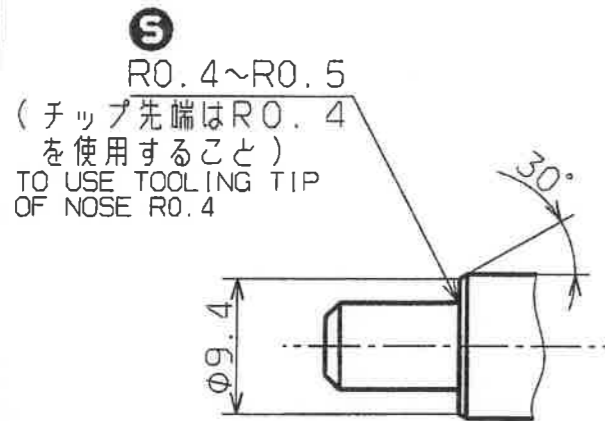
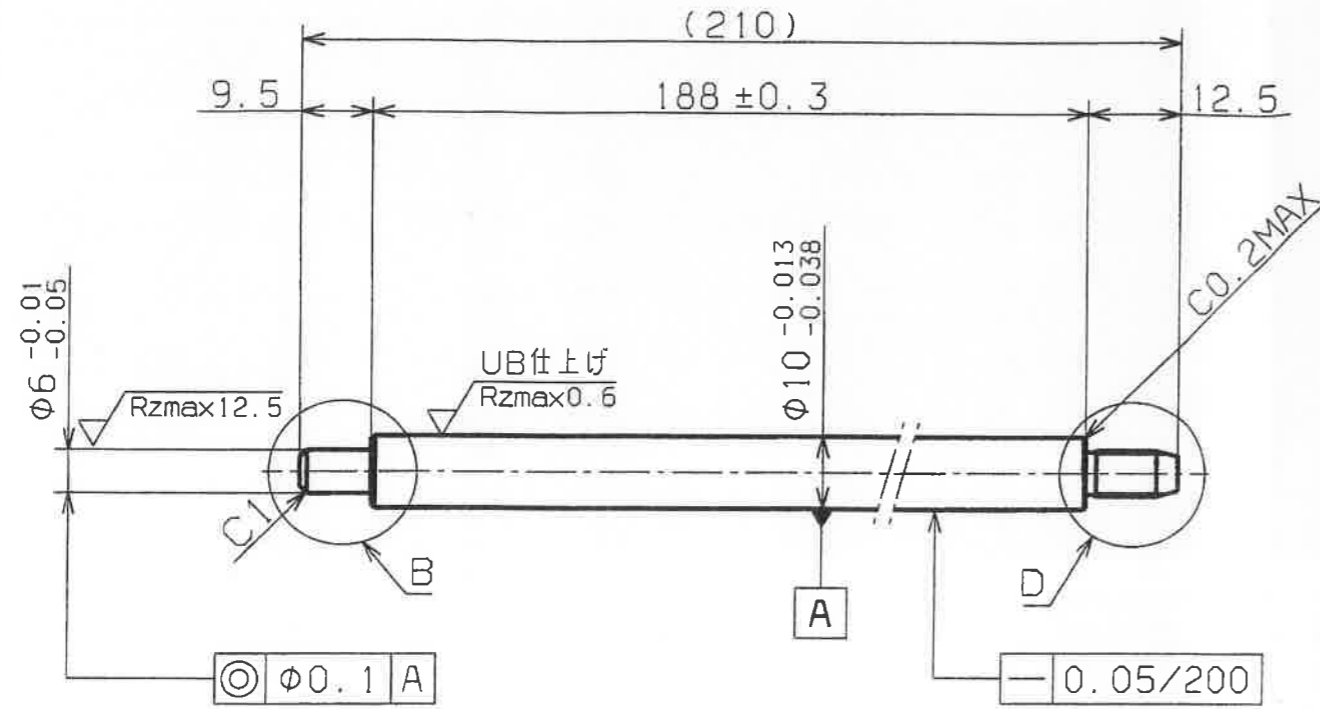
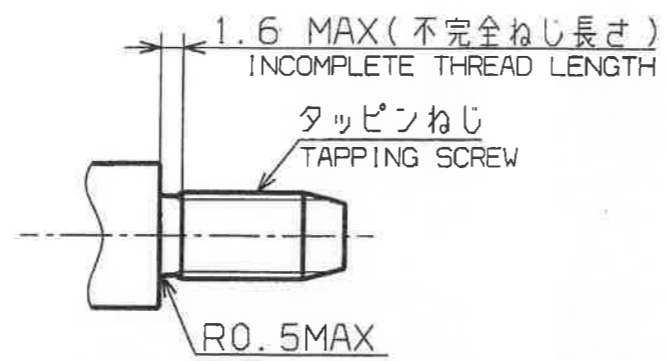


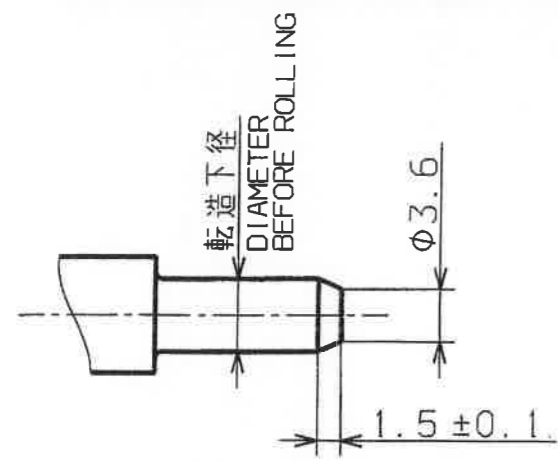
QUALITY \ COST



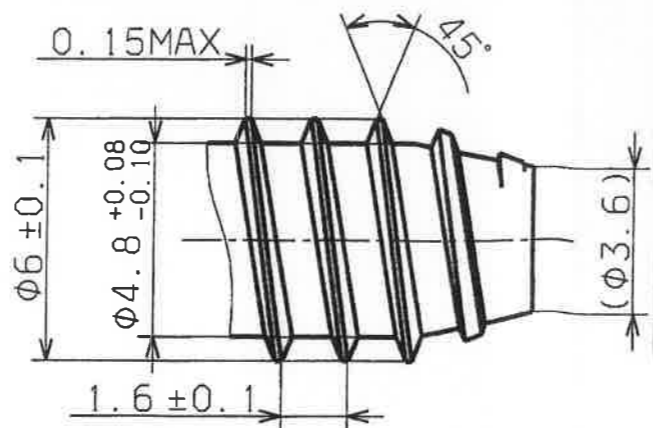
DETAIL AREA B (2:1)



DETAIL AREA D (2:1)



SHAPE OF TOP BEFORE ROLLING



DETAIL OF TAPPING SCREW

Rz100 Rzmax12.5 Rzmax0.6

NOTES

1. 表面处理
SURFACE TREATMENT

方法 METHOD	GSN+ホモ処理 GSN + STEAM TREATMENT
該当部 APPLICABLE AREA	全面 WHOLE SURFACE
化合物層深さ COMPOUND LAYER DEPTH	窒化層 0.008MIN NITRINE DEPTH ホモ層 0.001MIN STEAM TREATMENT DEPTH
硬度 HARDNESS	表面HV(100g) 450MIN

上海昭和购买部

图 报价用 担当: 顾冬冬 4/29
纸 试作用 确认: 谈同 4/26
量产用 承认: 李勇 4/26

2. φ10部表面にキズなきこと。
NO SCRATCHES ON φ10 SURFACE.

3. 耐食性: SST. 72hr 後、腐食生成物の発生面積は、φ10において
CORROSION RESISTANCE: CORROSION PRODUCT AREA AFTER 72hr SST.
0.05%以下(レイティングNO. 9.5以上)のごと
TEST IS 0.05% MAX ON φ10. (RATING NO. 9.5 MIN.)
120hr 後、一般部(φ10)は0.5mm以上の点錆なきこと。
AFTER 120hr, RUST OF GENERAL AREA (φ10) SHOULD BE 0.5mm MAX.
但し、試料保持の支持部は除く
EXCEPT FOR ROD HOLDING PORTION.

試料の保持: 鉛直方向から15~30°傾け、噴霧の自由落下だけに
HOLDING METHOD: SLANT ROD 15~30° FROM VERTICAL DIRECTION,
さらされる位置に置くこと
FIX IT PLACE OF SHOWERD FREE-FALL MIST ONLY.

STOCK MATERIAL No.	素材No	91009-30S-1 -CH S	R/L
AFTER MACHINING No.	加工完No		R/L

S₂R.A. U4 U2 20

REVISION RECORD		10G-X0009	10-04-22		
DATE	DRAWN	DESIGNED	CHECKED	APPR	
	MKAMITO	X. Robin	K. Furukawa	H. KAWANO	
SCALE	MATERIAL	MASS	SHOWA		
1:1		120g	SHOWA		
CUSTOMER DWG NO.	SHOWA DWG NO.		XJ745-300-00-CH		
X	SHOWA NAME		ロッド		
CUSTOMER NAME	ENGLISH NAME		ROD		
CATIA 2D	PREVIOUS NO.	XJ745-300-00-CH		R/L	A3