



$\sqrt{Rz100}$ ($\sqrt{Rzmax0.6}$, $\sqrt{Rzmax12.5}$) $\text{\textcircled{A}}$ $\text{\textcircled{B}}$ $\text{\textcircled{C}}$ $\text{\textcircled{D}}$ $\text{\textcircled{E}}$

NOTES

- 表面処理: MFiCr $10 \sim 15 \mu$ (指示部)
 SURFACE TREATMENT: MFiCr $10 \sim 15 \mu$ (DESIGNATE AREA)
 (研磨前めっき厚; $13 \sim 18 \mu$)
 (PLATING THICKNESS BEFORE POLISHING: $13 \sim 18 \mu$)
 耐食性: SST. 72hr 後、腐食生成物の発生面積は、めっき指示部
 CORROSION RESISTANCE: CORROSION PRODUCT AREA AFTER 72hr SST. TEST IS 0.05% MAX.
 において0.05%以下(レイティングNO. 9.5以上)のこと
 (RATING NO. 9.5 MIN.)
 但し、試料保持の支持部は除く
 EXCEPT FOR ROD HOLDING PORTION.
 試料の保持: 鉛直方向から $15 \sim 30^\circ$ 傾け、噴霧の自由落下だけに
 HOLDING METHOD: SLANT ROD $15 \sim 30^\circ$ FROM VERTICAL DIRECTION, FIX IT PLACE OF
 さらされる位置に置くこと
 SHOWERD FREE-FALL MIST ONLY.
- めっき前寸法: $\phi 8$ 部; $\phi 8_{-0.043}^{-0.058}$
 DIMENSION BEFORE PLATING: $\phi 8$ PORTION; $\phi 8_{-0.043}^{-0.058}$
- $\phi 8$ 部表面にキズなきこと。
 NO SCRATCHES ON $\phi 8$ SURFACE.
- 現調メーカー 加工: 上海昭和汽车配件有限公司
 LOCAL SUPPLIER MACHINING: SHANGHAI SHOWA AUTO PARTS CO., LTD.

S STOCK MATERIAL No.	素材No	92009-30S-0 -CH	R
AFTER MACHINING No.	加工完No		L

S₃R.A. U4 U2 2D

0 量産区 SSK移管		13G-H05F1	13.11.11	--	--	--
M NO	REVISION RECORD	DATE	DRAWN	DESIGNED	APPR	APPR
APPLICABLE DWG.		SCALE	MATERIAL	MASS	SHOWA DWG NO.	SHOWA NAME
SHOYA		1:1		R	HKVZ5-300-00-CH	ロッド
DRAWN		DESIGNED	CHECKED	APPR	ENGLISH NAME	PREVIOUS NO.
T.SAITOU		M. Furukawa	K. Takuma	K. Otoh	ROD	A3
13.11.07		13.11.07	13.11.08	13.11.08		
CUSTOMER DWG NO.		CUSTOMER NAME		CATIA 2D		
H		H		A3		