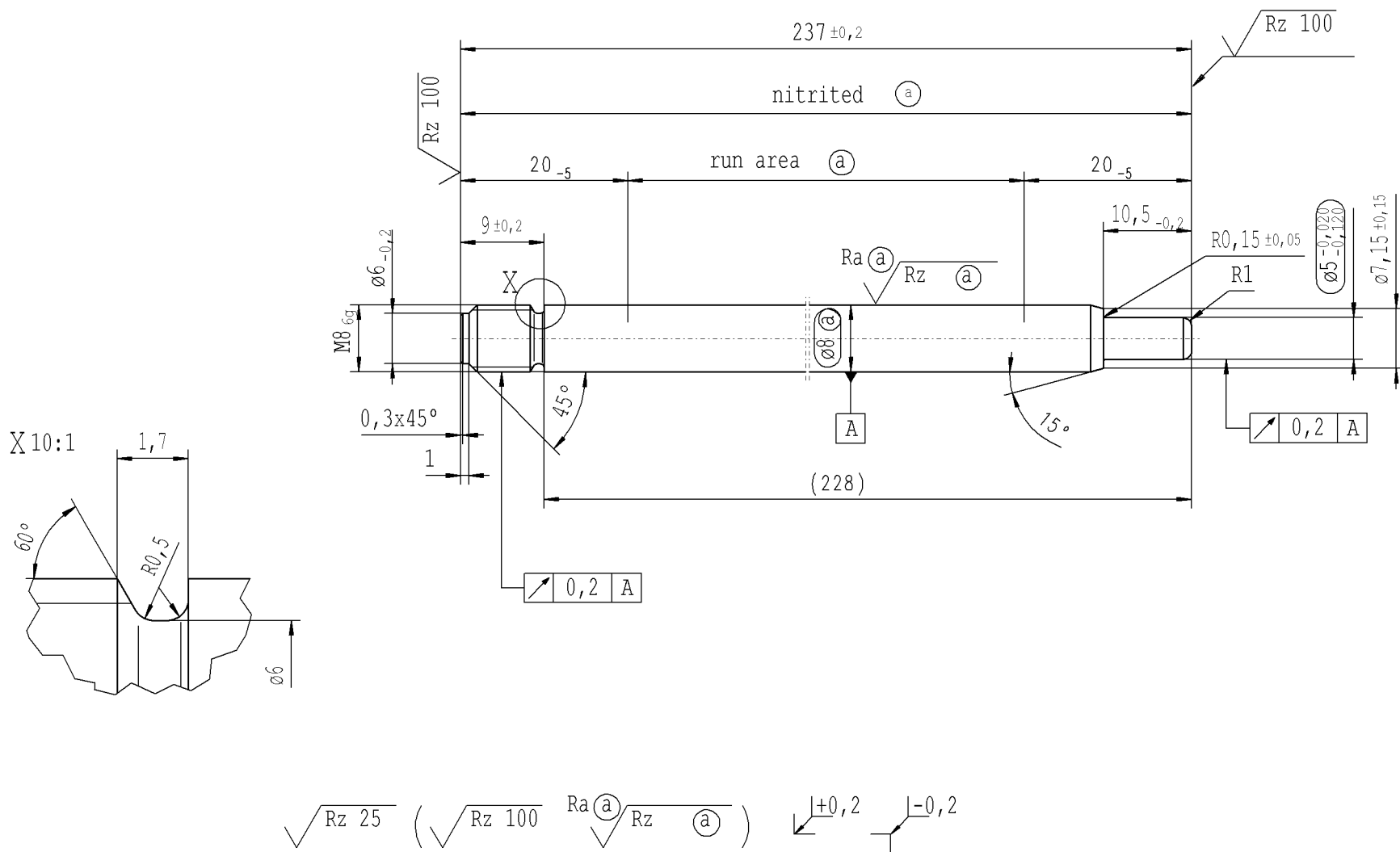


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L19

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $Ra (a)$   $Rz (a)$ )  $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	17.07.2019 Höfer						
Chg. No.	680328						
Rev.	0						

**RELEASE**  
for supplier

company Zhang Shi

Dat. 17.07.2019 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768 mK

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**PISTON ROD**

Drawn by	Date	Name
Checked	17.07.2019	Höfer
Checked	17.07.2019	Reiser
Document No.:	10152007	
Material No.:	846100	