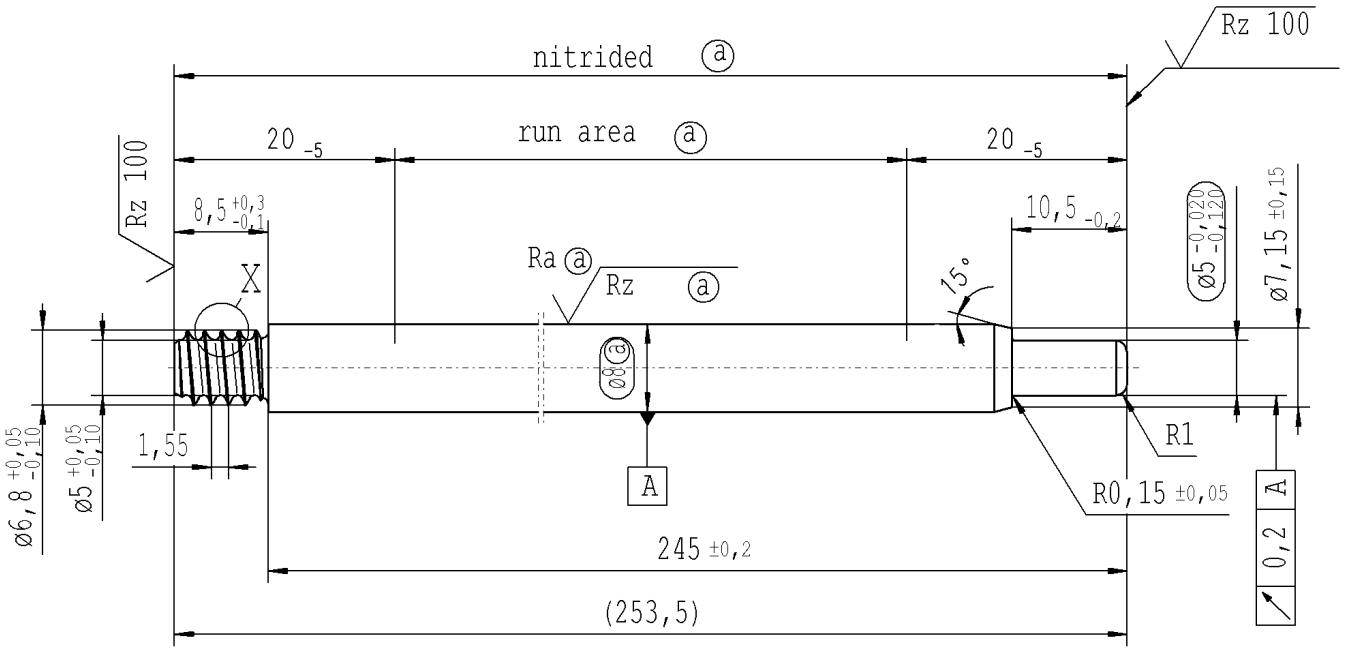
The print-out is not subject to the modification service.

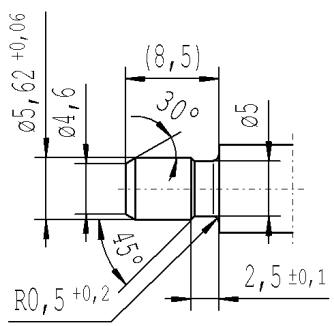
Intended for internal and supplier use

EN

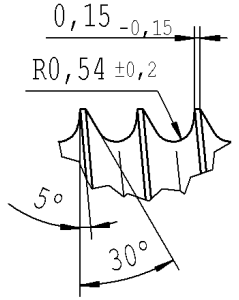
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



RELEASE
for supplier
company Zhang Shi
14.07.2015 Schilz A.
(date / signature)

√Rz 25 (√Rz 100 Ra Ⓐ √Rz Ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE	run area	R1	
old	-	hardness	0,5x45°	
Field	-	F/4,5	E/2	
Date/Name	29.07.2009 Hein	02.08.2010, Bo.	13.07.2015 Hein	
Chg. No.	-	581802	624057	
Rev.	0	1	2	

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Identification of important characteristics

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	29.07.2009	Hein
Checked	13.07.2015	Klinkner

Document No.: 10151065

Material No.: 032985

PISTON ROD

Ident. Doc.: L106

***** Druckdatum: 17.07.2015 / 09:18:53 ***** Ausdruck nicht massgetreu *****