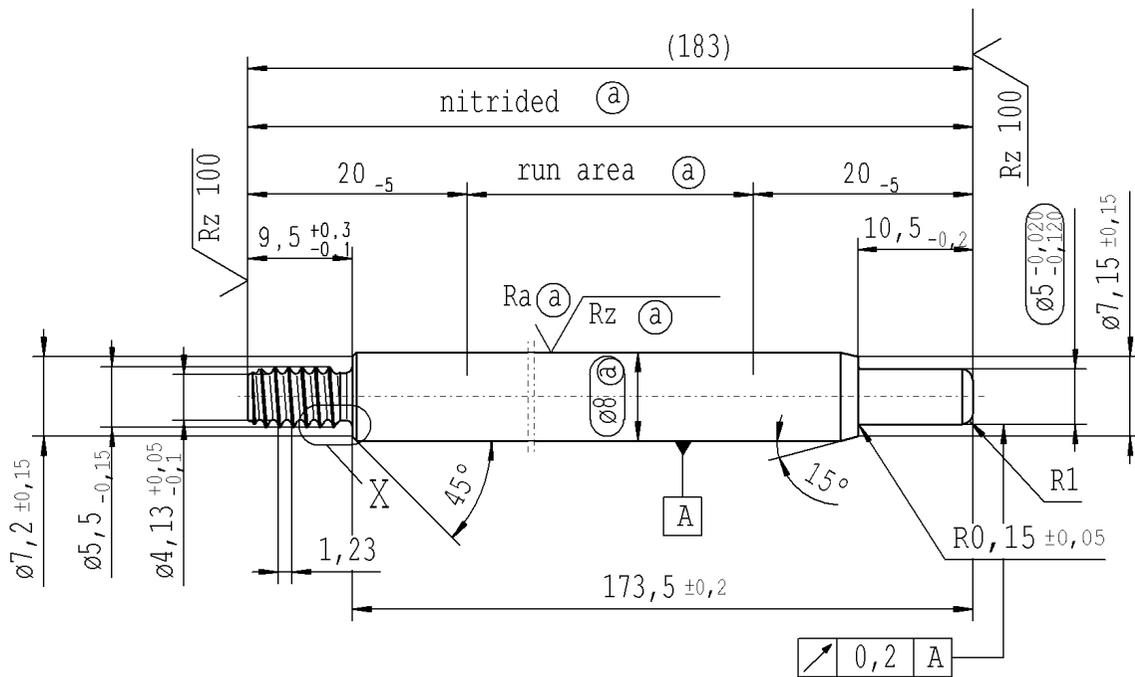


The print-out is not subject to the modification service.

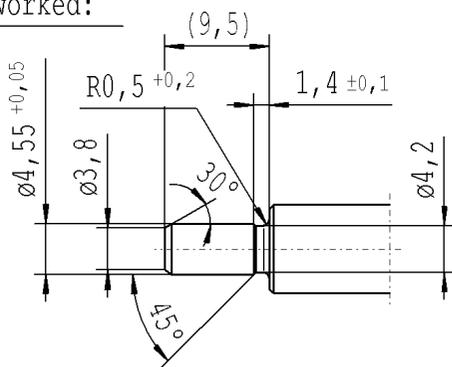
Intended for internal and supplier use

EN

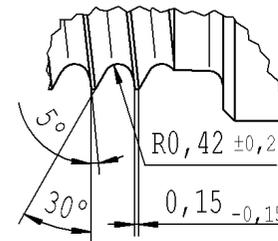
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



RELEASE
 for supplier
 company Zhang Shi
 12.06.2015 Schilz A.
 (date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L09

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE	hardness	9,5 ^{±0,1}	0,15	R0,42±0,2	run area	R1		
old	-	-	9,5±0,1	0,38	R1,26	hardness	0,5x45°		
Field	-	E2-6	B/C2-3	E 4/5	D-E/2-3				
Date/Name	13.12.2007 Höfer	28.02.2008 Donat	23.7.10 Keßelh.	11.06.2015 Hein					
Chg. No.	-	564069	581803	624058					
Rev.	0	1	2	3					

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	13.12.2007	Höfer
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		Document No.:	10151066
		Material No.:	005572

PISTON ROD