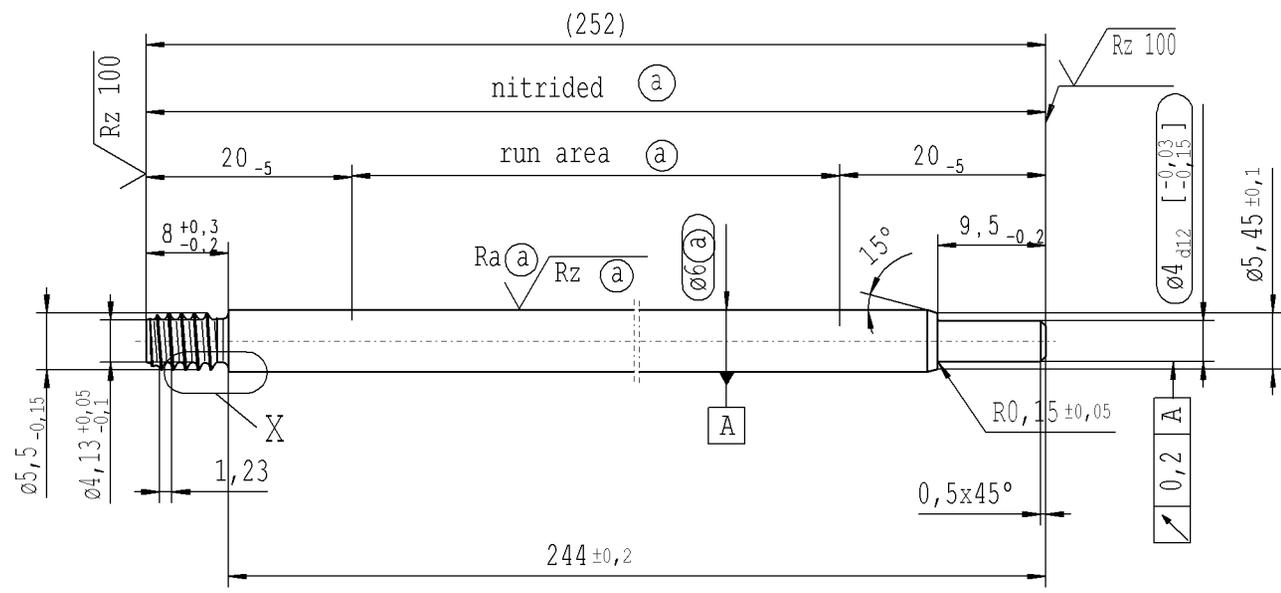


The print-out is not subject to the modification service.

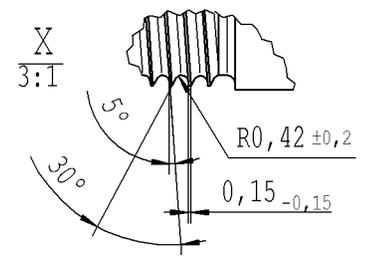
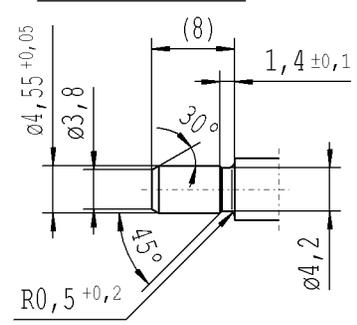
Intended for internal and supplier use

Ident. Doc.: L31

Ⓒ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ (a)$   $Rz\ (a)$  )  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	22.05.2018 Höfer						
Chg. No.	668476						
Rev.	0						

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 22.05.2018 Schilz A.  
 (date / signature)

Material: 1.1193  
 S45C JISG 4051  
 Edge tolerances acc. to DIN ISO 13715  
 Surface finish DIN EN ISO 1302  
 Replaces:

All dimensions are in mm  
 Scale: (Original DIN A3) 2:1  
 Identification of important characteristics  
 Dimensions without tolerances DIN ISO 2768-mK

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**STABILUS**

PISTON ROD

Drawn by	Date	Name
Checked	22.05.2018	Höfer
Document No.:		
	10151336	Milles
Material No.:		
	877405	