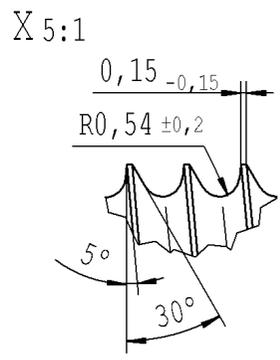
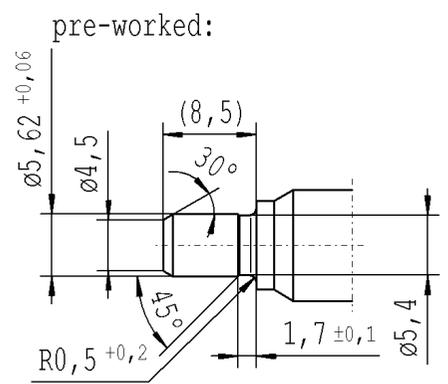
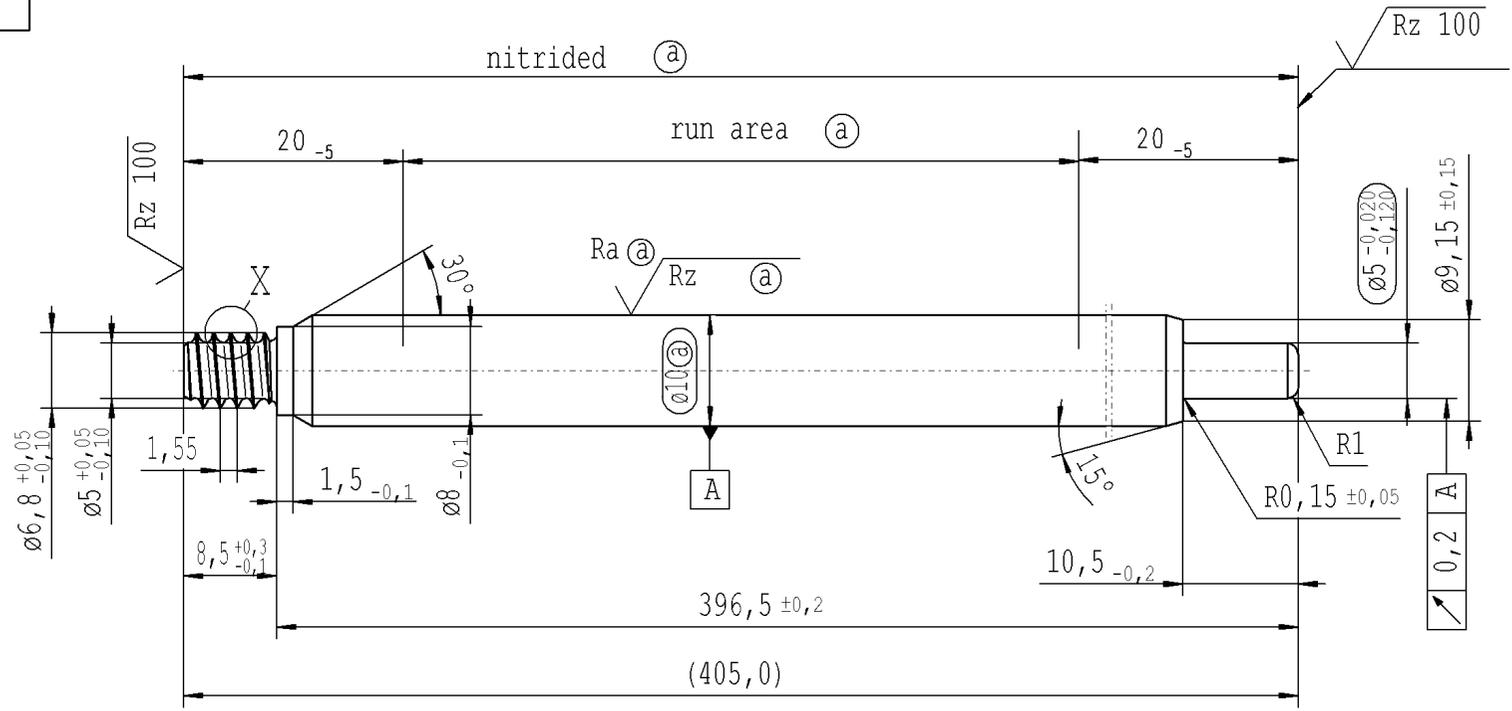


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

RELEASE
 for supplier
 company Zhang Shi
 09.06.2015 Schilz A.
(date / signature)



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ @$ $Rz\ @$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L15

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE		run area		R1			
old	-		hardness		0,5x45°			
Field	-		F 4		E/2			
Date/Name	11.05.2009 Hein	26.7.10 Keßelh.	08.06.2015 Hein					
Chg. No.	-	581811	624059					
Rev.	0	1	2					

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	11.05.2009	Hein
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		Document No.:	10151520
		Material No.:	032881
		PISTON ROD	