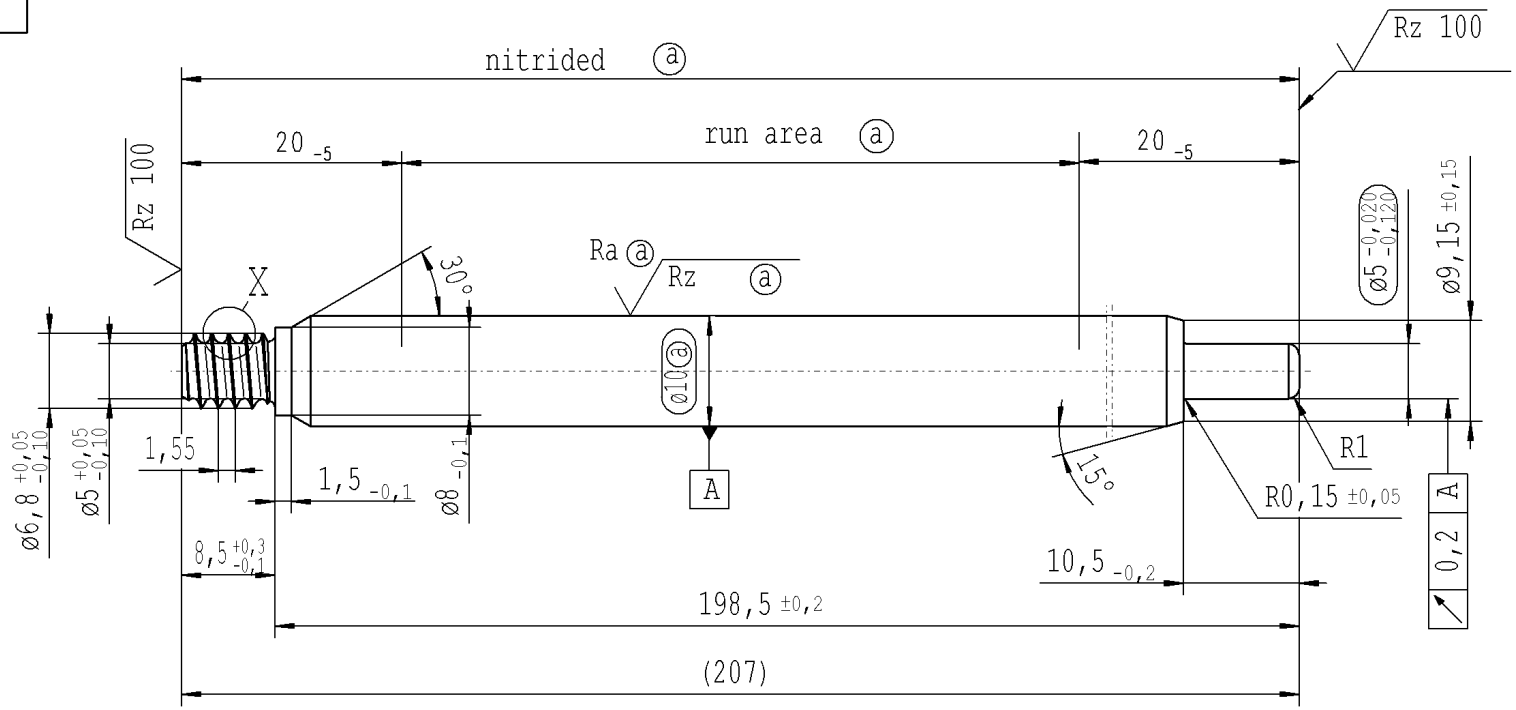
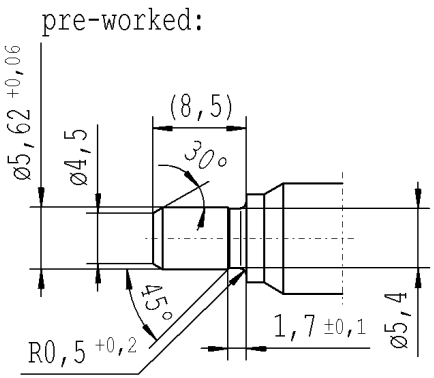
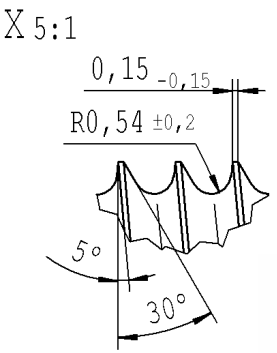
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

ⓐ piston rod processing per
STAB-Spec. 10028959, table 1







RELEASE
for supplier
company Zhang Shi
09.06.2015 Schilz A.
(date / signature)

图纸 审查员 审核员 审批 王景华

Rz 25 (Rz 100 Ra ⓐ Rz ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE	R1					
old	-	0,5x45°					
Field	-	E/2					
Date/Name	15.06.2011 K.Marx	08.06.2015 Hein					
Chg. No.	589329	624059					
Rev.	0	1					

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Identification of important characteristics

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768 mK

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PISTON ROD

	Date	Name
Drawn by	15.06.2011	K.Marx
Checked	08.06.2015	Klinkner

Document No.: 10151520

Material No.: 611368

Ident. Doc.: L23

***** Druckdatum: 08.06.2015 / 09:13:17 ***** Ausdruck nicht massstabtreu *****