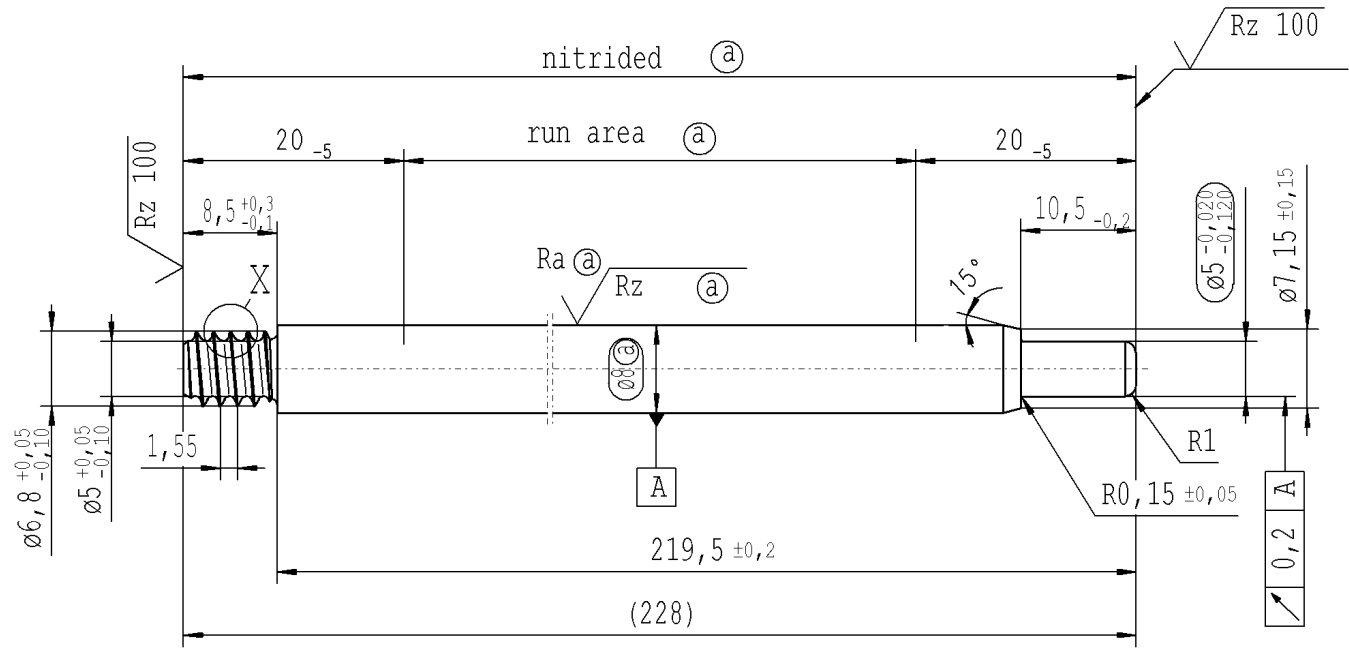


The print-out is not subject to the modification service.

Intended for internal and supplier use

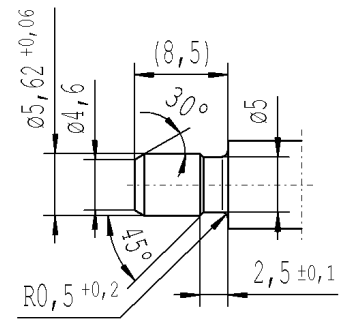
EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

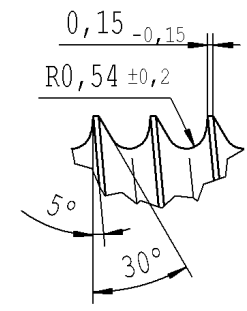


RELEASE
for supplier
company Zhang Shi
16.07.2015 Schilz A.
(date / signature)

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra Ⓐ Rz Ⓐ) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	219,5 ± 0,2		R1				
old	219,5		0,5x45°				
Field	D/4		E/2				
Date/Name	17.10.2012 Hein		15.07.2015 Hein				
Chg. No.	599668		624057				
Rev.	0		1				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	15.07.2015	Hein Klinkner
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		10151065		
		Material No.:		
		328390		

Ident. Doc.: L133