

The print-out is not subject to the modification service.

Intended for internal and supplier use

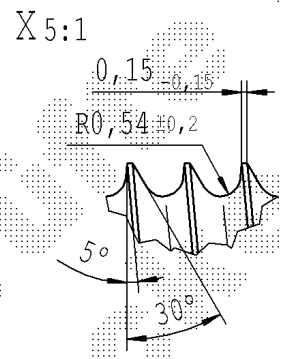
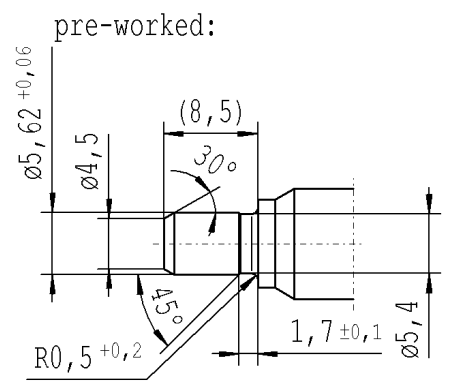
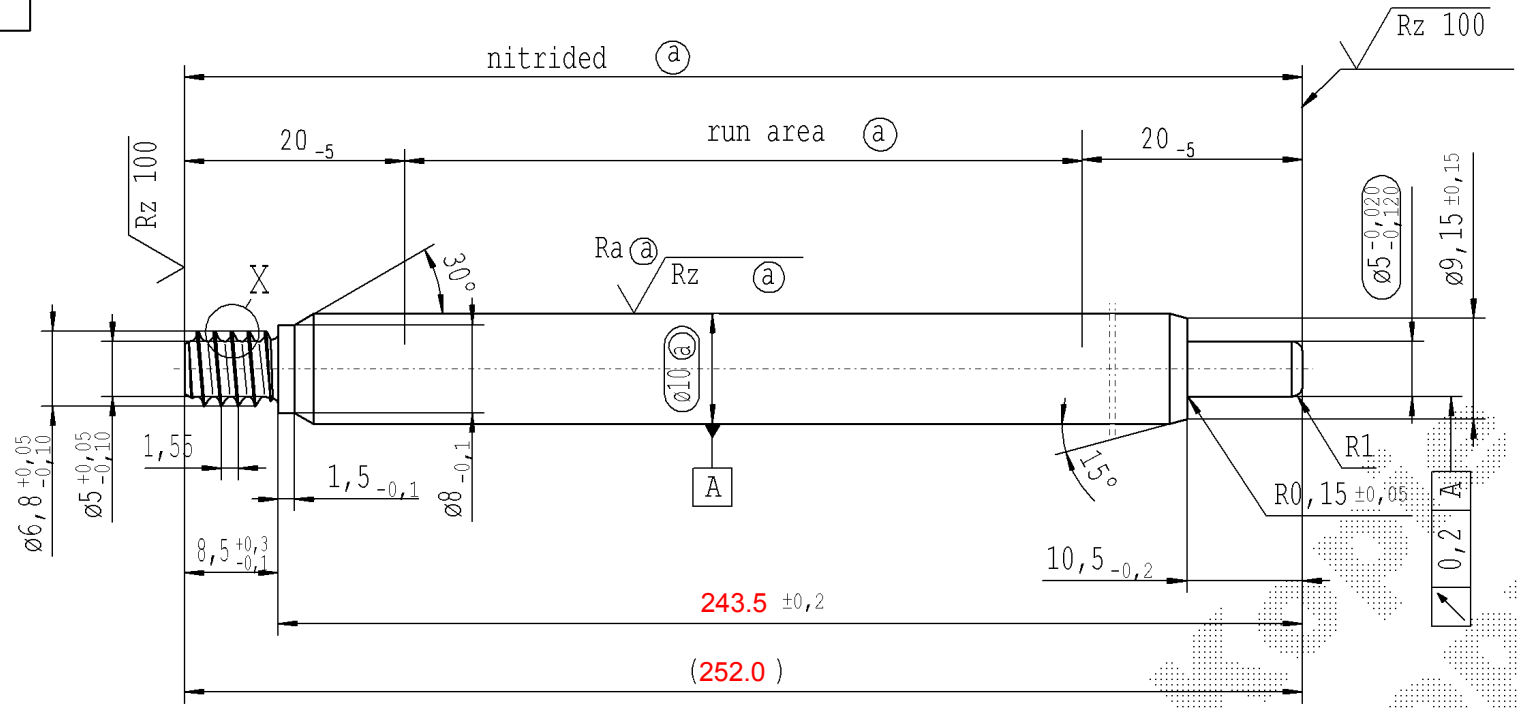
EN

B

A

Ident. Doc.: I83

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra Ⓐ Rz Ⓐ) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027892

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	03.01.2019 Höfer					
Chg. No.	674535					
Rev.	0					

CAD created document; handwritten changes not permitted

RELEASE
 for supplier
 company **ZhangShi**
 Dat. 03.01.2019 Schilz A.
(date / signature)

Material: 1.1193
 S45C H13G 4951
 Edge tolerances acc. to DIN ISO 13715
 Surface finish acc. to DIN EN ISO 1302
 Replaces:

STABILUS

All dimensions are in mm
 Scale: (Original DIN A3) **2:1**
 Dimensions without tolerances DIN ISO 2768 mK
 We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

PISTON ROD

Identification of important characteristics	Date	Name
Drawn by	03.01.2019	Höfer
Checked	03.01.2019	Mauer
Document No.:	10151520	
Material No.:	XXXXXX	