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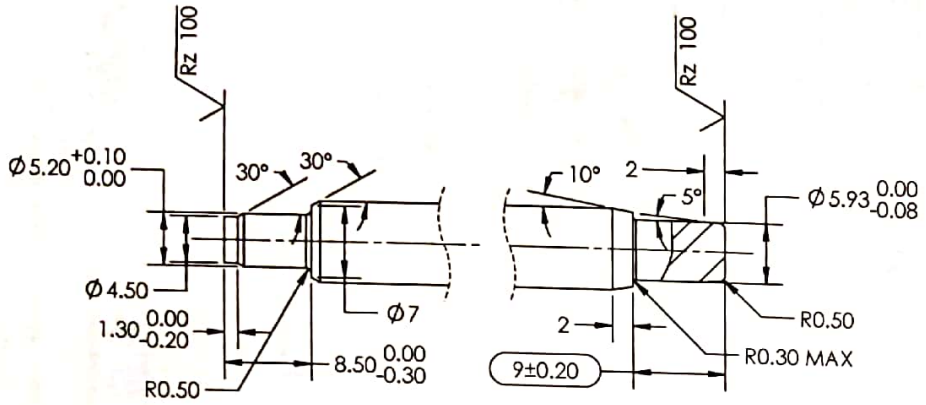
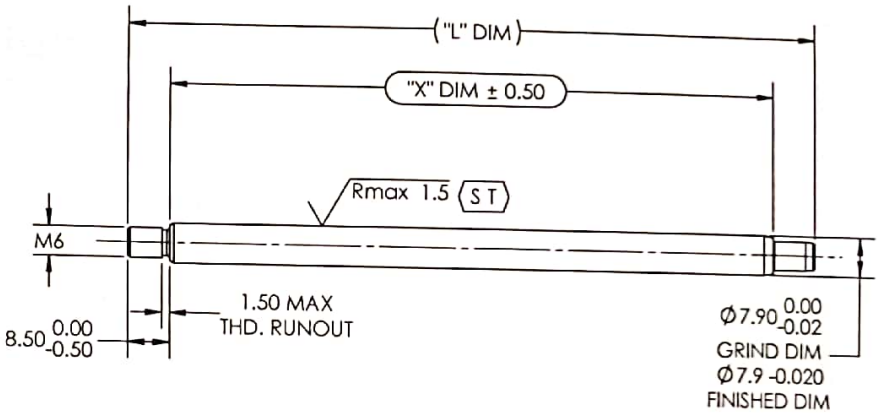


NOTES:

1. MUST BE CLEAN, FREE OF DEBRIS AND FREE OF BURRS.
2. NO IMPERFECTIONS ALLOWED IN AXIAL OR RADIAL DIRECTIONS.
3. (ST) = CRITICAL CHARACTERISTIC.
4. SALT BATH NITROCARBURIZED. CORROSION RESISTANCE TO BE >96HRS W/O RED RUST ACCORDING TO ASTM B117 IN "X" DIM AREA ONLY



CONTROLLED
MUST BE BLUE INK
SEP 2 4 2019

REV / ECN	REVISIONS	CHANGED BY	APPROVED BY	DATE (MM/DD/YR)
C617	ADDED P51-00227	CWB	TSH	9/03/18
C196	REMOVED CHART ADDED SHEET 2	RTA	TSH	6/05/18
B693	ADDED P51-00210	RTA		3/08/17

DO NOT MANUFACTURE TO THIS DRAWING UNLESS IT IS MARKED "CONTROLLED"

DO NOT SCALE THIS DRAWING
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES UNLESS OTHERWISE SPECIFIED
ONE PLACE DECIMAL +/-0.2
TWO PLACE DECIMAL +/-0.1
ANGULAR +/-2°

DRAWN BY	DATE	SCALE
RTA	4/17/2015	1:1

SHEET: 1 OF 2

DESCRIPTION: 8.0mm PISTON ROD
MATERIAL: C45 (DIN EN 10250-2)
DRAWING NUMBER: G51-0002

SUSPA INCORPORATED
3970 Roger B. Chaffee S.E.
Grand Rapids, Michigan 49548-3497
www.suspa-inc.com

DRAWING SIZE: B

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