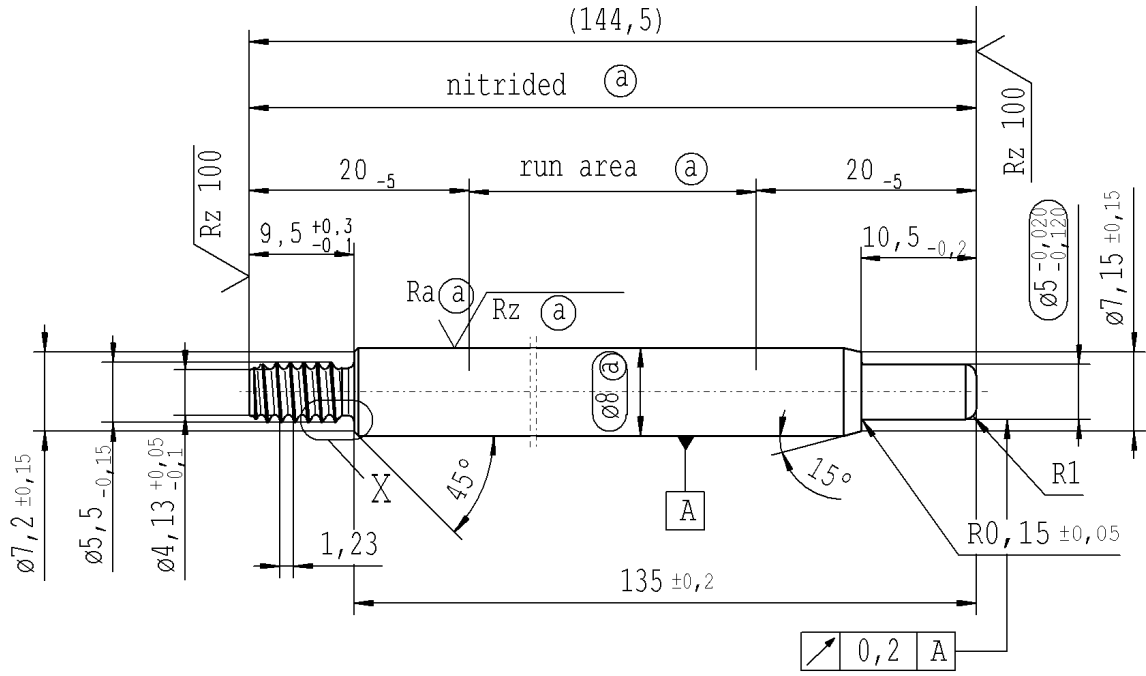


The print-out is not subject to the modification service.

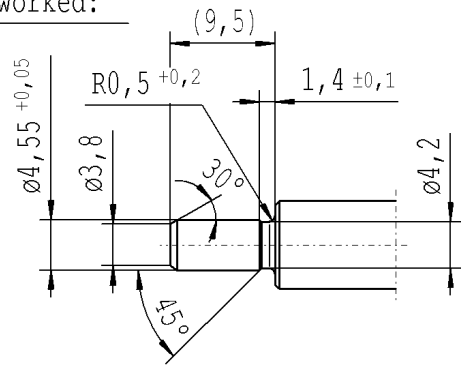
Intended for internal and supplier use

EN

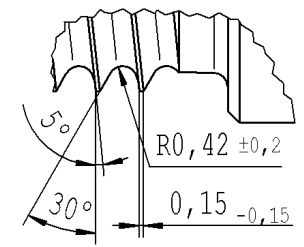
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



RELEASE
 for supplier
 company Zhang Shi
 12.06.2015 Schilz A.
 (date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L12

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted			Material:	All dimensions are in mm			Identification of important characteristics		Date	Name
new	INITIAL RELEASE	hardness	9,5 ^{+0,1} _{-0,1}	0,15	R0,42±0,2	run area	R1		1.1193	S45C JISG 4051			Dimensions without tolerances		13.12.2007	Höfer	
old	-	-	9,5±0,1	0,38	R1,26	hardness	0,5x45°		Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1			DIN ISO 2768-mK		Checked	11.06.2015	Klinkner
Field	-	E2-6		B/C2-3		E 4/5		Surface finish		DIN EN ISO 1302			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		
Date/Name	13.12.2007 Höfer		28.02.2008 Donat		23.7.10 Keßelh.		11.06.2015 Hein		Replaces:			10151066					
Chg. No.	-		564069		581803		624058		STABILUS			PISTON ROD			Material No.:		
Rev.	0		1		2		3								005639		