

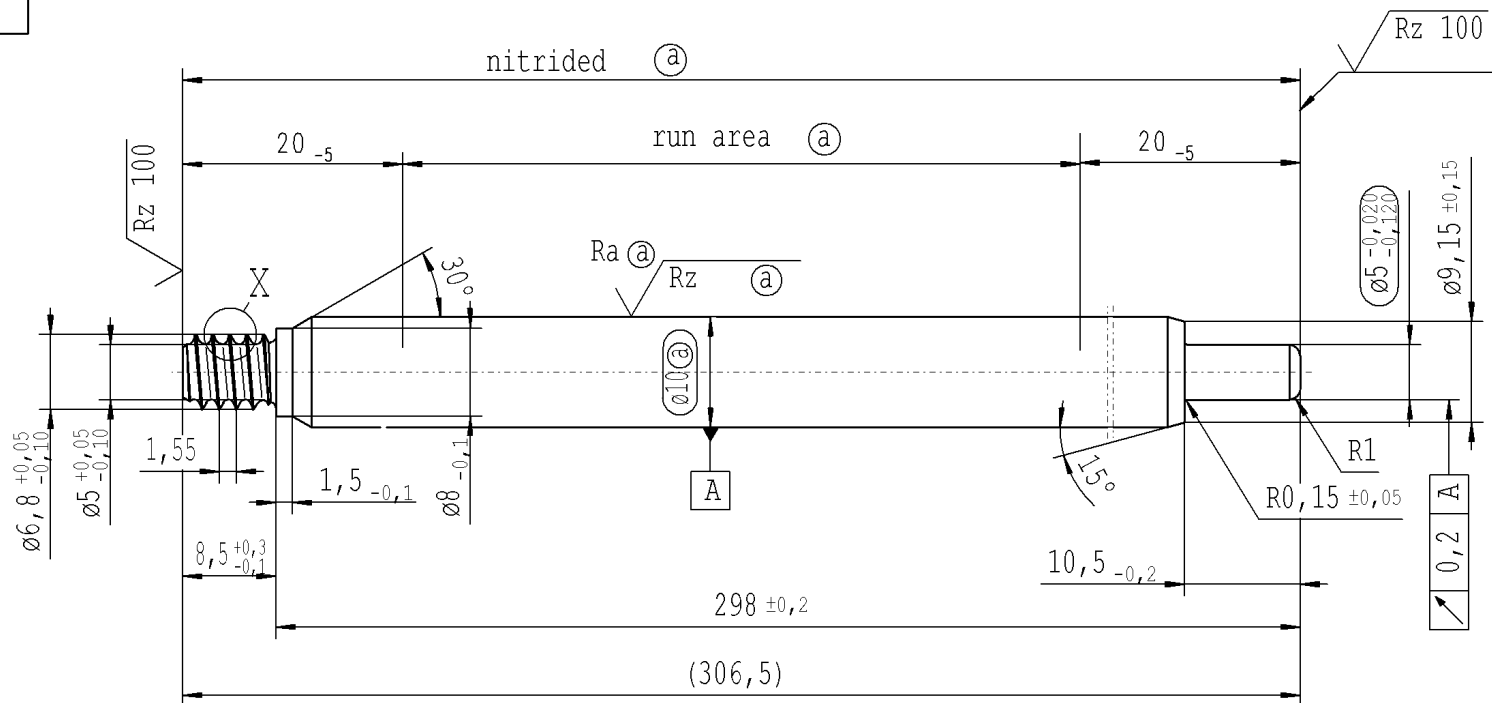
The print-out is not subject to the modification service.

Intended for internal and supplier use

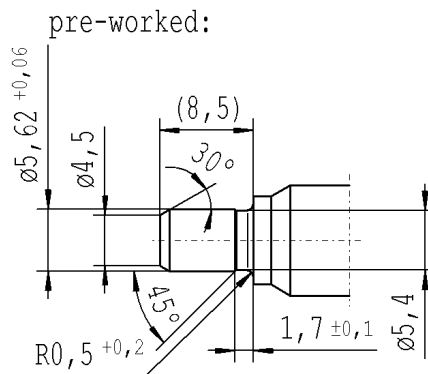
EN

Ident. Doc.: L06

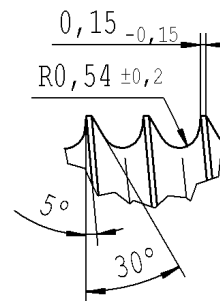
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



**RELEASE**  
 for supplier  
 company Zhang Shi  
 09.06.2015 Schilz A.  
(date / signature)



X 5:1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$  Ra Ⓐ Rz Ⓐ)  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE	english text: nitrided		run area	R1				
old	-	english text: nitrited		hardness	0,5x45°				
Field	-	F/4-5		F 4	E/2				
Date/Name	28.02.2008 K.Marx	29.05.2008 Hein		26.7.10 Keßelh.	08.06.2015 Hein				
Chg. No.	-	565635		581811	624059				
Rev.	0	1		2	3				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	28.02.2008	K.Marx
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		Material No.:	006754	
		<b>PISTON ROD</b>		

Material No.:	006754
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