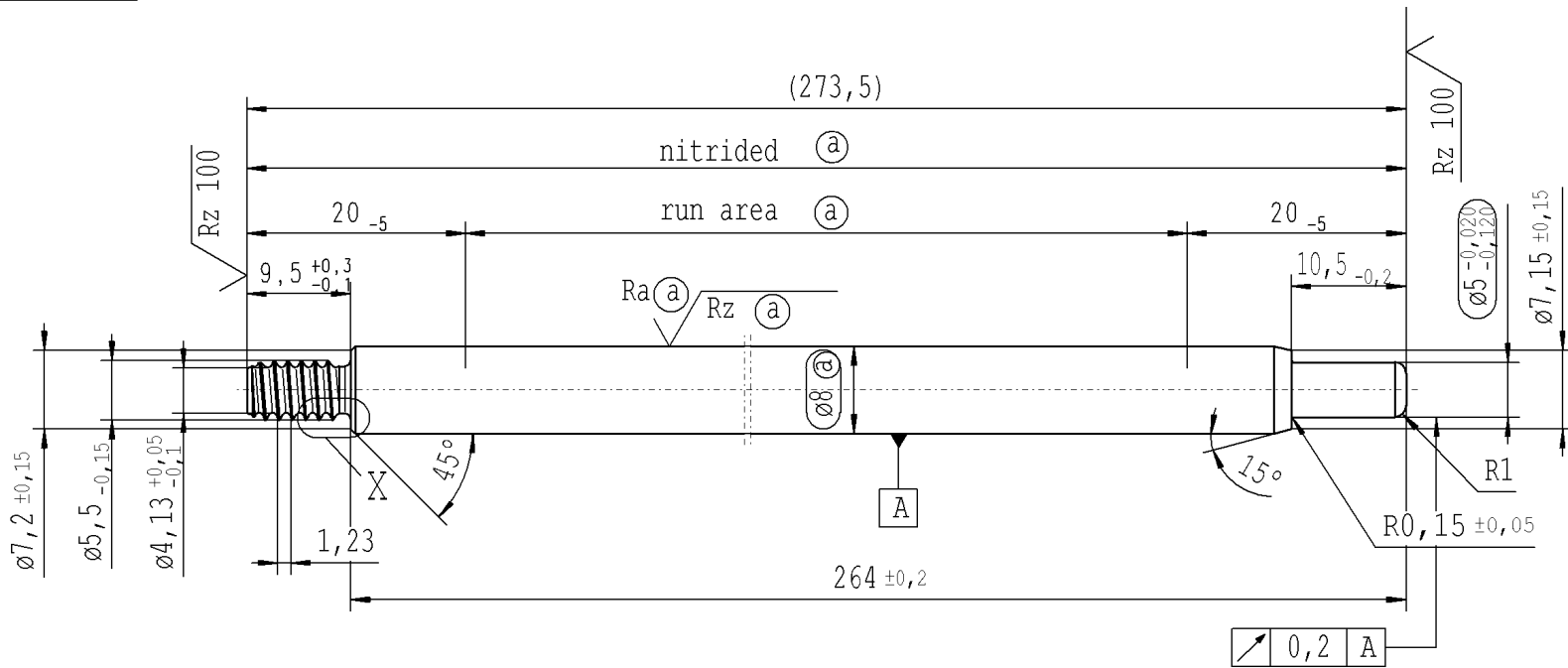


The print-out is not subject to the modification service.

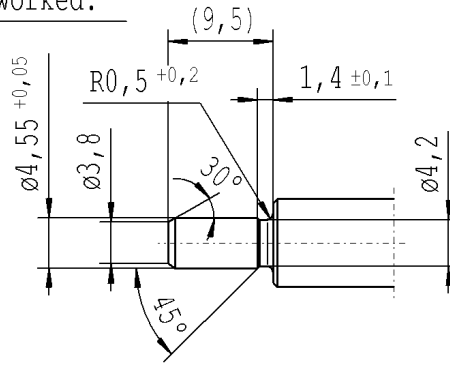
Intended for internal and supplier use

EN

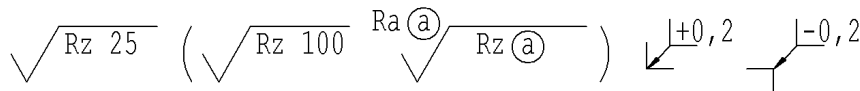
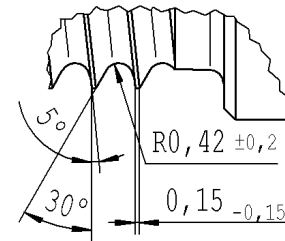
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



RELEASE
for supplier
company Zhang Shi
12.06.2015 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L33

| | | | | | | | | |
|-----------|------------------|-----------------|-----------------|-----|---------|-----|---|--|
| DE: X | EN: X | ES: | IT: | PR: | FR: | RO: | CAD created document; handwritten changes not permitted | |
| new | INITIAL RELEASE | | run area | | R1 | | | |
| old | - | | hardness | | 0,5x45° | | | |
| Field | - | | E 4/5 | | D-E/1-2 | | | |
| Date/Name | 14.11.2008 Höfer | 23.7.10 Keßelh. | 11.06.2015 Hein | | | | | |
| Chg. No. | - | 581803 | 624058 | | | | | |
| Rev. | 0 | 1 | 2 | | | | | |

| | |
|---------------------------------------|--------------------------|
| Material: | 1.1193 S45C JISG 4051 |
| Edge tolerances acc. to DIN ISO 13715 | |
| Surface finish | DIN EN ISO 1302 |
| Replaces: | |
| STABILUS | |

| | |
|--|---|
| All dimensions are in mm | Identification of important characteristics |
| Scale: (Original DIN A3) 2:1 | Dimensions without tolerances DIN ISO 2768-mK |
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| Document No.: 10151066 | |
| Material No.: 022626 | |
| PISTON ROD | |

| | | |
|------------|------------|----------|
| Drawn by | Date | Name |
| 14.11.2008 | Höfer | |
| Checked | 11.06.2015 | Klinkner |