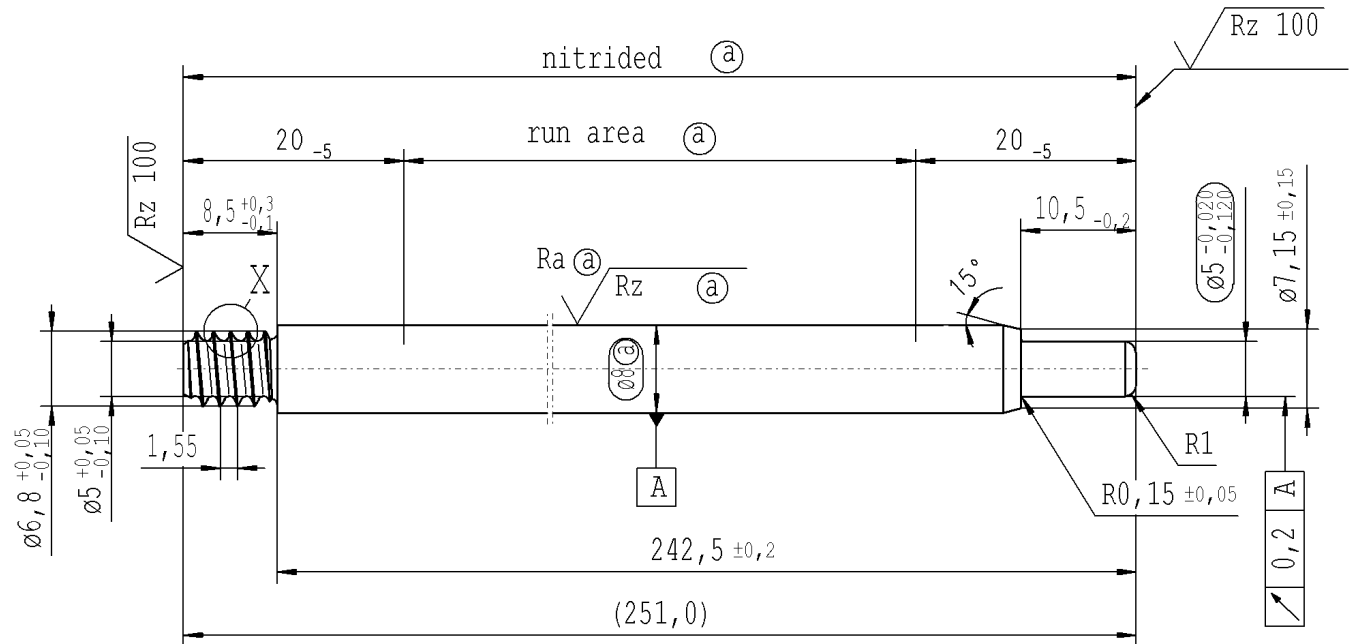


The print-out is not subject to the modification service.

Intended for internal and supplier use

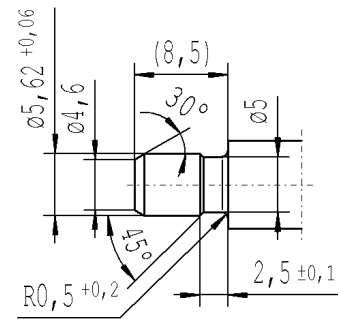
EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

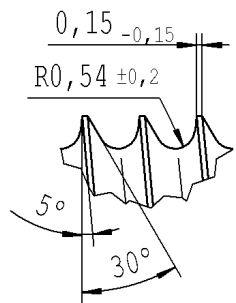


RELEASE
 for supplier
 company Zhang Shi
 14.07.2015 Schilz A.
 (date / signature)

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra Ⓐ \sqrt{Rz} Ⓐ) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: I04

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE					run area	R1	
old	-					hardness	0,5x45°	
Field	-					F/4,5	E/2	
Date/Name	21.12.2007 Donat				28.07.2010 Geisbusch	13.07.2015 Hein		
Chg. No.	-				581802	624057		
Rev.	0				2	3		

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK
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PISTON ROD	

Drawn by	Date	Name
Checked		
21.12.2007	Donat	
13.07.2015	Klinkner	
Document No.: 10151065		
Material No.: 005519		