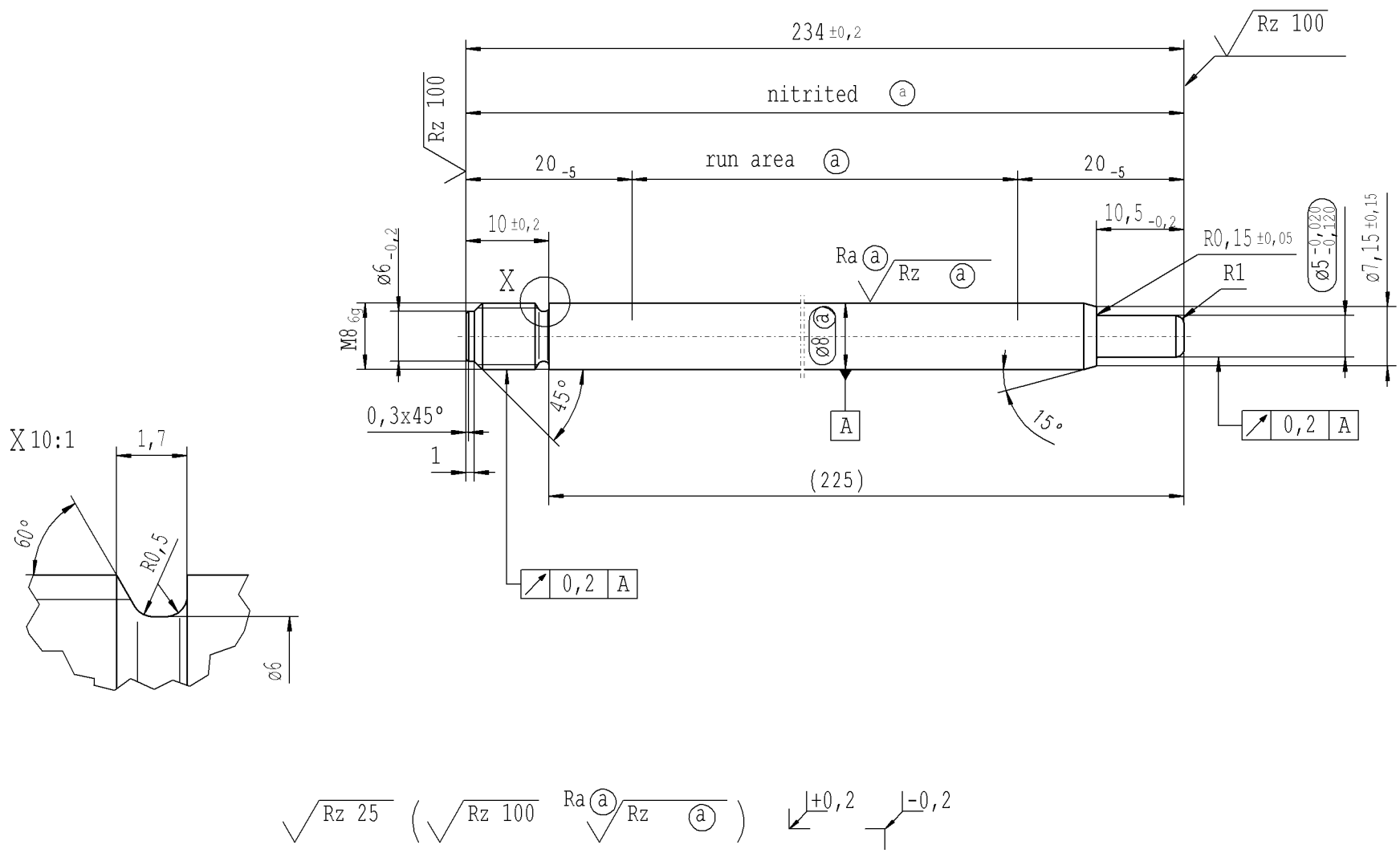


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L23

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ Ra (a) Rz (a)) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	15.11.2019 Höfer							
Chg. No.	683970							
Rev.	0							

RELEASE
for supplier
company Zhang Shi
Dat. 15.11.2019 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:
STABILUS

All dimensions are in mm
Scale: (Original DIN A3) **2:1**
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PISTON ROD

Identification of important characteristics	Date	Name
Dimensions without tolerances DIN ISO 2768 mK	15.11.2019	Höfer
Document No.:	15.11.2019	Milles
Material No.:	10152007	
	235457	