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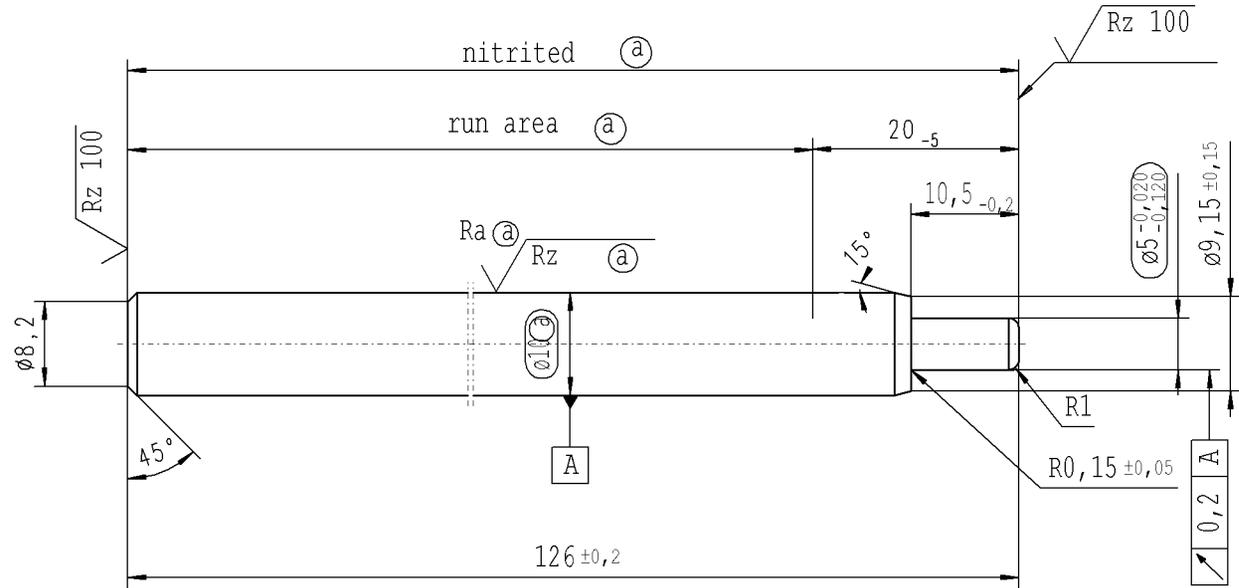
Intended for internal and supplier use

EN

B

Ident. Doc.: L19

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $Ra$   $\sqrt{Rz}$ )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	27.08.2019 Jablonski							
Chg. No.	681496							
Rev.	0							

**RELEASE**  
for supplier

company Zhang Shi

Dat. 27.08.2019 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768 mK

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**PISTON ROD**

Drawn by	27.08.2019	Jablonski
Checked	27.08.2019	Milles
Document No.:	<b>10151837</b>	
Material No.:	<b>367862</b>	