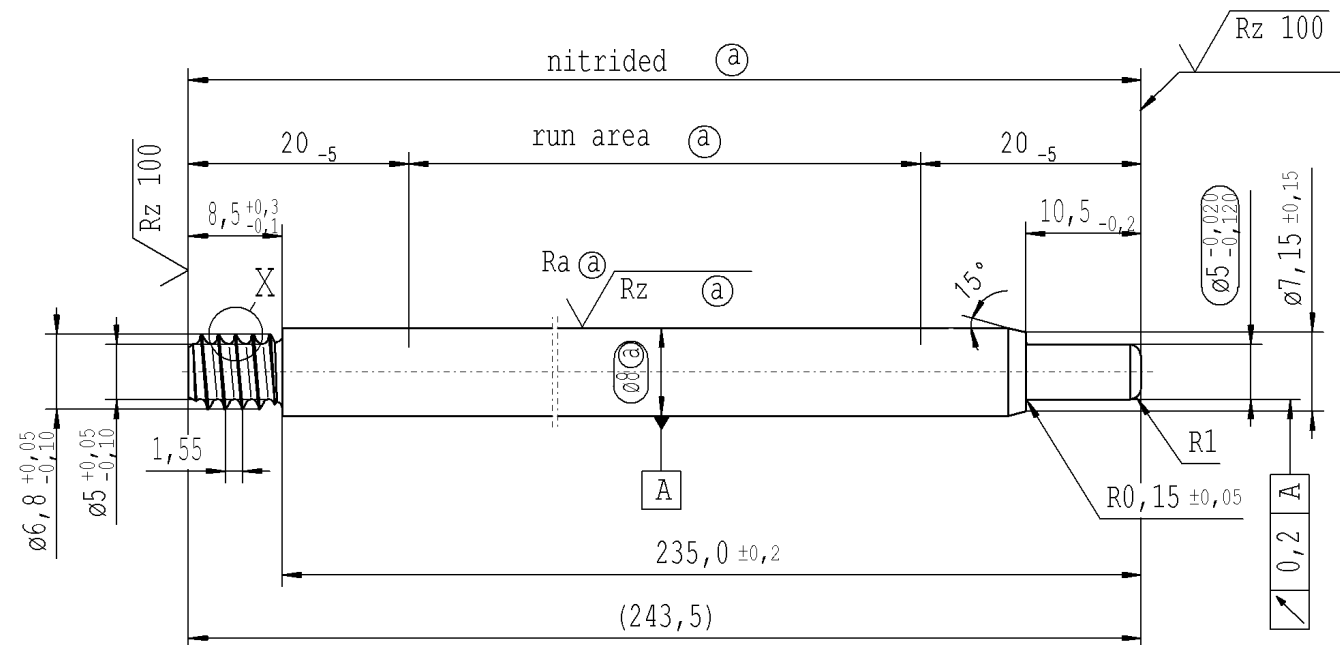
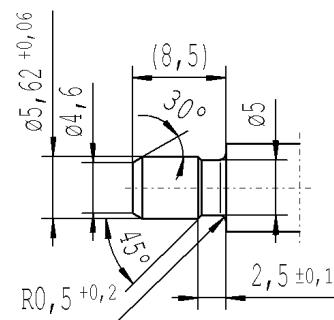


① piston rod processing per
STAB-Spec. 10028959, table 1

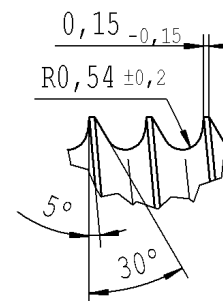


RELEASE
for supplier
company Zhang Shi
14.07.2015 Schilz A.
(date / signature)

```
pre-worked:
```



X 5:1


$$\sqrt{\text{Rz } 25} \quad \left(\sqrt{\text{Rz } 100} \quad \text{Ra } \textcircled{a} \sqrt{\text{Rz } \textcircled{a}} \right) \quad \begin{array}{c} \swarrow +0,2 \\ \searrow -0,2 \end{array}$$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE					run area		R1	
old	-					hardness		0,5x45°	
Field	-					F/4,5		E/2	
Date/Name	13.12.2007 Höfer					28.07.2010 Geisbüsch		13.07.2015 Hein	
Chg. No.	-					581802		624057	
Rev.	0					2		3	

Material:	1.1193	All dimensions are in mm	Identification of important characteristics	Date	Name
	S45C JISG 4051	Scale: 2:1 (Original DIN A3)	Dimensions without tolerances DIN ISO 2768 mK	Drawn by	13.12.2007 H&fer
Edge tolerances acc. to DIN ISO 13715		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	13.07.2015 Klinkner
Surface finish DIN ISO 1302				Document No.:	10151065
Replaces:				Material No.:	005510
STABILUS		PISTON ROD			