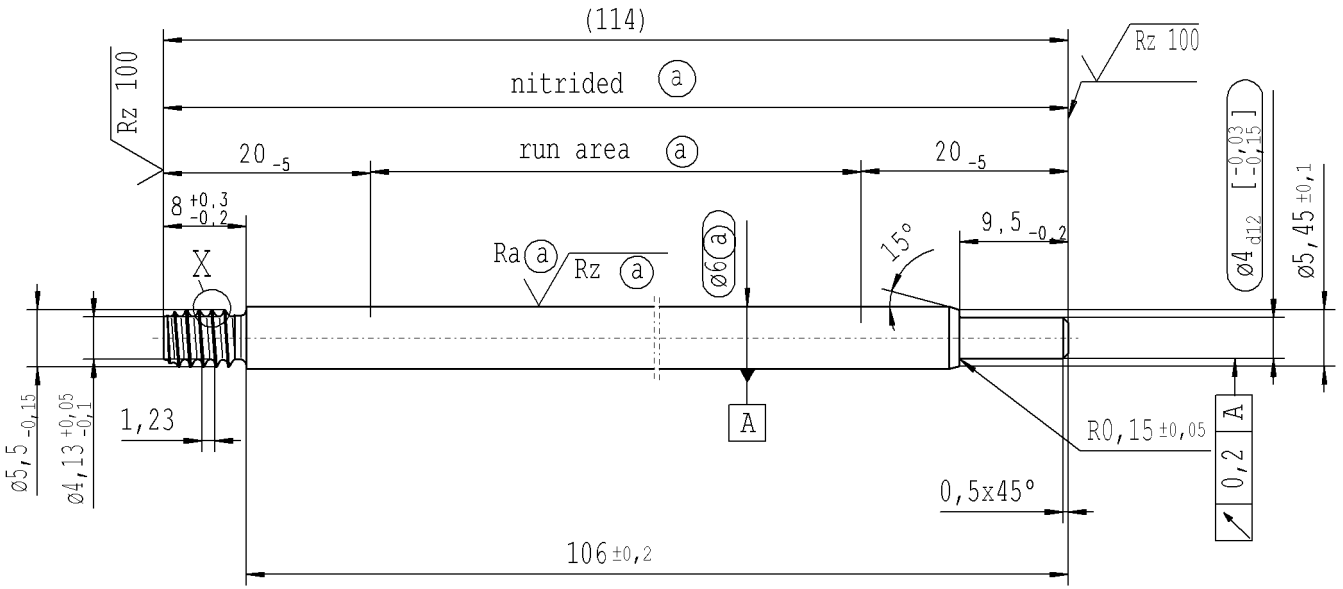
The print-out is not subject to the modification service.

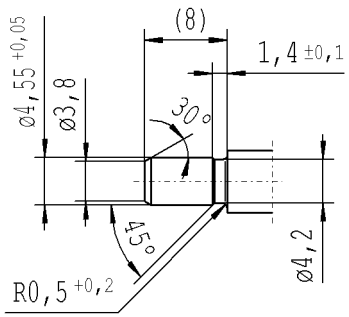
Intended for internal and supplier use

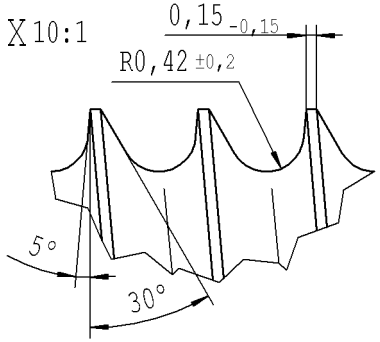
EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:





Rz 25 (Rz 100 Ra Ⓐ Rz Ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	12.09.2019 Höfer
Chg. No.	682104
Rev.	0

RELEASE
for supplier
company Zhang Shi
Dat. 12.09.2019 Schilz A.
(date / signature)

Material: 1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Identification of important characteristics
Scale: (Original DIN A3) 2:1
Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	12.09.2019	Höfer
Checked	12.09.2019	Milles

Document No.: 10151336

Material No.: 499551

Ident. Doc.: 137

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