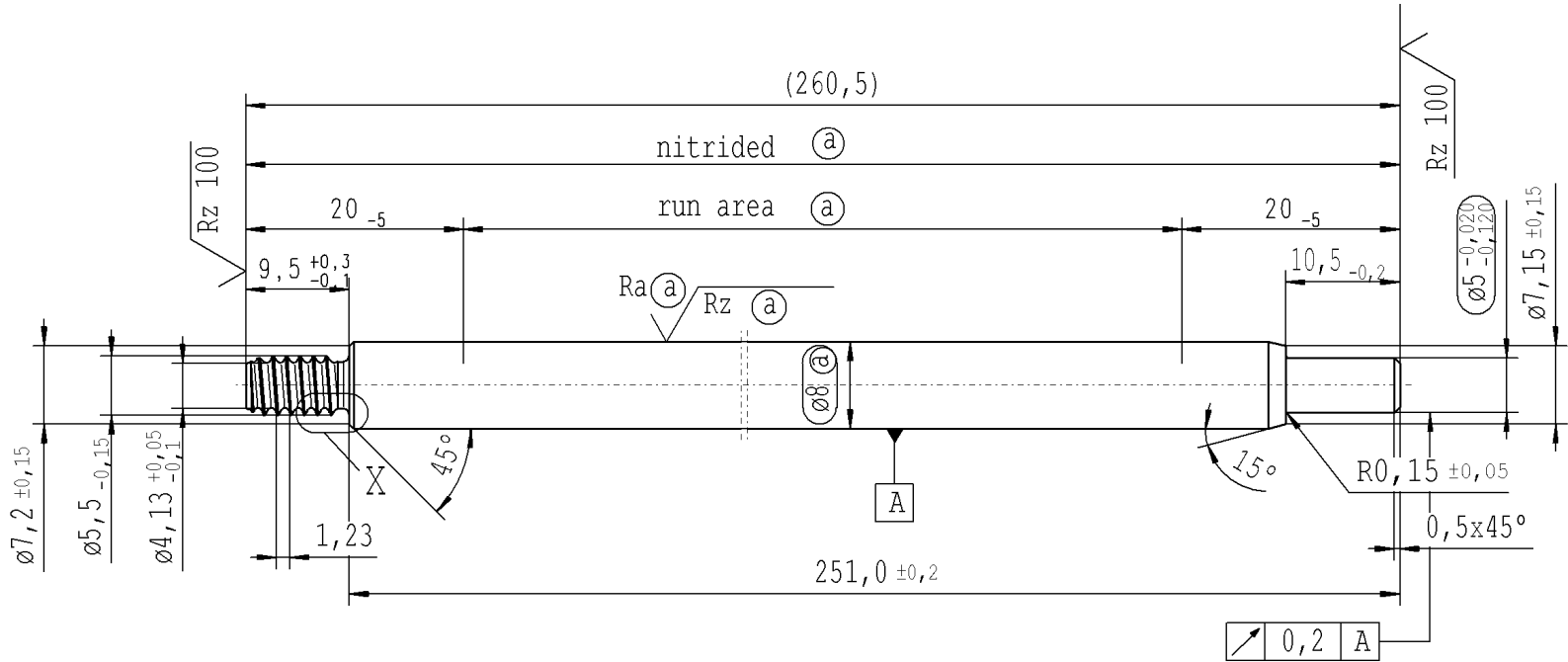


The print-out is not subject to the modification service.

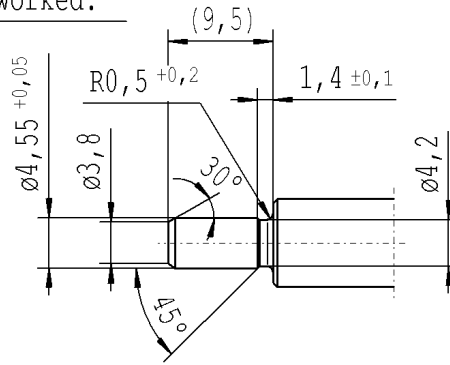
Intended for internal and supplier use

EN

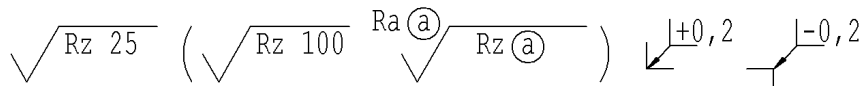
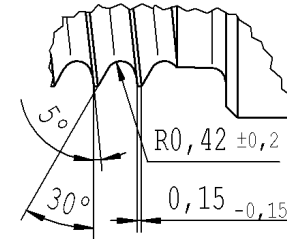
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



**RELEASE**  
 for supplier  
 company Zhang Shi  
 12.06.2015 Schilz A.  
 (date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE		run area		R1			
old	-		hardness		0,5x45°			
Field	-		E 4/5		D-E/1-2			
Date/Name	14.05.2009 Hein		23.7.10 Keßelh.		11.06.2015 Hein			
Chg. No.	-		581803		624058			
Rev.	0		1		2			

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	14.05.2009	Hein
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		Material No.:	032580	
		<b>PISTON ROD</b>		

Material No.:	032580
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Ident. Doc.: L37