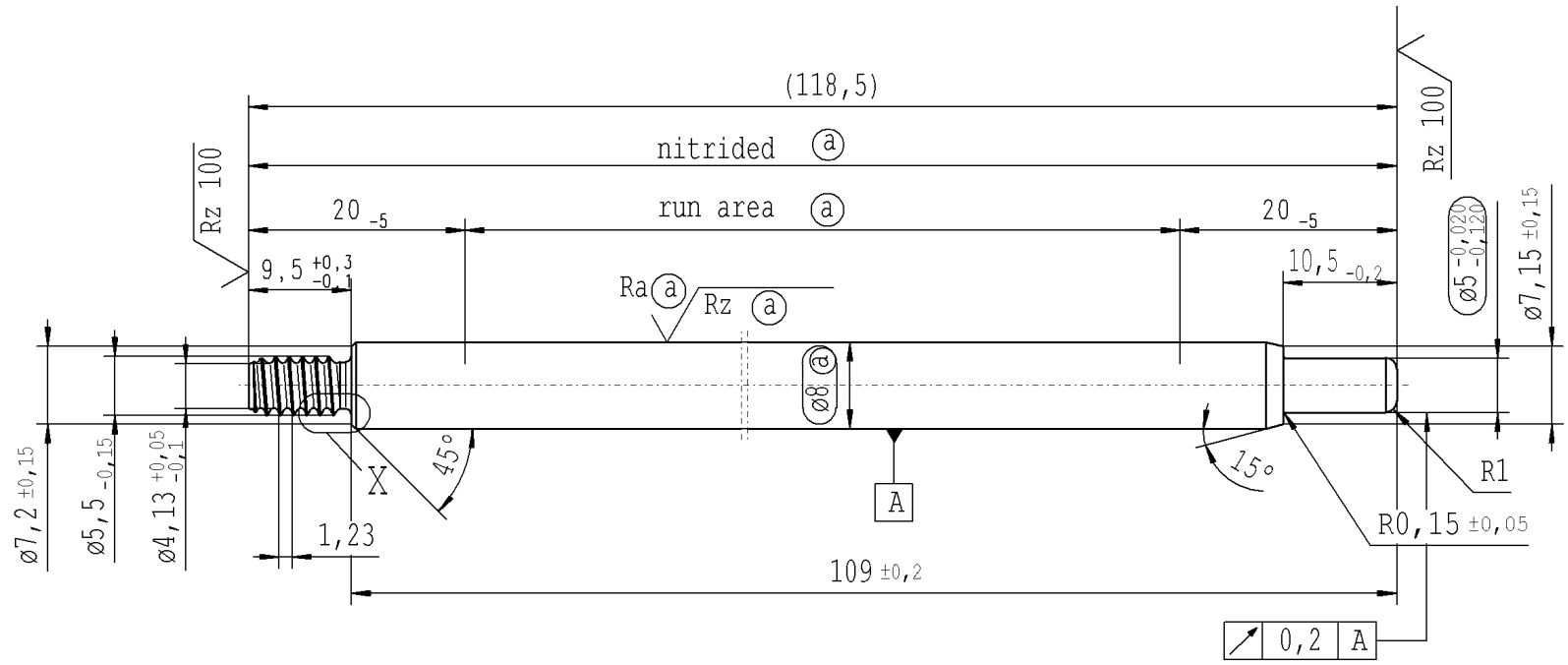


The print-out is not subject to the modification service.

Intended for internal and supplier use

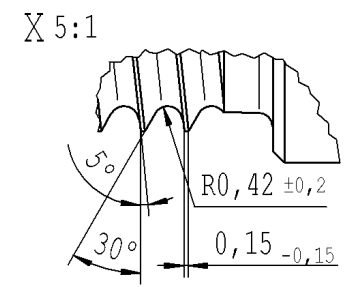
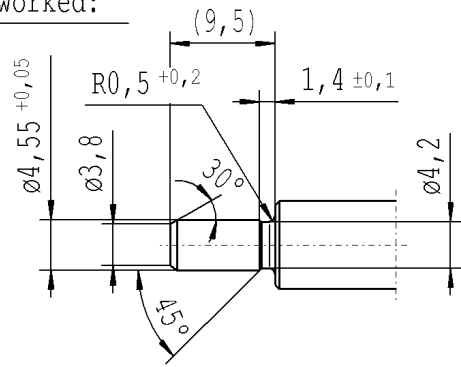
EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



**RELEASE**  
 for supplier  
 company Zhang Shi  
 12.06.2015 Schilz A.  
 (date / signature)

pre-worked:



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$  Ra Ⓐ Rz Ⓐ)  $\sqrt{+0,2}$   $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L32

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE	run area	R1					
old	-	hardness	0,5x45°					
Field	-	E 4/5	D-E/1-2					
Date/Name	16.09.2008 Hein	23.7.10 Keßelh.	11.06.2015 Hein					
Chg. No.	-	581803	624058					
Rev.	0	1	2					

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	16.09.2008	Hein
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		Material No.:	016537	
		PISTON ROD		

Material No.:	016537
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