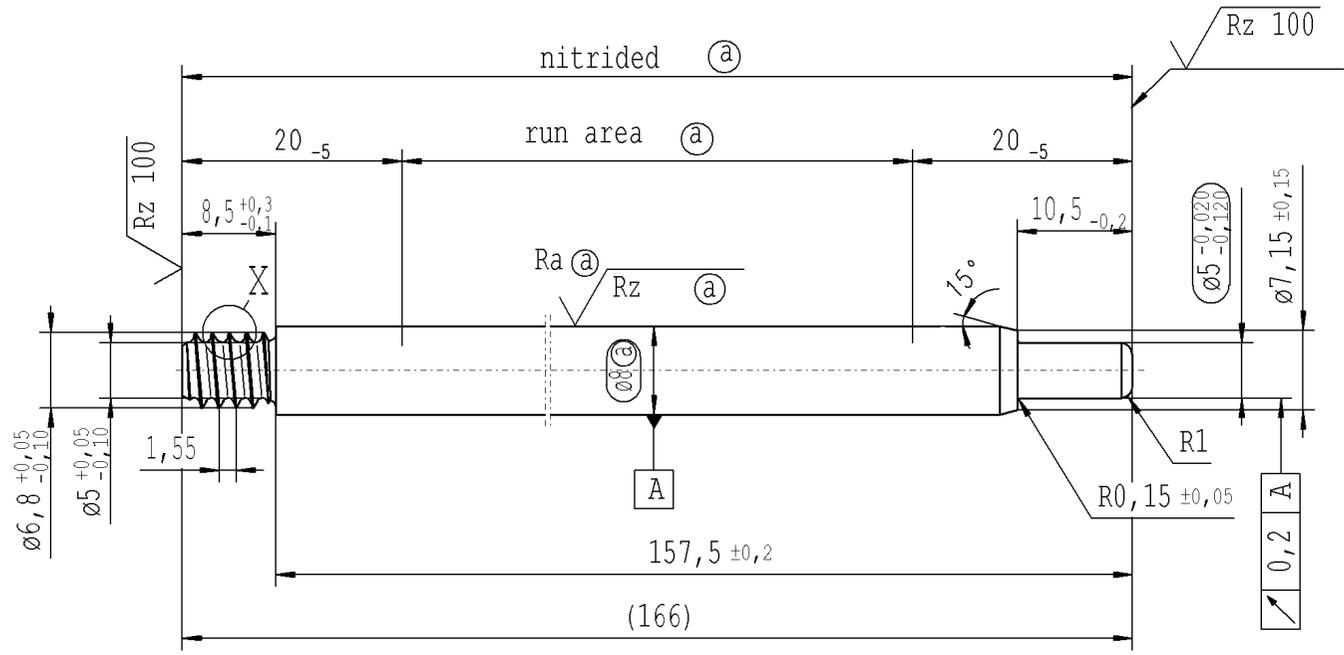


The print-out is not subject to the modification service.

Intended for internal and supplier use

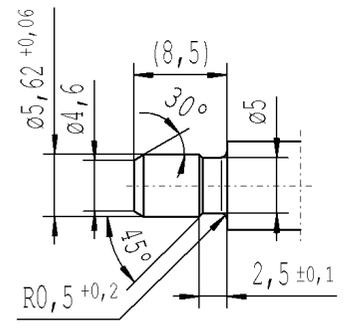
EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

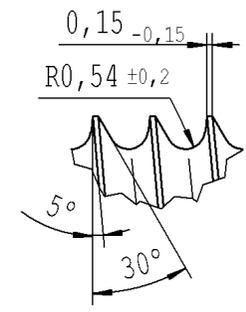


RELEASE
 for supplier
 company Zhang Shi
 14.07.2015 Schilz A.
 (date / signature)

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $Rz\ \text{Ⓐ}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L22

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE		run area		R1	
old	-		hardness		0,5x45°	
Field	-		F/4,5		E/2	
Date/Name	03.03.2008 K.Marx	28.07.2010 Geisbüsch	13.07.2015 Hein			
Chg. No.	-	581802	624057			
Rev.	0	1	2			

CAD created document; handwritten changes not permitted	
Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK
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PISTON ROD	

Drawn by	03.03.2008	K.Marx
Checked	13.07.2015	Klinkner
Document No.:	10151065	
Material No.:	005708	