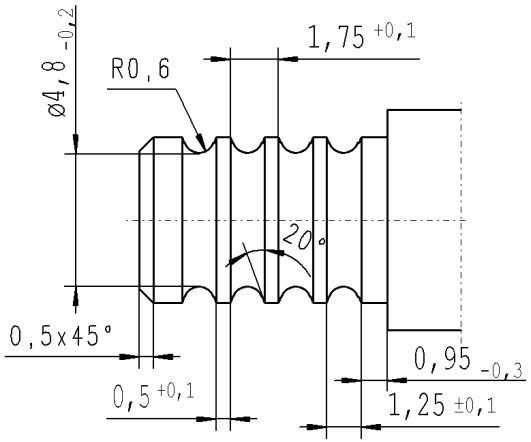
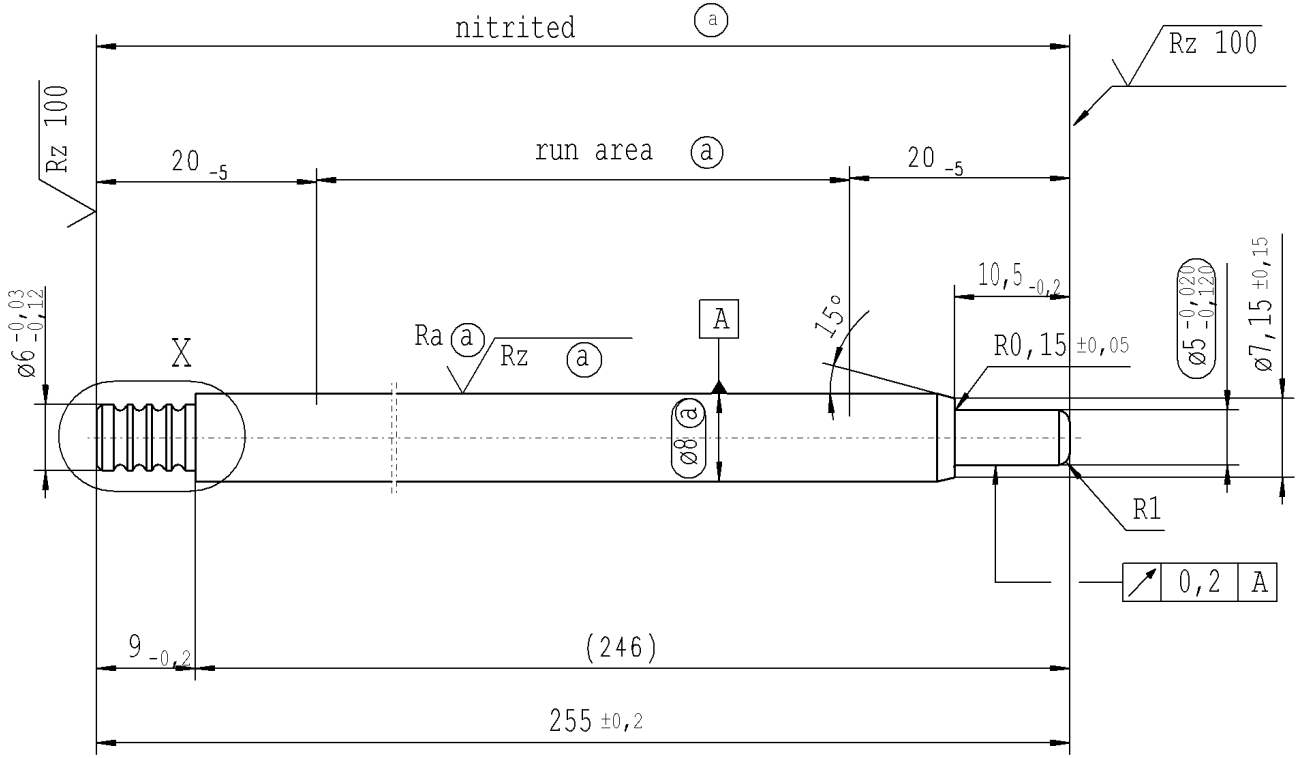
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

ⓐ piston rod processing per STAB-Spec. 10028959, table 1





RELEASE
for supplier
company Zhang Shi
21.05.2015 Schilz A.
(date / signature)

Rz 25 (Rz 100 Ra ⓐ Rz ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE		run area		R1		
old	-		hardness		0,5x45°		
Field	-		EF 3-4		D/1-2		
Date/Name	17.01.2008 Höfer		23.7.10 Keßelh.		20.05.2015 Hein		
Chg. No.	-		581805		624056		
Rev.	0		1		2		

Ident. Doc.: L01

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715
Surface finish DIN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Identification of important characteristics
Scale: (Original DIN A3) 2:1
Dimensions without tolerances DIN ISO 2768 mK

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PISTON ROD

	Date	Name
Drawn by	17.01.2008	Höfer
Checked	20.05.2015	Klinkner

Document No.: 10152037
Material No.: 005345

***** Druckdatum: 02.06.2015 / 15:35:16 ***** Ausdruck nicht massoetreu *****