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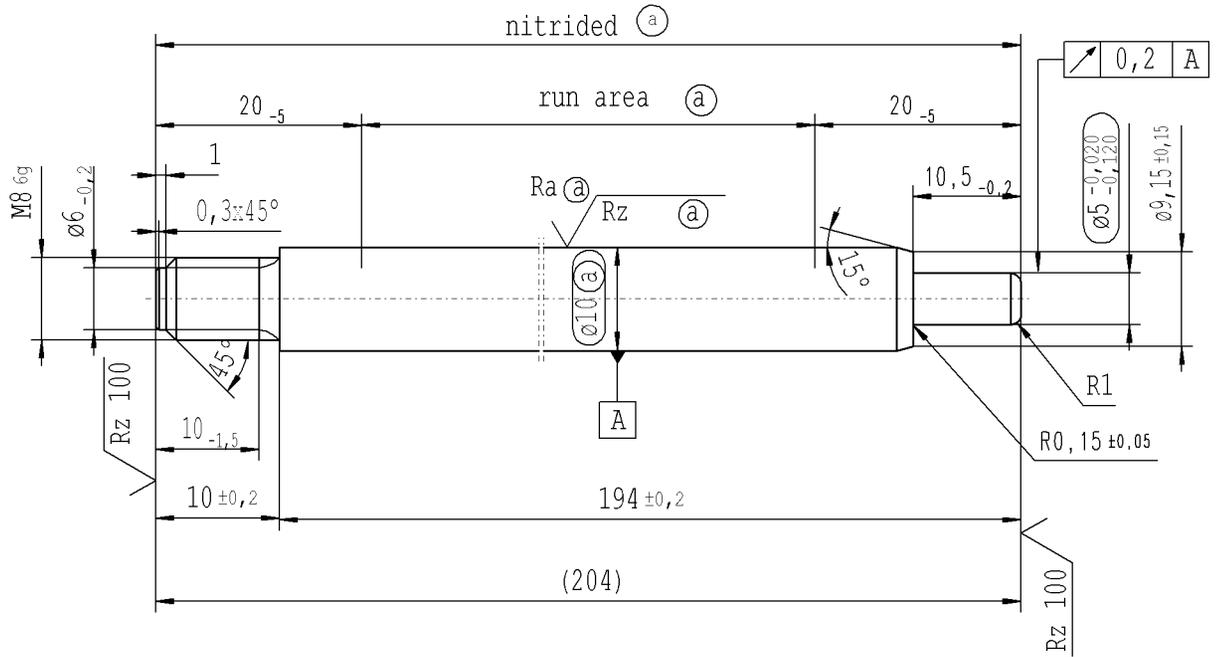
Intended for internal and supplier use

EN

B

Ident. Doc.: I66

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	23.07.2019 Höfer						
Chg. No.	680469						
Rev.	0						

RELEASE
for supplier
company Zhang Shi
Dat. 23.07.2019 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces: **STABILUS**

All dimensions are in mm
Scale: (Original DIN A3) **2:1**
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PISTON ROD

Identification of important characteristics	Drawn by	Date	Name
Dimensions without tolerances DIN ISO 2768-mK	23.07.2019	23.07.2019	Höfer
Checked	Milles		
Document No.:	10166619		
Material No.:	902504		