

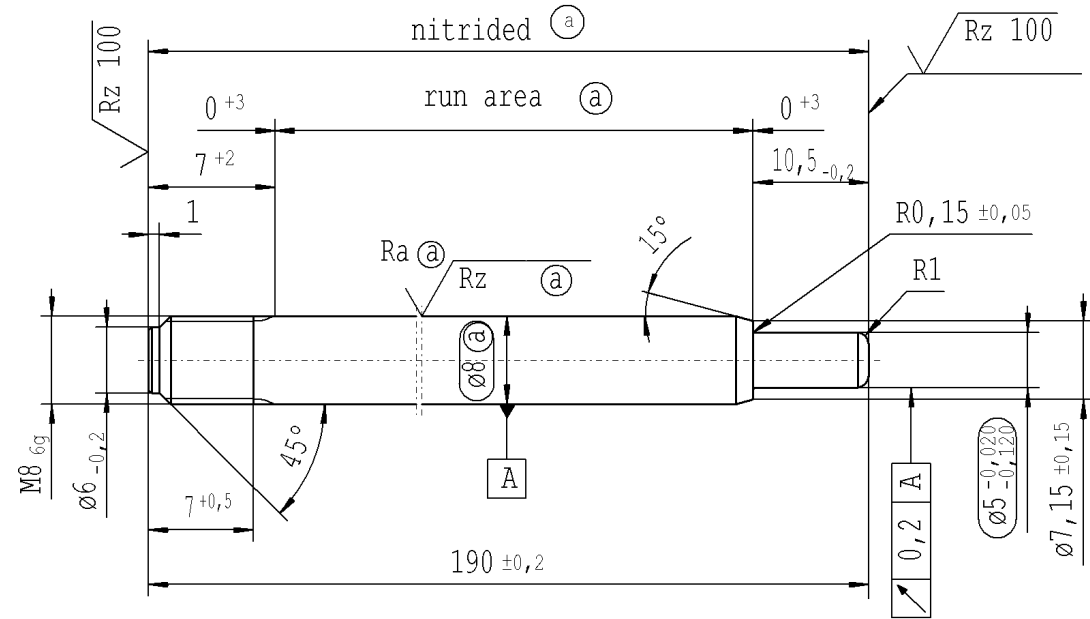
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

8 7 6 5 4 3 2 1

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra Ⓐ \sqrt{Rz} Ⓐ) $\swarrow +0,2$ $\searrow -0,2$

RELEASE
 for supplier
 company Zhang Shi
 21.05.2015 Schilz A.
 (date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L01

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE		190±0,2	run area	R1				
old	-		190	hardness	0,5x45°				
Field	-		C/4	E 4	D-E/2-3				
Date/Name	04.07.2008 Hein	16.07.2008 Hein	23.7.10 KeBelh.	20.05.2015 Hein					
Chg. No.	-	566639	581807	624056					
Rev.	0	1	2	3					

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	04.07.2008	Hein
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		Document No.: 10156666		
		Material No.: 015232		

PISTON ROD

015232