

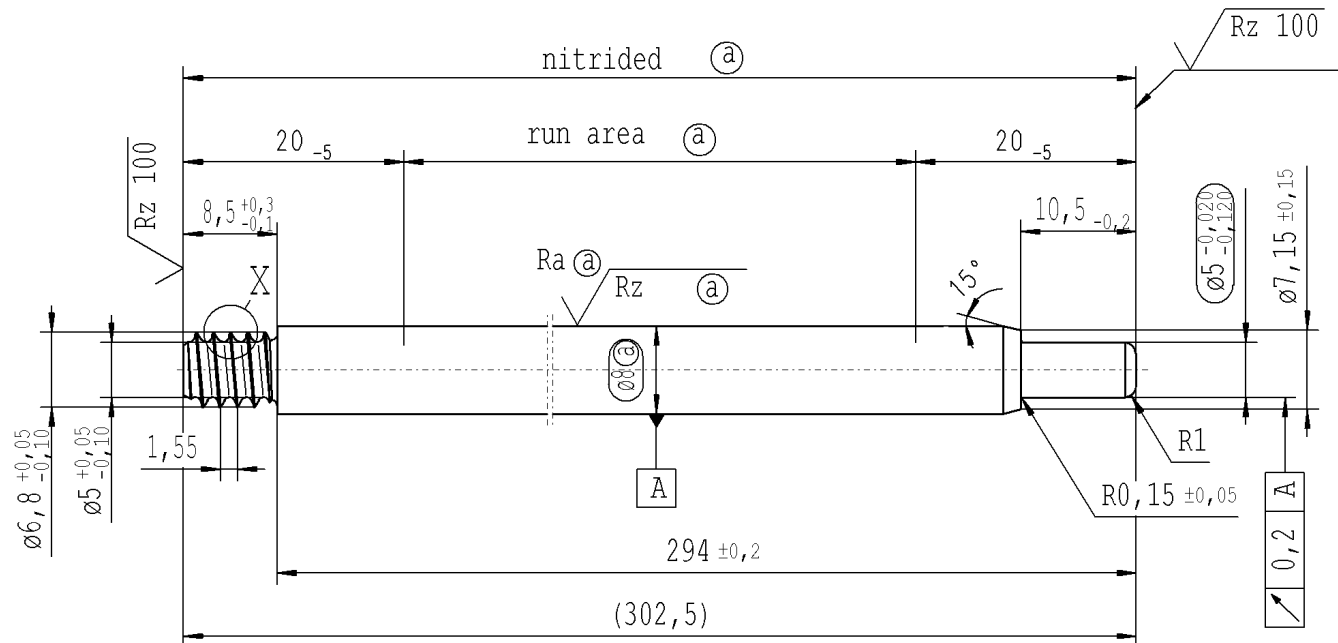
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

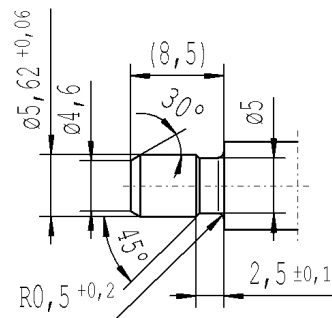
Ident. Doc.: L64

① piston rod processing per
STAB-Spec. 10028959, table 1

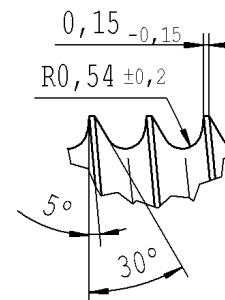


RELEASE
for supplier
company Zhang Shi
14.07.2015 Schilz A.
(date / signature)

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ ①$ $Rz\ ①$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new		INITIAL RELEASE			run area		R1		
old		-			hardness		0,5x45°		
Field		-			F/4,5		E/2		
Date/Name		26.05.2008 Hein			02.08.2010, Bo.		13.07.2015 Hein		
Chg. No.		-			581802		624057		
Rev.		0			1		2		

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	26.05.2008	Hein
Checked	13.07.2015	Klinkner
Document No.:	10151065	
Material No.:	9502VP	