

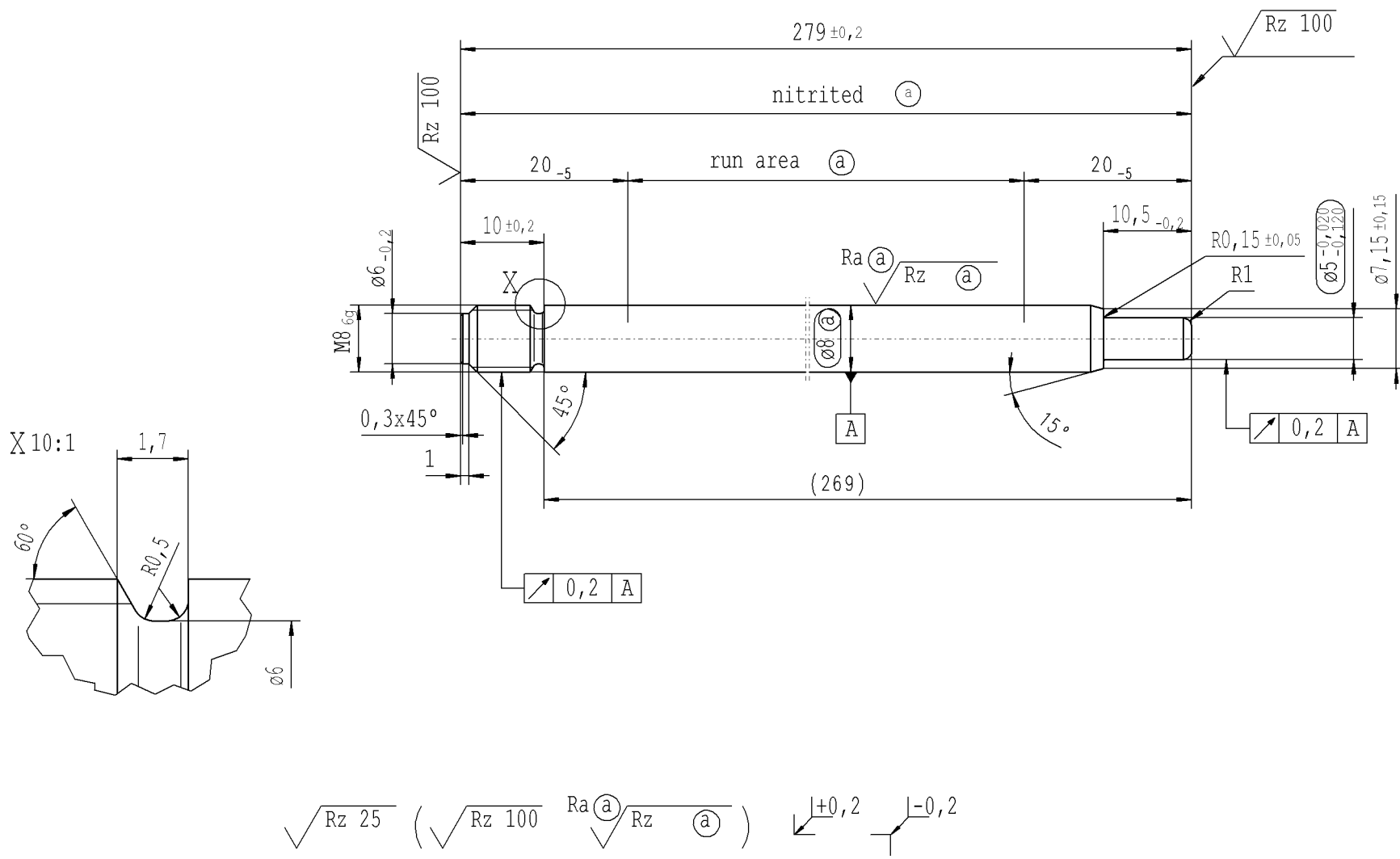
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: I20

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{ⓐ}$ $Rz\ \text{ⓐ}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	30.07.2019 Höfer					
Chg. No.	680765					
Rev.	0					

CRD created document; handwritten changes not permitted

RELEASE
 for supplier
 company Zhang Shi
 Dat. 30.07.2019 Schilz A.
 (date / signature)

Material: 1.1193
 S45C JISG 4051
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces:

All dimensions are in mm
 Scale: (Original DIN A3) **2:1**
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Identification of important characteristics
 Dimensions without tolerances DIN ISO 2768 mK
 Document No.: **10152007**
 Material No.: **199128**

Drawn by	Date	Name
Checked	30.07.2019	Höfer
		Milles

STABILUS

PISTON ROD