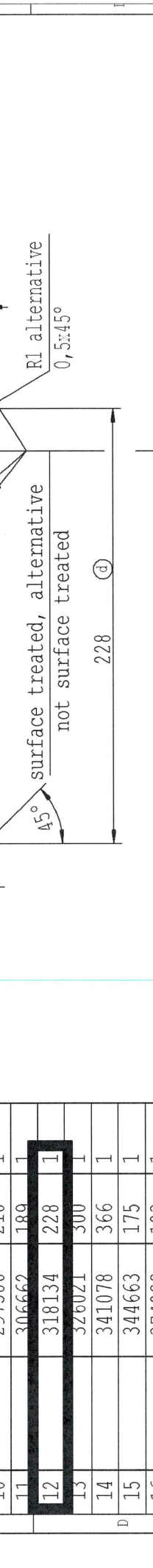


supp No.	material no.	A	B	version
	Surface treatment acc. STAB-Spec.: 10006248	overall length		
3	10028959	108	1	
4	10028959	138	1	
5	10028959	129	1	
6	10028959	150	1	
7	10028959	168	1	
8	10028959	267	1	
9	10028959	249	1	
10	10028959	210	1	
11	10028959	180	1	
12	10028959	228	1	
13	10028959	300	1	
14	10028959	366	1	
15	10028959	175	1	
16	10028959	123	1	
17	10028959	148	1	
18	10028959	180	1	
19	10028959	237	1	
20	10028959	339	1	
21	10028959	165	1	
22	10028959	204	1	
23	10028959	132	1	
24	10028959	120	1	
25	10028959	87	1	
26	10028959	282	1	
27	10028959	183	1	
28	10028959	258	1	
29	10028959	243	1	
30	10028959	201	1	
31	10028959	147	1	
32	10028959	156	1	



version 1

version 2

Environmental protection acc. to STAB-Spec. 10005649

(a) piston rod processing acc. to STAB-Spec. 10006248

(b) before grinding:  
Hardness depth and hardness test acc. to STAB-Spec. 10250370

(c) tolerances:  $+0,2$  after turning  
 $-0,1$  after straightening  
 $+0,3$  after chroming/nisiliding

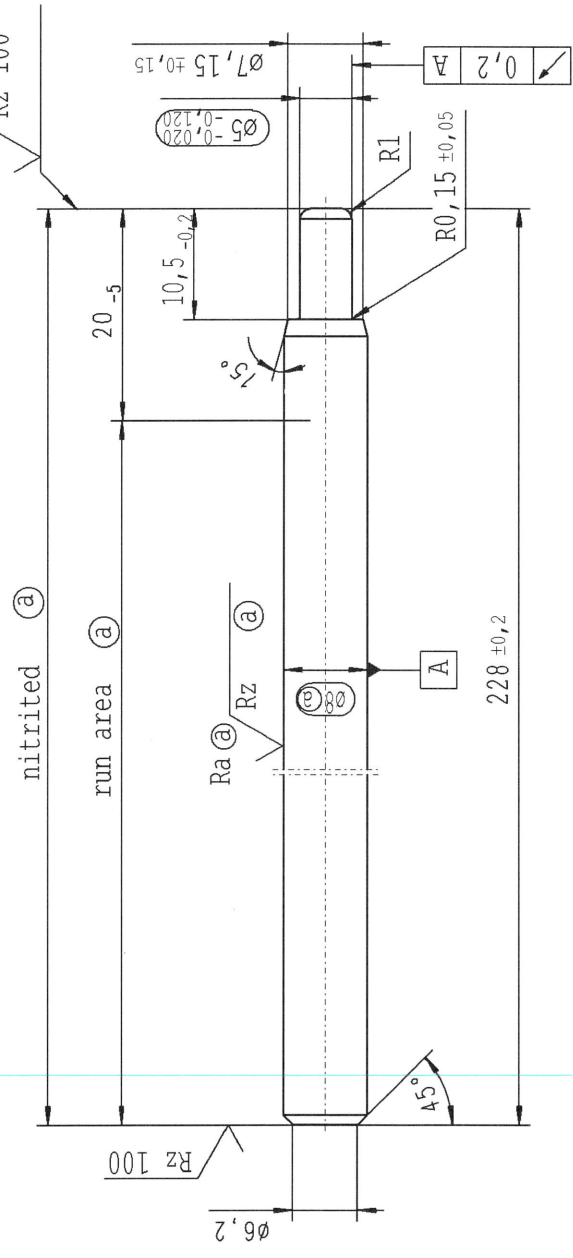
Pay part China acc. separate  
Supplier drawing

for ZhangShi  
product family: 2009/0788  
approved lengths: 50-600 mm

DE: X	EN: X	ES: X	IT: X	FR: X	RO: X
new	revised				
old					
Field					
Date/Name	21.01.2016 Höfer	19.04.2017 Höfer	19.07.2018 Höfer	29.08.2018 Jablonski	15.05.2019 Donat
Chg. No.	632605	655526	670346	671281	678703
Rev.	4	5	6	7	8

DE: X	EN: X	ES: X	IT: X	FR: X	RO: X
new	revised				
old					
Field					
Date/Name	21.01.2016 Höfer	19.04.2017 Höfer	19.07.2018 Höfer	29.08.2018 Jablonski	15.05.2019 Donat
Chg. No.	632605	655526	670346	671281	678703
Rev.	4	5	6	7	8

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



**RELEASE**  
for supplier  
company Zhang Shi  
18.01.2016 Schilz A.  
(date / signature)

$\sqrt{Rz 25}$  (  $\sqrt{Rz 100}$   $\sqrt{Ra \text{ Ⓐ}}$   $\sqrt{Rz \text{ Ⓐ}}$  )  $\sqrt{+0,2}$   $\sqrt{-0,2}$

DE: X		EM: X	ES:	IT:	PR:	FR:	RO:	Material: 1.1193		Environmental protection acc. to STAB-Spec. 10005649	
new		INITIAL RELEASE		CND created document; handwritten changes not permitted		S45C JISG 4051		All dimensions are in mm		Identification of important characteristics	
old						Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1		Dimensions without tolerances	
Field						Surface finish DIN EN ISO 1302		DIN ISO 2768-mK		DIN ISO 2768-mK	
Date/Name		18.01.2016 Höfer				Replaces:		Registers related hereto and to the duplication permission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10154964	
Chg. No.		632609								Material No.: 318134	
Rev.		0								PISTON ROD	