

QUALITY \ COST

$\sqrt{Rz100}$ ($\sqrt{Rzmax12.5}$, $\sqrt{Rzmax0.6}$)

NOTES

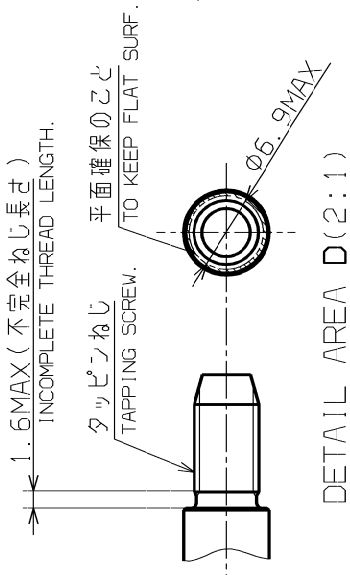
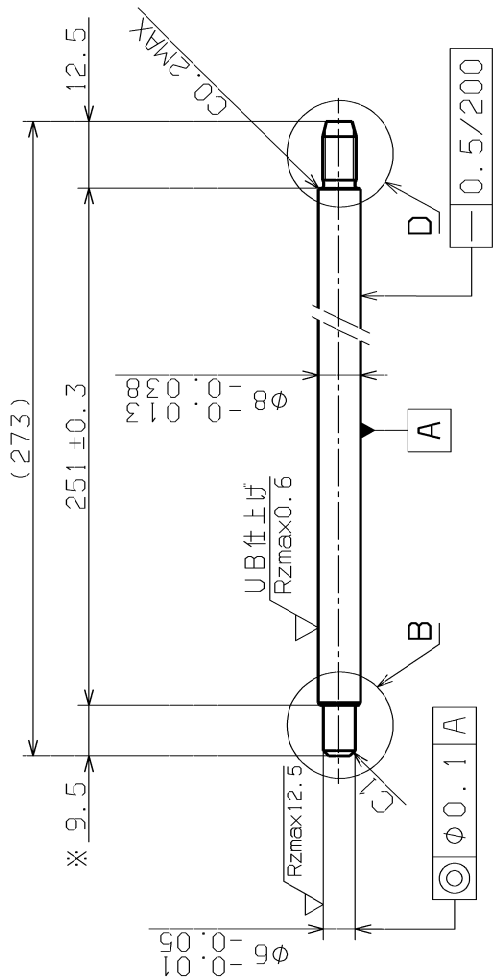
方法 METHOD	GSN + ホモ処理 GSN + STEAM TREATMENT
該当部 APPLICABLE AREA	全面 WHOLE SURFACE
化合物層深さ COMPOUND LAYER DEPTH	窒化層 0.008MIN NITRINING DEPTH
ホモ層 STEAM TREATMENT DEPTH	ホモ層 0.001MIN STEAM TREATMENT DEPTH
硬度 HARDNESS	表面HV(100g) 450MIN

1. 表面処理
SURFACE TREATMENT
※部を除く
※ IS EXCLUDED

2. Ø8部表面にキズなまこと。
NO SCRATCHES ON Ø8 SURFACE.
3. 耐食性: SST. 72hr後, 腐食生成物の発生面積は,
CORROSION RESISTANCE: CORROSION PRODUCT AREA AFTER 72hr SST.
Ø8に占めて0.05%以下(レイフィングNO. 9.5以上)のごと。
TEST IS 0.05% MAX ON Ø8. (RATING NO.9.5 MIN.)
1.20hr後, 一般部(Ø8)は0.5mm以上の点錆なまこと。
AFTER 120hr, RUST OF GENERAL AREA (Ø8) SHOULD BE 0.5mm MAX.
但し, 試料保持の支持部は除く
EXCEPT FOR ROD HOLDING PORTION.

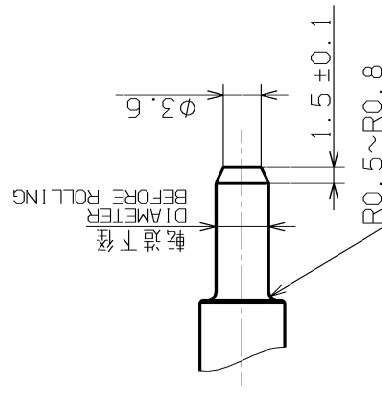
4. 現調メーカー 加工: 上海路和汽车配件有限公司
LOCAL SUPPLIER MACHINING: SHANGHAI SHOWA AUTO PARTS CO.,LTD.

⑤ R0.4~R0.5
(タップ先端はR0.4
を使用すること)
TO USE TOOLING TIP
OF NOSE R0.4

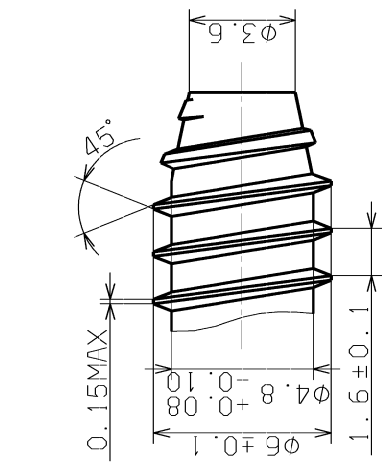


DETAIL AREA B(2:1)

DETAIL AREA D(2:1)



転造前先端形状
SHAPE OF TOP BEFORE ROLLING



タップピンねじ詳細図
DETAIL OF TAPPING SCREW

素材NO	92009-30S-1 -CH
加工完NO	

⑤ STOCK MATERIAL No.
AFTER MACHINING NO.

S2 R. A. U4 U2 U3

NO	REVISION RECORD	DATE	DRAWN	DESIGNED	APPR
0	M/P DWG.	16G-H0675	16.11.08		
APPLICABLE DWG.		DRAWN	DESIGNED	CHECKED	APPR
SCALE		1:1	16.11.08	16.11.08	16.11.08
CUSTOMER		DWG. NO.	HTLY5-300-00-CH		
CUSTOMER NAME		ENGLISH NAME	HTLY5-300-00-CH		
PREVIOUS NO.		HTLY5-300-0B-CH			
CATIA 2D		PREVIOUS NO.	HTLY5-300-0B-CH	A3	

SHOWA CONFIDENTIAL

CATIA V5

SHOWA CONFIDENTIAL