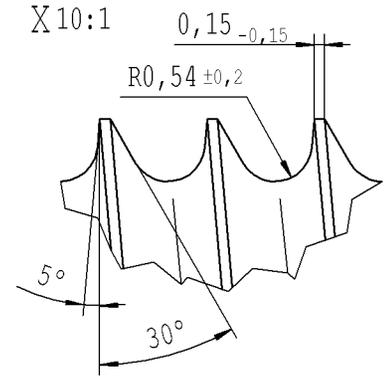
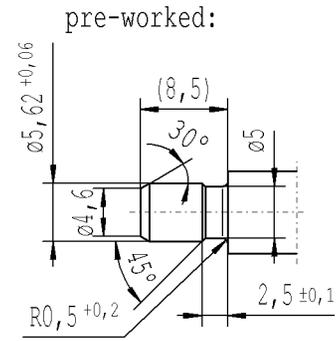
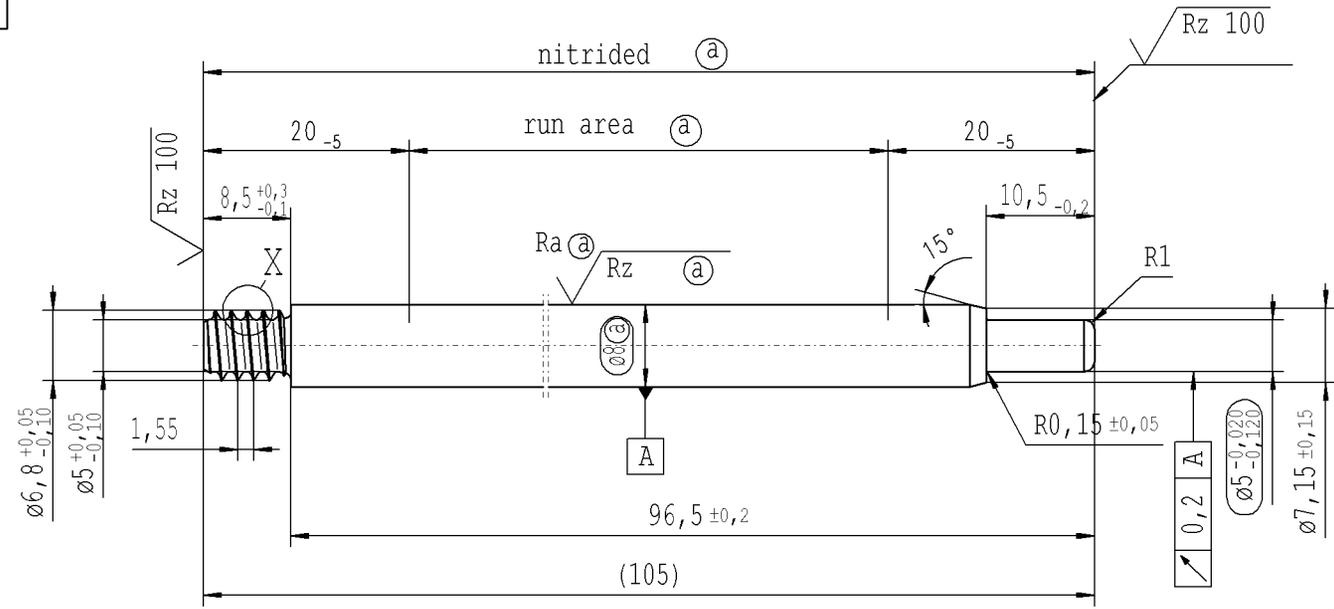


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L19

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{ⓐ}$ $Rz\ \text{ⓐ}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	20.09.2019 Höfer						
Chg. No.	682393						
Rev.	0						

RELEASE
for supplier

company Zhang Shi

Dat. 20.09.2019 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

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PISTON ROD

Identification of important characteristics	Date	Name
Dimensions without tolerances DIN ISO 2768-mK	20.09.2019	Höfer
Document No.:	Checked	Milles
10243257	20.09.2019	
Material No.:		
577704		