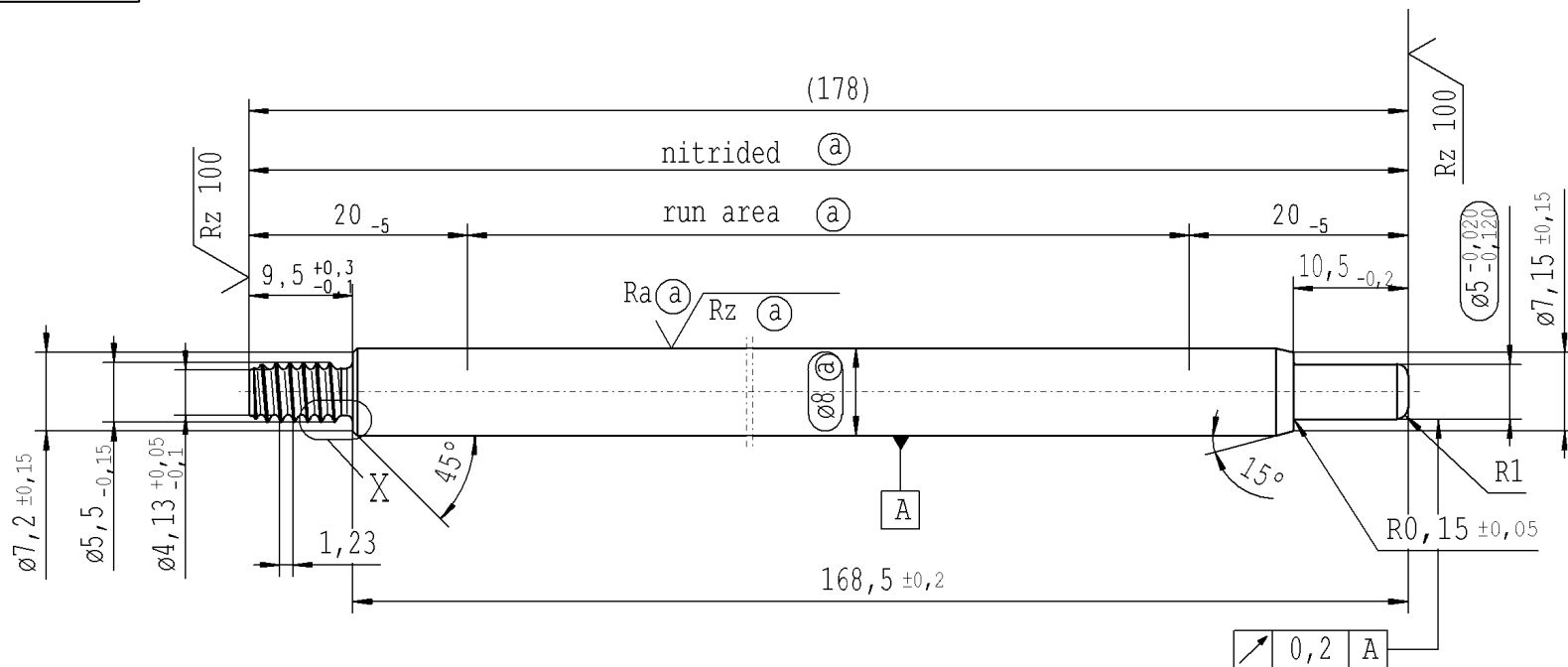
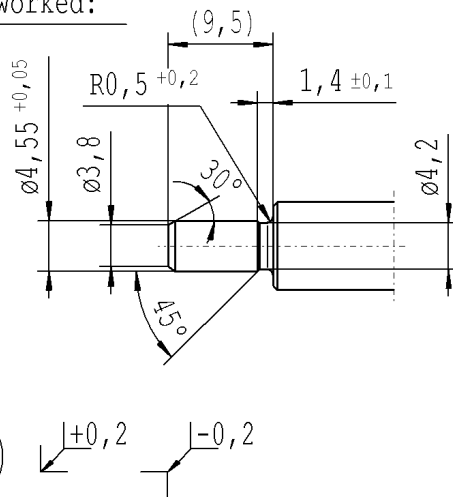


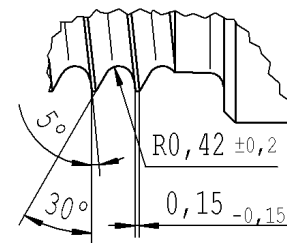
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ) √ ± 0,2 √ ∓ 0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE		run area		R1		
old	-		hardness		0,5x45°		
Field	-		E 4/5		D-E/1-2		
Date/Name	03.03.2008 K.Marx		23.7.10 Keßelh.		11.06.2015 Hein		
Chg. No.	-		581803		624058		
Rev.	0		1		2		

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	03.03.2008	K.Marx
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		Material No.:	005702	