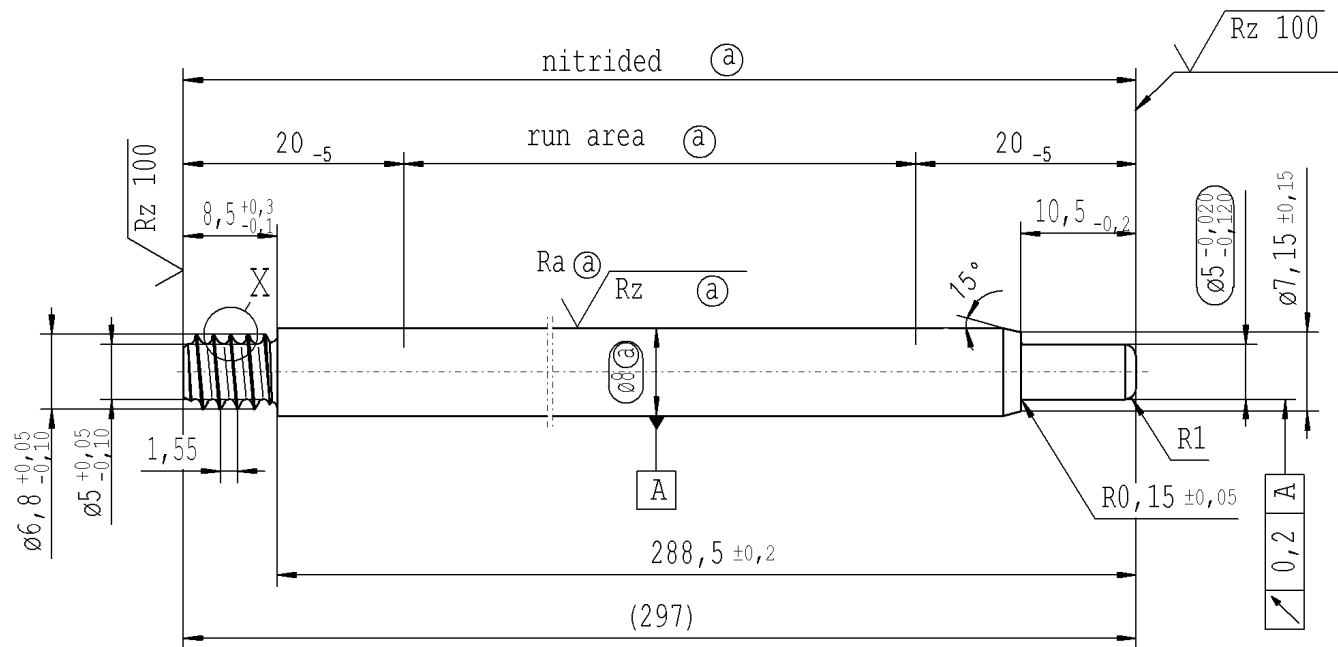


The print-out is not subject to the modification service.

Intended for internal and supplier use

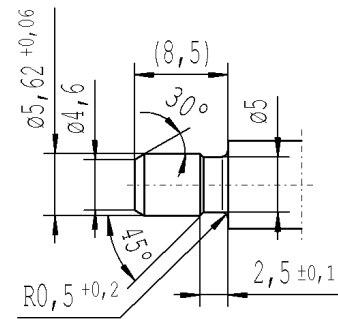
EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

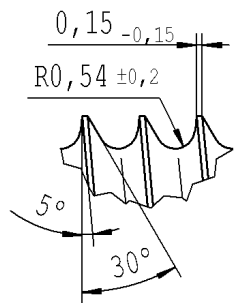


RELEASE
 for supplier
 company Zhang Shi
 14.07.2015 Schilz A.
 (date / signature)

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $Rz\ \textcircled{A}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

| | | | | | | |
|-----------|-----------------|-----------------|-----|-----|-----|-----------------|
| DE: X | EN: X | ES: | IT: | PR: | FR: | RO: |
| new | INITIAL RELEASE | run area | | | | R1 |
| old | - | hardness | | | | 0,5x45° |
| Field | - | F/4,5 | | | | E/2 |
| Date/Name | 21.05.2008 Hein | 02.08.2010, Bo. | | | | 13.07.2015 Hein |
| Chg. No. | - | 581802 | | | | 624057 |
| Rev. | 0 | 1 | | | | 2 |

| | |
|---|--------------------------|
| CAD created document; handwritten changes not permitted | |
| Material: | 1.1193 S45C JISG 4051 |
| Edge tolerances acc. to DIN ISO 13715 | |
| Surface finish | DIN EN ISO 1302 |
| Replaces: | |
| STABILUS | |

| | |
|--|---|
| All dimensions are in mm | Identification of important characteristics |
| Scale: (Original DIN A3) 2:1 | Dimensions without tolerances DIN ISO 2768-mK |
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| PISTON ROD | |

| | | |
|---------------|----------|------|
| Drawn by | Date | Name |
| Checked | | |
| Document No.: | 10151065 | |
| Material No.: | 016174 | |

Ident. Doc.: L82