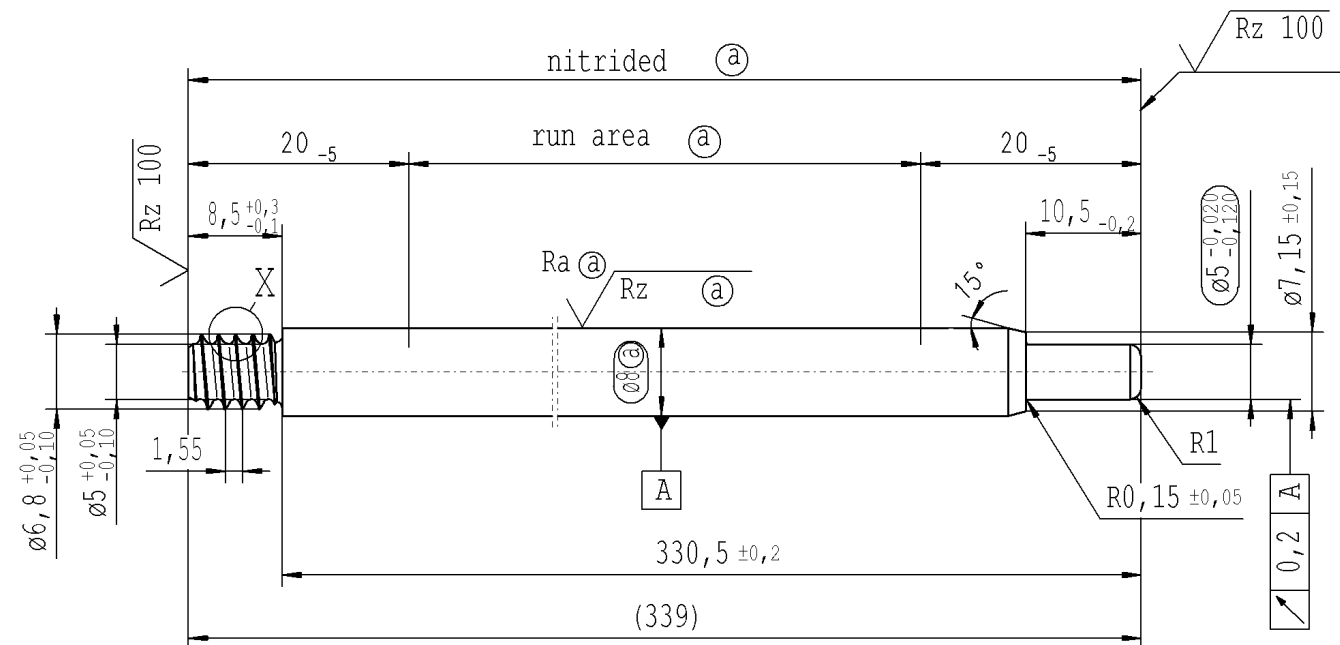
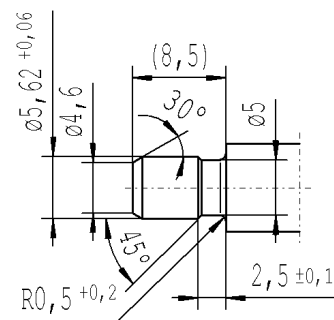


④ piston rod processing per
STAB-Spec. 10028959, table 1

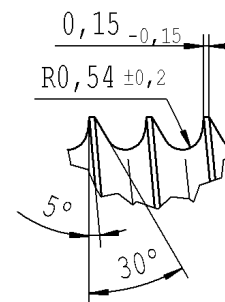


RELEASE
for supplier
company Zhang Shi
14.07.2015 Schilz A.
(date / signature)

```
pre-worked:
```



X 5:1


$$\sqrt{\text{Rz } 25} \quad \left(\sqrt{\text{Rz } 100} \quad \text{Ra } \textcircled{a} \sqrt{\text{Rz } \textcircled{a}} \right) \quad \begin{array}{c} \swarrow +0,2 \\ \searrow -0,2 \end{array}$$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material:	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE		run area		R1			1.1193			Drawn by	19.05.2008 Hein
old	-		hardness		0,5x45°			S45C JISG 4051	Scale:	Dimensions without tolerances	Checked	13.07.2015 Klinkner
								(Original DIN A3)	2:1	DIN ISO 2768-mK		
Field	-		F/4,5		E/2			Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
Date/Name	19.05.2008 Hein		28.07.2010 Geisbüsch		13.07.2015 Hein			Surface finish DIN EN ISO 1302	Document No.: 10151065			
Chg. No.	-		581802		624057			Replaces:				
Rev.	0		1		2			STABILUS	PISTON ROD			
									Material No.: 1451VH			