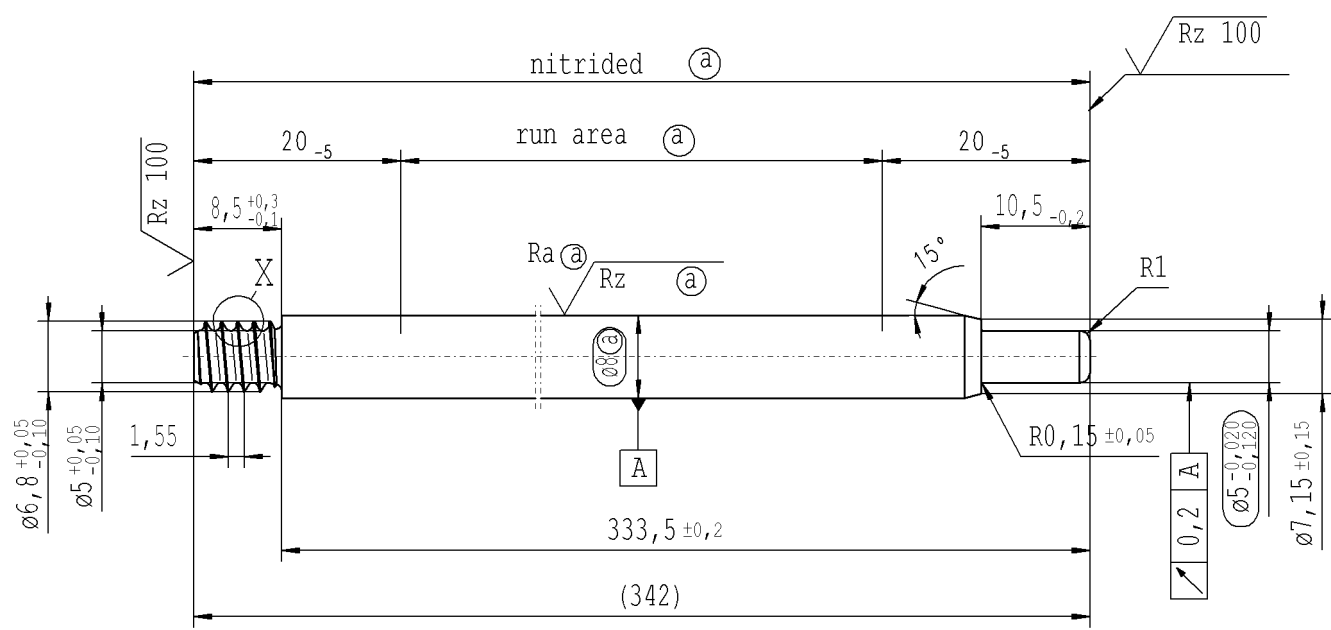


The print-out is not subject to the modification service.

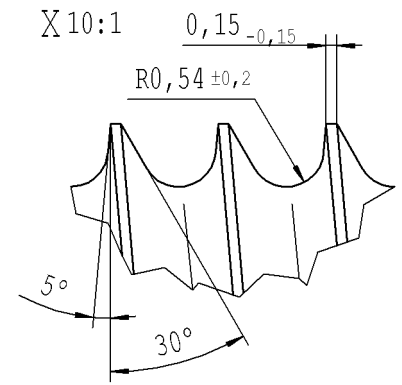
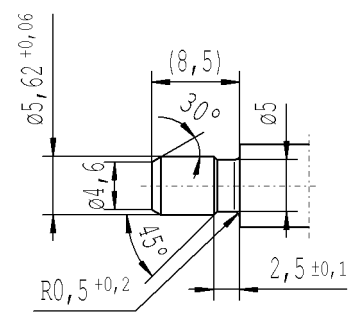
Intended for internal and supplier use

Ident. Doc.: L281

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$ )  $\sqrt{+0,2}$   $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

|           |                  |     |     |     |     |     |   |  |
|-----------|------------------|-----|-----|-----|-----|-----|---|--|
| DE: X     | EN: X            | ES: | IT: | PR: | FR: | RO: | CAD created document; handwritten changes not permitted |  |
| new       | INITIAL RELEASE  |     |     |     |     |     |   |  |
| old       | -                |     |     |     |     |     |   |  |
| Field     | -                |     |     |     |     |     |   |  |
| Date/Name | 01.10.2019 Höfer |     |     |     |     |     |   |  |
| Chg. No.  | 682796           |     |     |     |     |     |   |  |
| Rev.      | 0                |     |     |     |     |     |   |  |

**RELEASE**  
for supplier

company Zhang Shi

Dat. 01.10.2019 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

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**PISTON ROD**

|               |            |        |
|---------------|------------|--------|
| Drawn by      | Date       | Name   |
| Checked       | 01.10.2019 | Höfer  |
| Document No.: |            | Milles |
| 10151065      |            |        |
| Material No.: |            |        |
| 658725        |            |        |