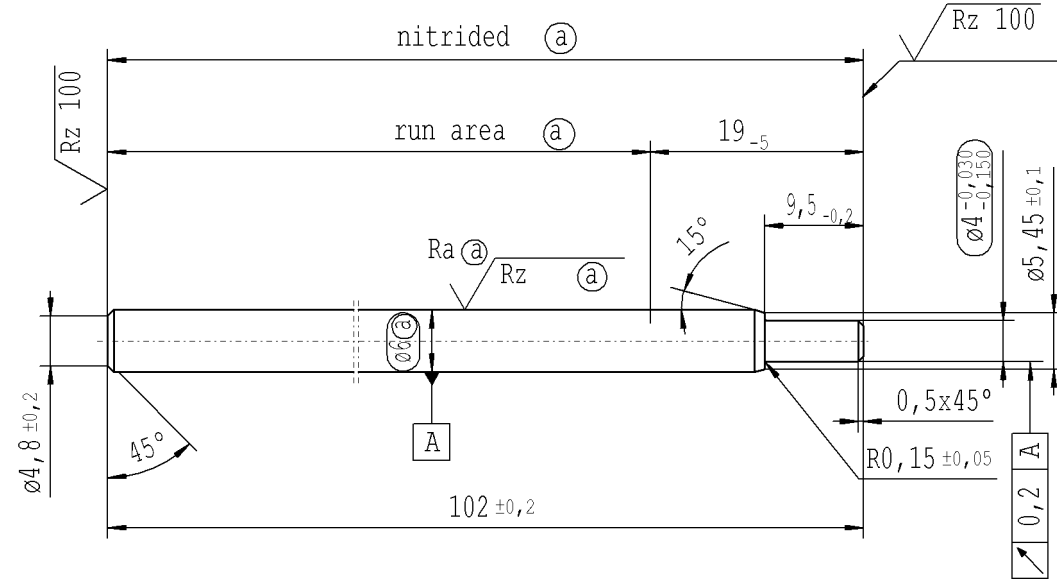


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



√ Rz 25 (√ Rz 100 Ra ⓐ Rz ⓐ) ↙ +0,2 ↘ -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L16

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	15.11.2019 Höfer							
Chg. No.	683934							
Rev.	0							

RELEASE
for supplier
company Zhang Shi
Dat. 15.11.2019 Schilz A.
(date / signature)

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	Date	Name
Checked	15.11.2019	Höfer
	15.11.2019	Milles
Document No.:	10154979	
Material No.:	252187	