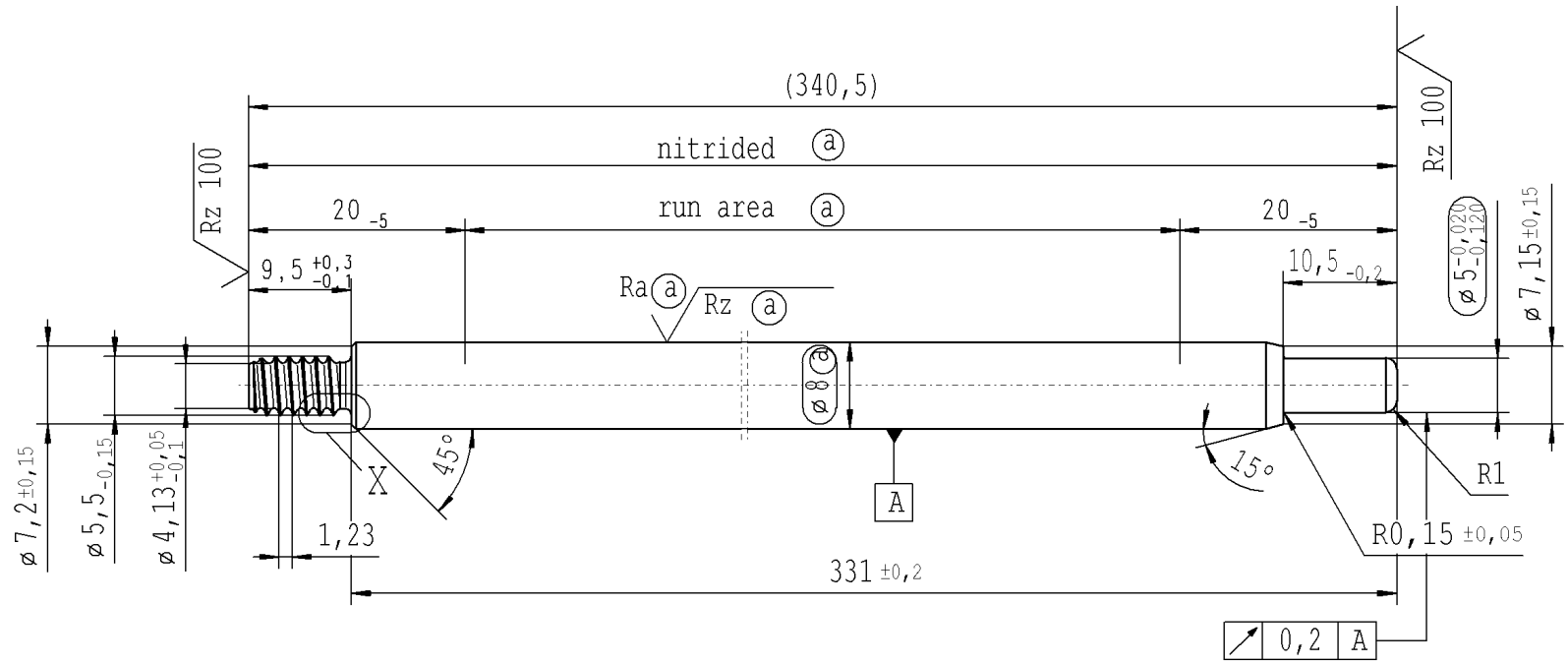


The print-out is not subject to the modification service.

Intended for internal and supplier use

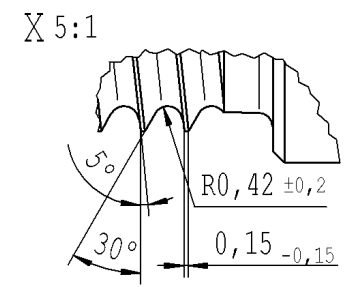
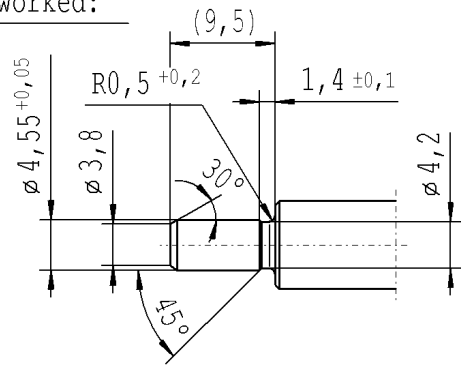
EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
12.06.2015 Schilz A.
(date / signature)

pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ (a)}$ $\sqrt{Rz\ (a)}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L77

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE		R1				
old	-		0,5x45°				
Field	-		D-E/1-2				
Date/Name	29.10.2013 Kron		11.06.2015 Hein				
Chg. No.	607879		624058				
Rev.	0		1				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	11.06.2015	Klinkner
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		Material No.:	859698	
		PISTON ROD		

Material No.:	859698
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