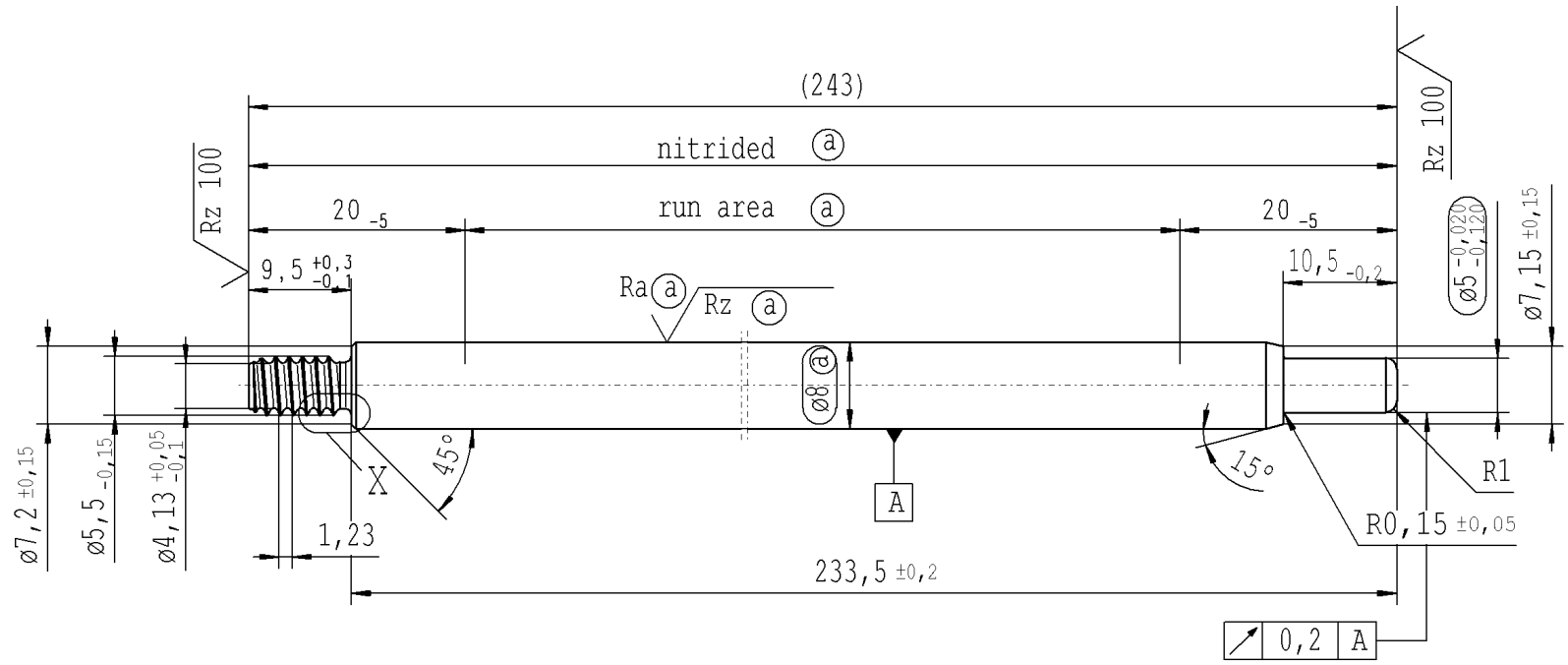


The print-out is not subject to the modification service.

Intended for internal and supplier use

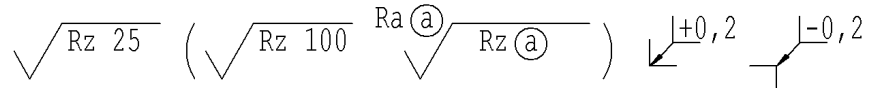
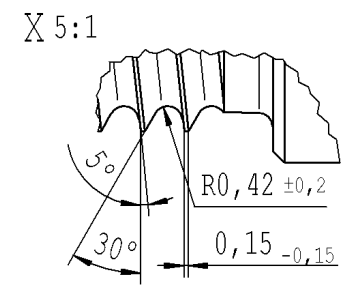
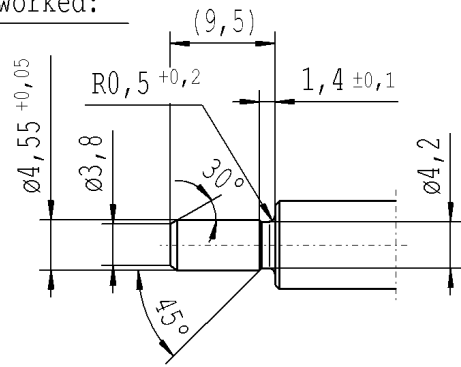
EN

(a) piston rod processing per STAB-Spec. 10028959, table 1



**RELEASE**  
for supplier  
company Zhang Shi  
12.06.2015 Schilz A.  
(date / signature)

pre-worked:



AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L06

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted				
new	INITIAL RELEASE	hardness	9,5 <sup>+0,3</sup> <sub>-0,1</sub>	0,15	R0,42±0,2	243	run area	R1			
old	-	-	9,5±0,1	0,38	R1,26	243,5	hardness	0,5x45°			
Field	-	E2-6	B/C2-3	E/4	E 4/5	D-E/1-2					
Date/Name	13.12.2007 Höfer	10.01.2008 Höfer	27.05.2008 Hein	23.7.10 KeBelh.	11.06.2015 Hein						
Chg. No.	-	562504	565675	581803	624058						
Rev.	0	1	2	3	4						

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	13.12.2007	Höfer
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Document No.:		10151066	
Material No.:		005545	
<b>PISTON ROD</b>			