

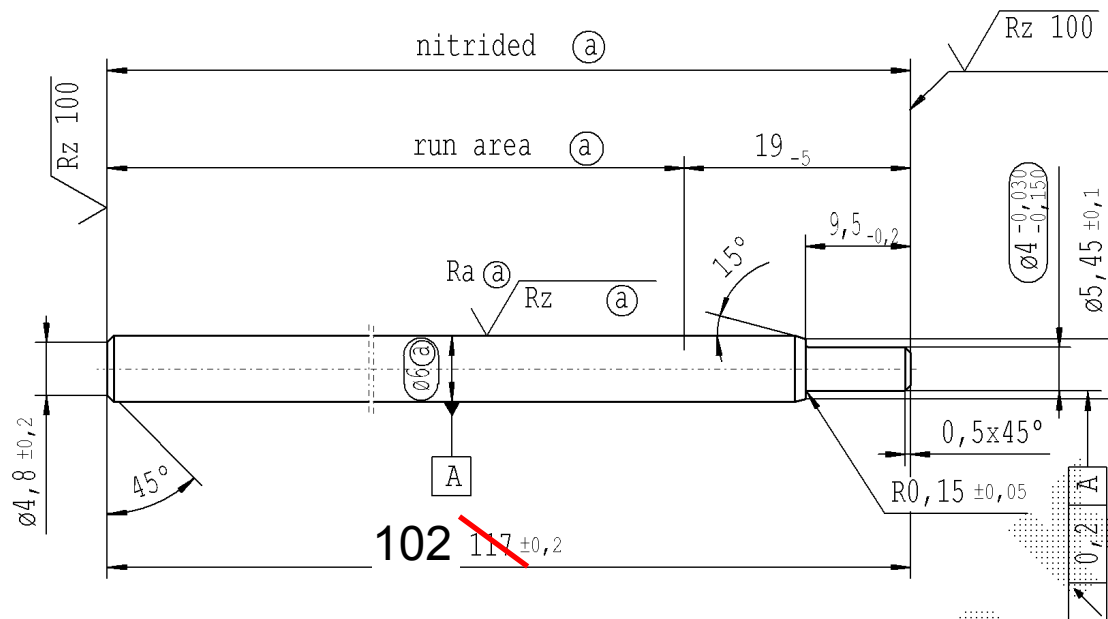
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L09

Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $\sqrt{Rz\ \textcircled{A}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

RELEASE
for supplier
company Zang Shi
13.01.2016 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027892										Environmental protection acc. to STAB-Spec. 10005649									
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted			Material:	All dimensions are in mm		 Identification of important characteristics		Drawn by	Date	Name		
new	INITIAL RELEASE									1.1193	Scale:		Dimensions without tolerances		Checked	13.01.2016	Höfer		
old	-									S45C, JISG 4051	(Original DIN A3) 2:1		DIN ISO 2768-mK			13.01.2016	Milles		
Field	-									Edge tolerances acc. to DIN ISO 13715									
Date/Name	13.01.2016 Höfer									Surface finish: DIN EN ISO 1302			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10154979				
Chg. No.	632225									Replaces:					Material No.: 279177				
Rev.	0									STABILUS		PISTON ROD							